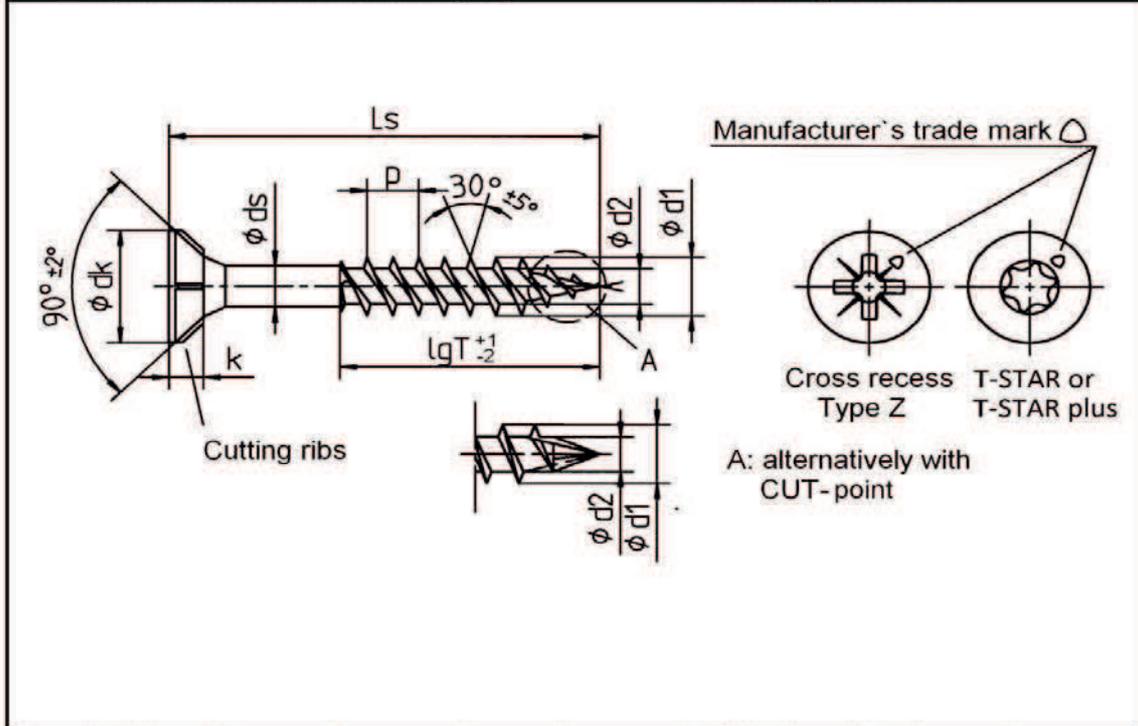


	SPAX®-S Countersunk head with cutting ribs	Self-tapping screw with double thread
		Material: cold rolled wire according to SPAX - Factory standard Screws of high carbon steel



Norminal diameter					4,0	4,5		
d1	thread size				4,0	4,5		
	permissible tolerance				±0,3			
dk	head diameter				8,0	8,8		
	permissible tolerance				±0,5	±0,6		
d2	core diameter				2,5	2,8		
	permissible tolerance				±0,3			
ds	shank diameter				2,85	3,20		
	permissible tolerance				±0,10			
k	head height max.				2,4	2,7		
p	thead pitch				3,3	3,5		
	permissible tolerance				±0,1 x p			
T - STAR	size				T20			
Cross recess size	Type Z				2			

Ls			Standard thread lengths (partial thread = lgT)			
Nom.dim.	min	max	lgT	lgT		
35	33,5	36,0	22,5	24,0		
40	38,5	41,0	22,5	24,0		
45	43,5	46,0	30,0	29,0		
50	48,5	51,0	30,0	29,0		
55	53,5	56,0	35,0	34,0		
60	58,5	61,0	35,0	34,0		
65	63,5	66,0	37,5	42,0		
70	68,5	71,0	37,5	42,0		
75	73,5	76,0	50,0	49,0		
80	78,5	81,0		49,0		
90	88,5	91,5		49,0		

Intermediate lengths on Ls possible

Other thread lengths in the range ≥4xd1 to max. standard length permitted