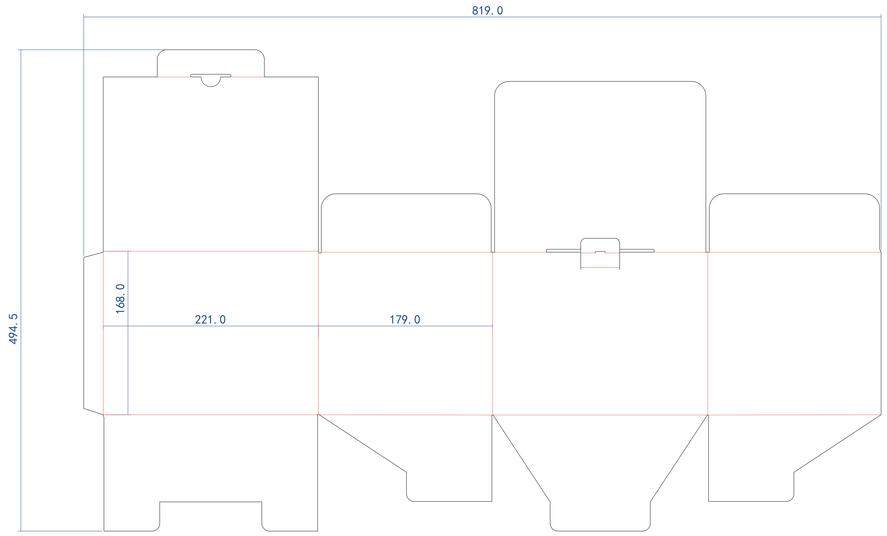
REVUSIONS				
REV	ZONE	DESCRIPTION	DATE	CHANGED
A02		装潢更新	24.03.06	李娜



刀模图

印刷图

注意：不可换面拼版

材质代码 Material Code	E05W 250g粉灰裱E瓦纸板（120gA/120g高瓦/140gA挂面白）	接合方式 Join methods	粘合 Adhesion ■ / 钉合 Nailing □
颜色工艺 Color process	4C+1专（Imou 橙 ■ 参考PT144C）	刀线注释	
参考内径 (mm) Inner Dimension	XXX × XXX × XXX		
制造尺寸 (mm) Manufacture Dimension	221 × 179 × 168		
参考外径 (mm) Outer Dimension	222 × 180 × 170		
表面处理 Surface Fishing	哑膜 ■ Matter film / 亮膜 Glossy film / 哑油 Matter Varnish / 局部UV UV-coating / 其他 Other XXX		

刀线注释
- 刀线
- 反压
- 压线
- 齿刀 5×5
- 波刀

1.纸质品的制作、成型以及UV工艺公差要求如下表；
Tolerance requirement for paper items, molding and UV process is shown in the following table;
2.物料可变代码（物料代码/供应商代码/版本号）使用Arial字体，字体大小如下表所示；
"Item code/Supplier Code/Version" should be print according the following table;
3.纸板材质各项性能要求按照<纸质标准性能规范>要求执行。
The paper item shall be executed according to "the requirement of paper Standard performance Specifications".

基础尺寸 (mm) Base Dimensional	X≤200	200<X≤500	500<X≤1000	X>1000
模切公差 (mm) Cutline Tolerance	±1		±3	
成型公差 (mm) Dimensional Tolerance	±2	±3	$\pm\frac{5}{3}$	$\pm\frac{7}{3}$
UV工艺公差 (mm) UV process Tolerance	±1		±3	
字体大小 (PT) Font Size	8		18	48

通用技术要求
General technical requirements
1.包装物料应与其关联物料匹配良好，图纸所有标注尺寸均需重点控制与检测；
It is required to match well with its related items, and all marked dimensions require testing and supervision;
2.包装制品表观需满足<HC ZL 1002-1004>要求，未尽事项按照相关国标及出口要求执行；
The appearance of items must meet the requirements of <HC ZL 1002-1004>, and the NO-mentioned requirements shall be match the national standard and export requirements;
3.包装制品及其原料需满足相关国标及RoHS认证要求；
Packaging products and raw materials shall meet relevant national standards and RoSH requirements;
4.PDF图纸仅用于图纸浏览，不能直接用于样品制作及批量生产；
The PDF drawing is only used for browsing; it cannot be directly used for proofing and producting;
5.A版本图纸仅用于样品制作，如用于批量生产，需通过采购及研发确认图纸版本，未经确认造成的损失，由过失方自行承担；
The A-version drawing is only used for proofing. The supplier shell confirm the verision with sorcing and R&D before batch producting.Any loss shall be borne by the defaulting party.
6.供应商需严格按照图纸生产，私自修改图纸及由此造成的损失由过失方自行承担。
The supplier shall produce strictly according to the drawings. Any modify with no comfirmation is not allowed. Any loss shall be borne by the defaulting party.

imou 乐橙 杭州华橙网络科技有限公司

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DRAW: 李娜	DATE: 24.02.26	TLTIE: 彩印盒-U0028-K01-Imou-橙S OS-CellPT Lite Kit 3W 大欧洲	
CHKD: 吴宇涛	DATE: 24.02.26	DWG NO.: T2.00404561	
STAD:	DATE:		
APPD: 金吉祥	DATE: 24.02.26	PART NO.:	
UNIT'S: mm	REV: A02		
SHEET: 1 OF 1	SCALE: 1:1	MASS:	

RELEASE LEVEL: