

Lincoln Electric EMEAR

Declaration of Performance



DoP-No: psd-Bester 6013

1. Unique identification code of the product-type:

BESTER 6013 - ISO 2560-A : E 38 0 RC 11

2 Intended uses:

Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works

3. Manufacturer:

Harris Calorific International Sp. z o.o., ul Strefowa 8, 58-200 Dzierzoniow, Poland

4. System of AVCP:

System 2+

5. Harmonized standard: EN 13479:2017, Notified body: TÜV Rheinland, Notified body No 35

6. Declared performance

Chemical composition

Mn	0,2-0,4	%(m/m)
Si	0.25-0.45	%(m/m)
P	0,045	%(m/m)
S	0,045	%(m/m)
Cr	0,2	%(m/m)
Ni	0,3	%(m/m)
Mo	0,2	%(m/m)
Nb	0,05	%(m/m)
Cu	0,3	%(m/m)
V	0,05	%(m/m)

Single values are maximum values

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with the Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified.

Signed for, and on behalf of the manufacturer by: Vincent van der Mee, Director Consumables R&D&I Nijmegen, 03.09.2019

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