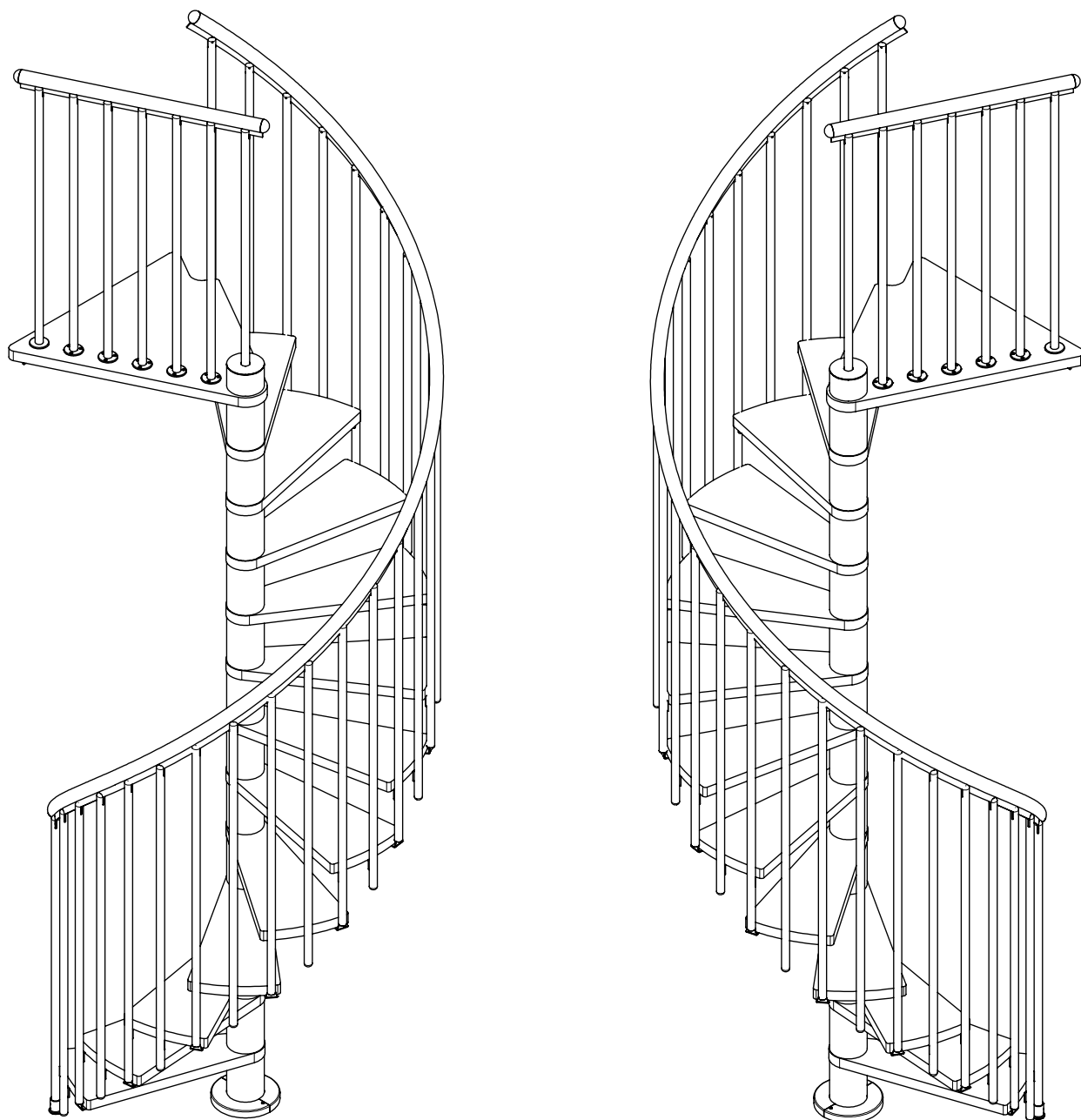


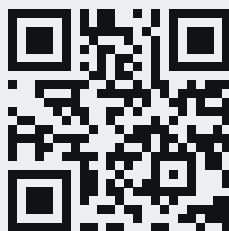
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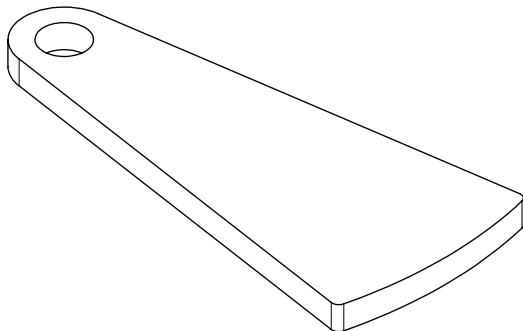
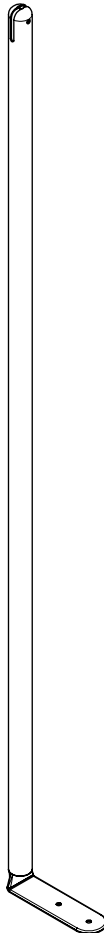
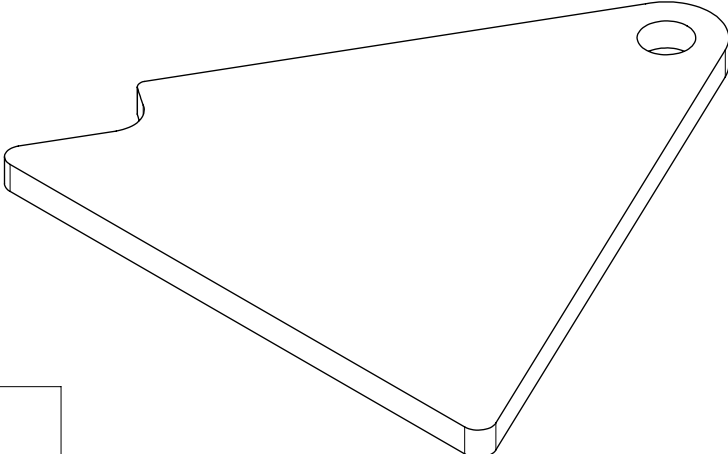
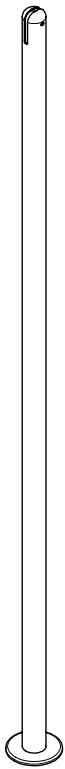
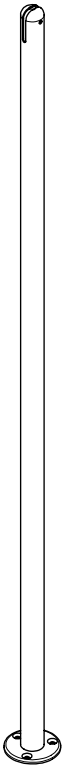
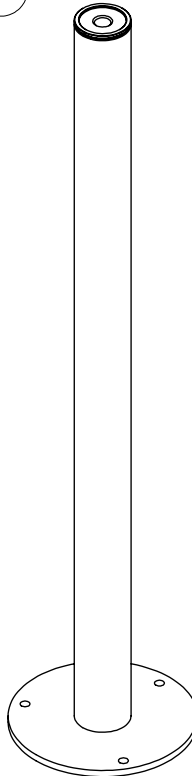
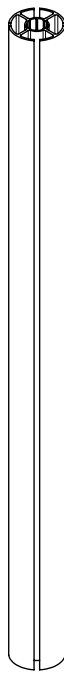
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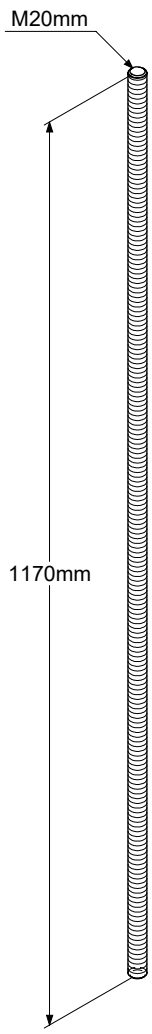
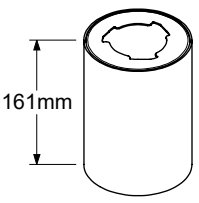
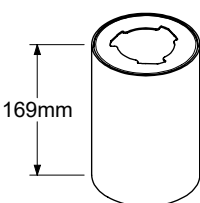
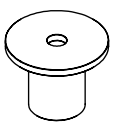
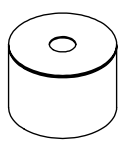
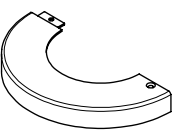
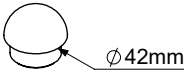
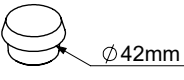
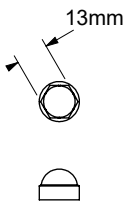
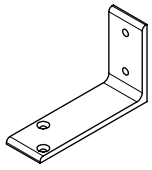
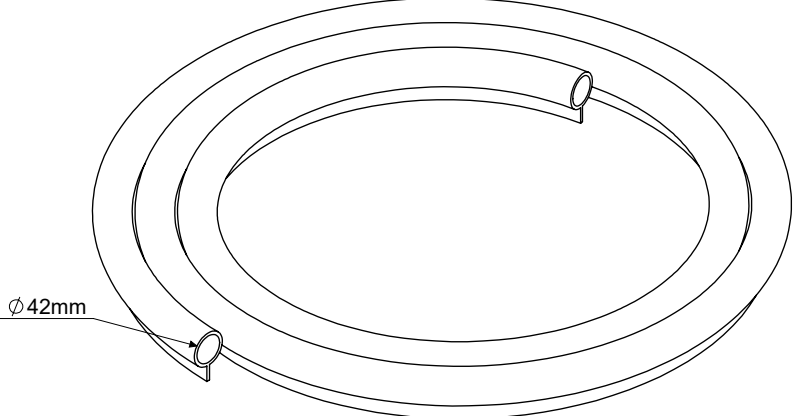
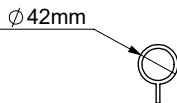
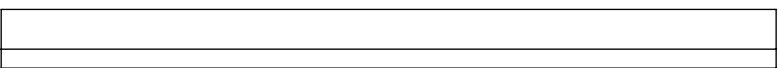
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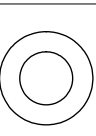
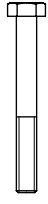
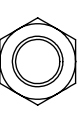


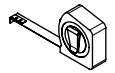
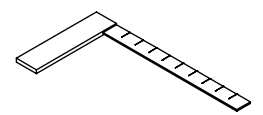
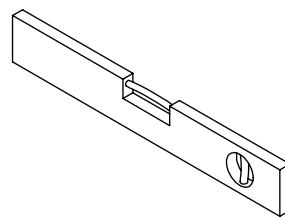
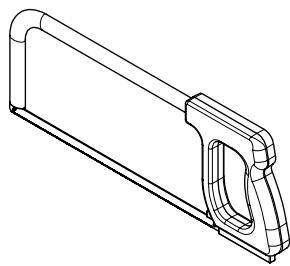
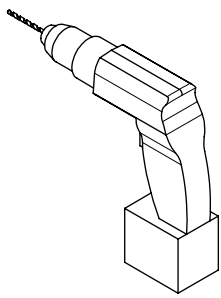
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1  x 12	3  x 25 K1-1071931 RAL 9005 FT 4  x 1 K1-71020	5  x 12 K1-1071930 RAL 9005 FT	6  x 1 K1-1071920 RAL 9005 FT		
2  x 1 7  x 1 K1-1071921 RAL 9005 FT					
8  x 1 K2-1071960 RAL 9005 FT	9  x 5 K2-1071950 RAL 9005 FT	10  x 1 K2-1071940 RAL 9005 FT	11  x 1 K2-71010	12  x 2 K2-71012	13  x 1 K1-71000

14  M20mm 1170mm x 1 K3-07013	15  161mm x 1 K2-1071910 RAL 9005 FT	16  169mm x 12 K2-1071911 RAL 9005 FT	17  x 1 K2-71005	18  x 3 K1-1071901 RAL 9005 FT	19  x 1 K2-1071915 RAL 9005 FT
	20  x 2 K2-1071901 RAL 9005 FT	21  Ø 42mm x 4 K1-39010 RAL 7016/9005	22  Ø 42mm x 2 K1-39000	23  13mm x 6 K1-01014 RAL 9005	24  x 1 K1-1071902 RAL 9005 FT
	25  Ø 42mm x 1 K1-71495 5,0 m - RAL 7016/9005				
26 x 1 K1-39110 1,0 m - RAL 7016/9005	 Ø 42mm 				
27  x 78 K1-1066909 RAL 9005					

35  x 12 K1-1071970 RAL 9005 FT	50  x 89 K3-10405 Ø5 x 35mm - Torx 25 RAL 9005	51  x 50 K3-10379 M5 x 20mm - Torx 25 RAL 9005	52  x 1 K3-90010 Loctite 401 - 3 g	53  x 9 K3-04028 Ø8,4mm	54  x 8 K3-08004 Ø10 x 60mm
	55  x 8 K3-06015 M8 x 70mm	56   x 1 K3-03024 M20mm	57   x 1 K3-04020 Ø20mm	58  x 1 K3-08002 Ø8 x 40mm	59   x 2 K3-10441 M4 x 10mm RAL 9005
	60   x 1 K3-10439 M6 x 6mm RAL 9005	61   x 31 K3-10369 M5 x 20mm RAL 9005	62  x 1 K3-02081 M8 x 70mm	63   x 1 K3-03014 M20mm	69   x 1 R1-63272 Ø6 x 25mm
	71   x 1 K3-06016 Ø6 x 40mm - Torx 25				



Torx 25



2,5mm

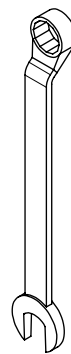


3mm



4mm

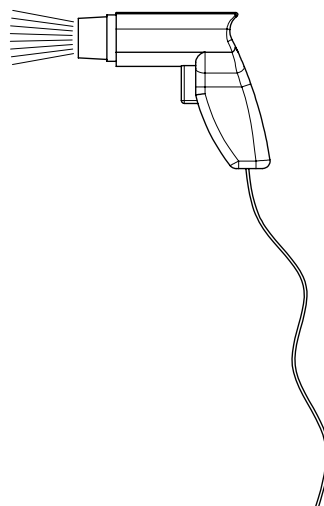
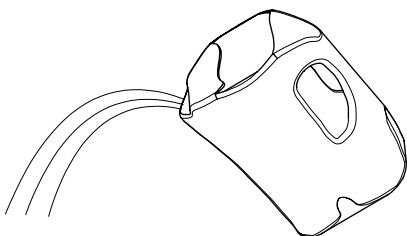
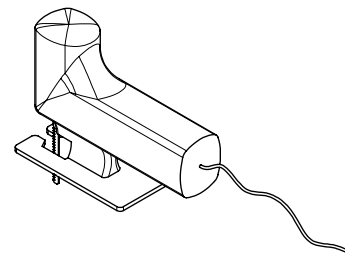
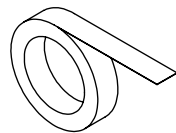
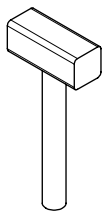
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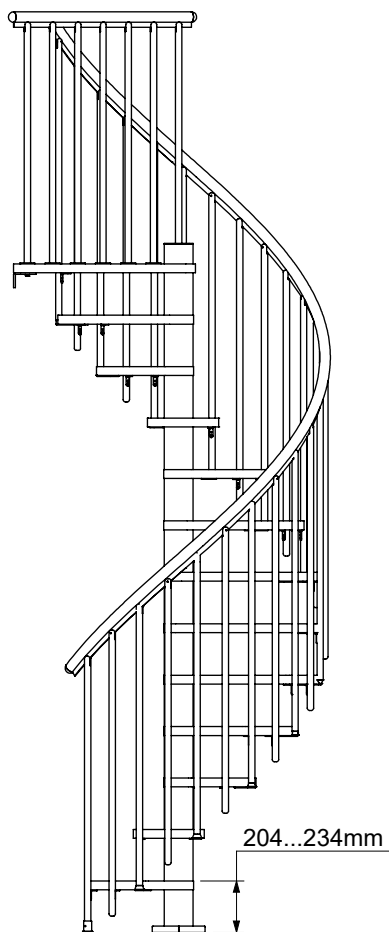


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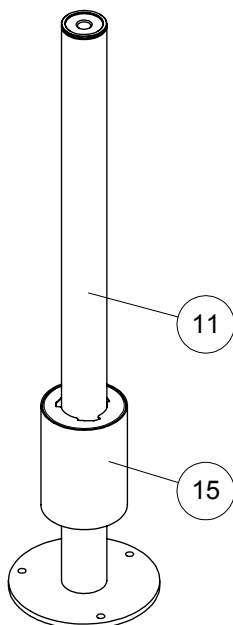


13mm

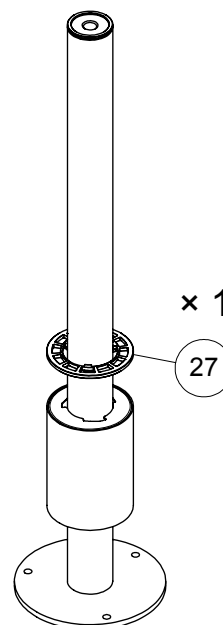




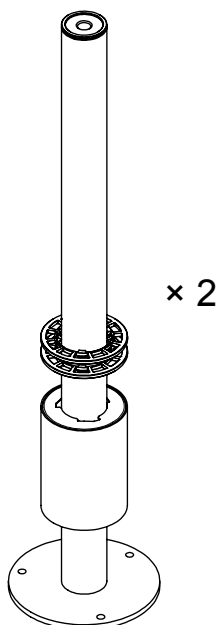
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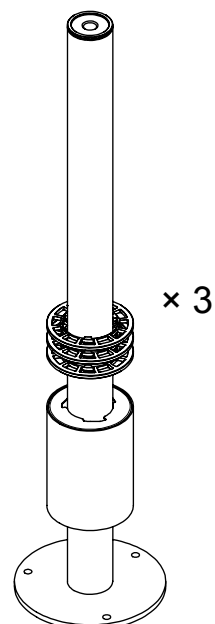
209 mm



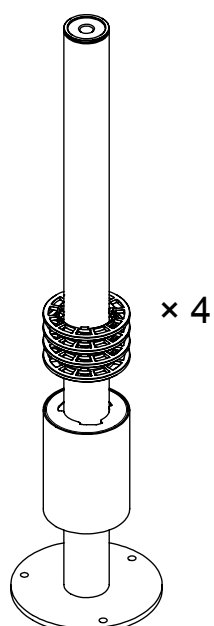
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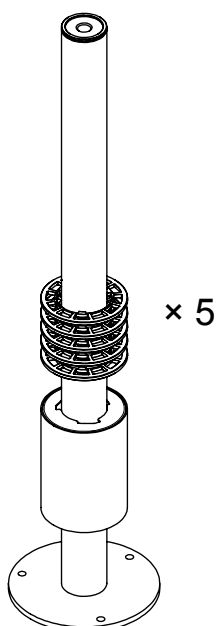
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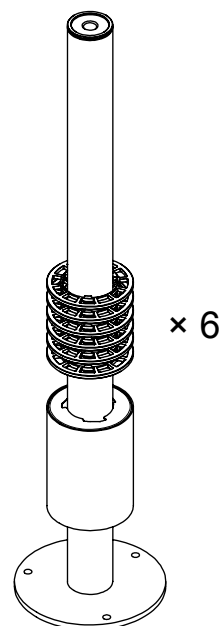
224 mm

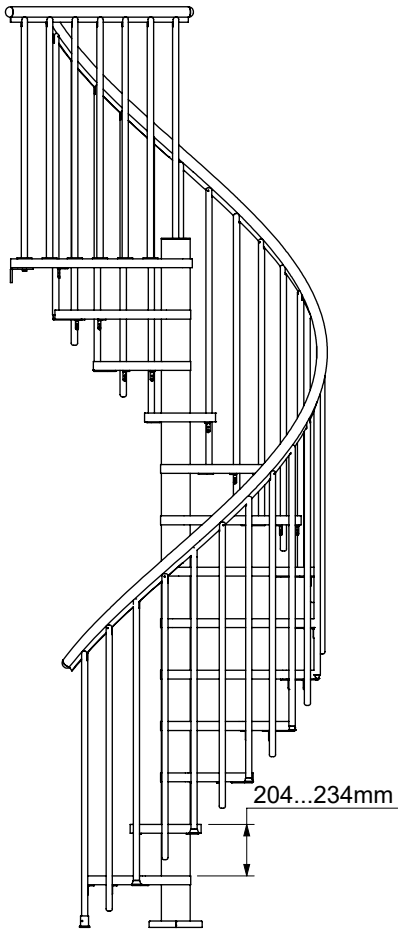
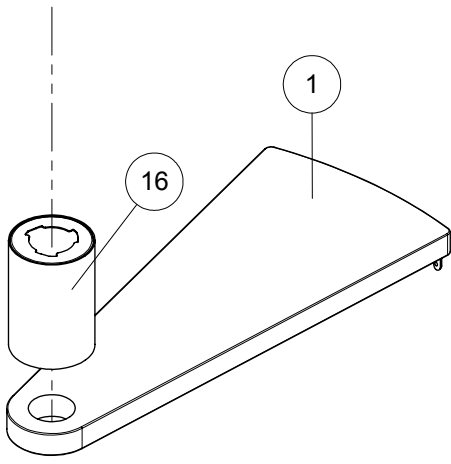
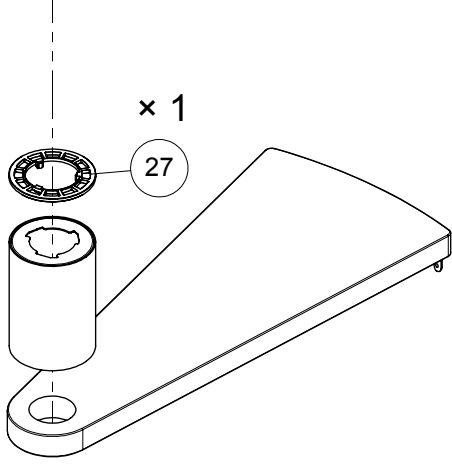
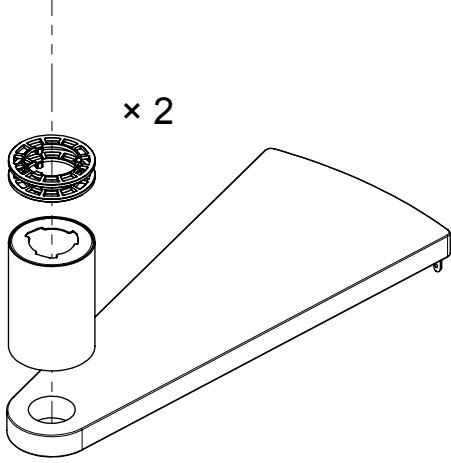
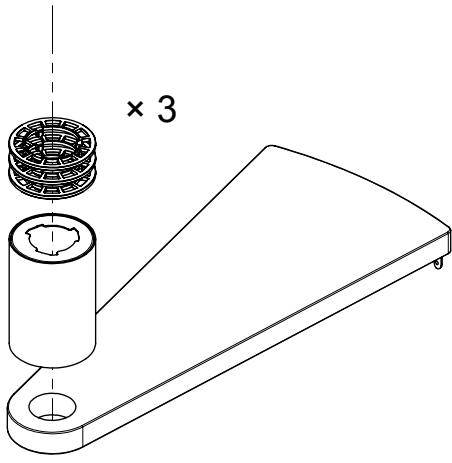
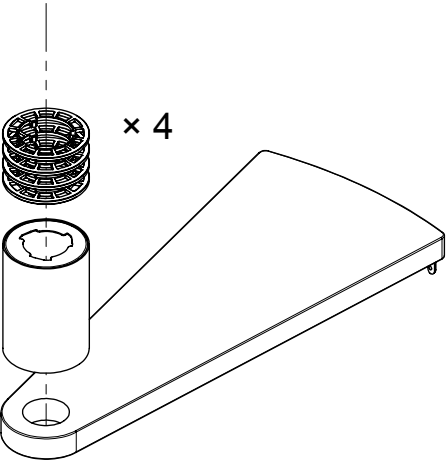
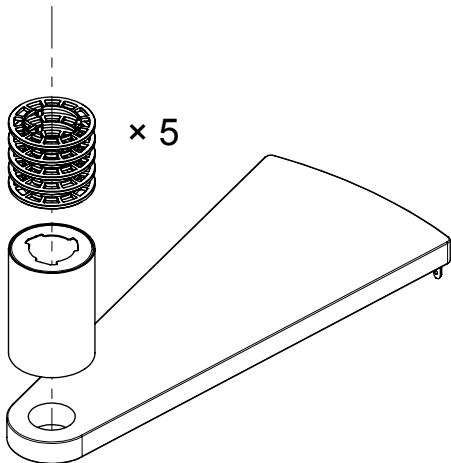
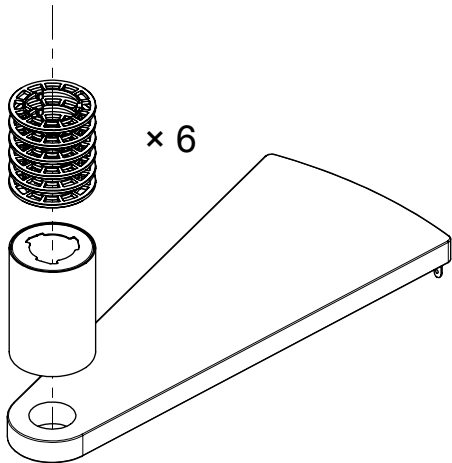


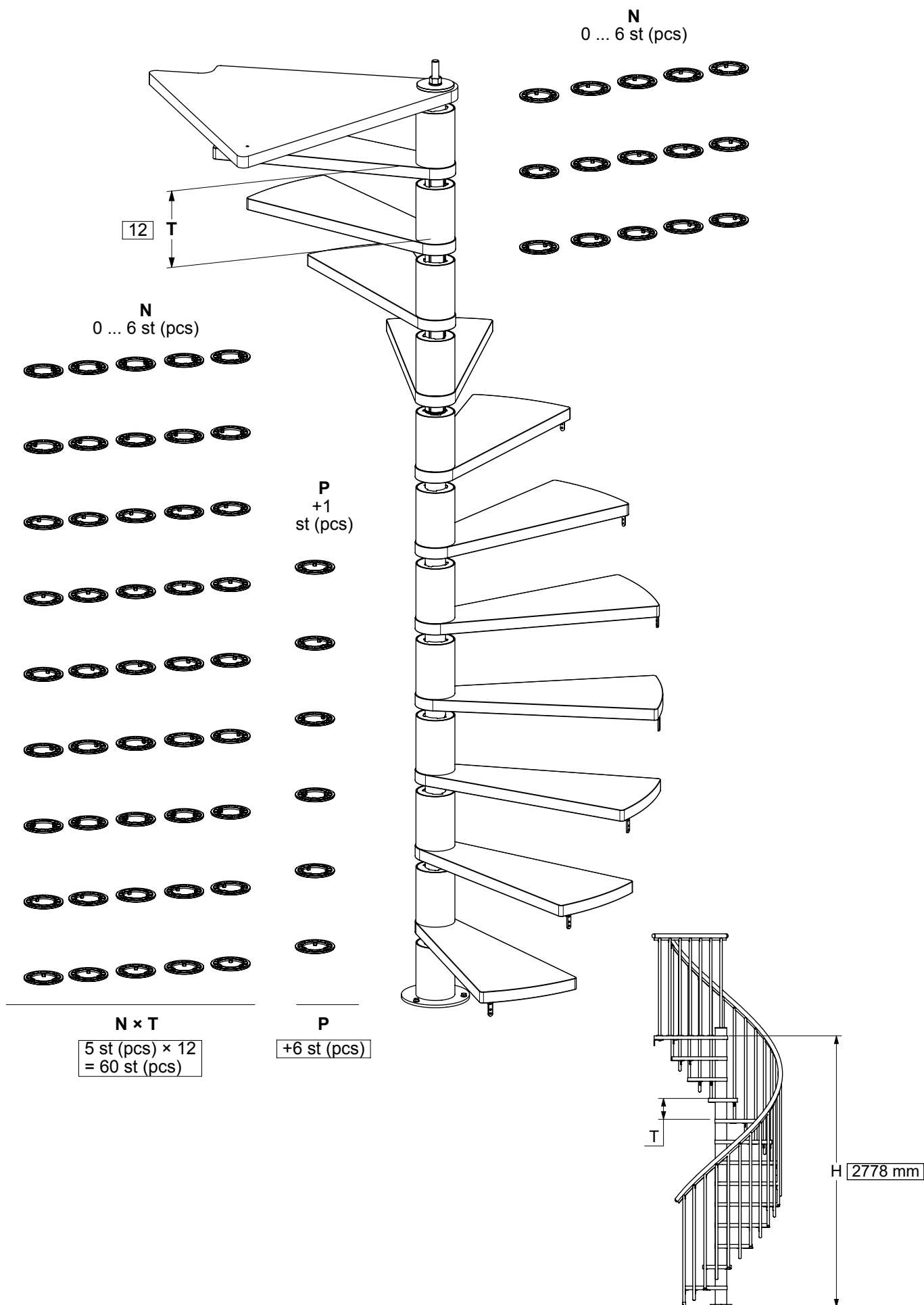
229 mm



234 mm

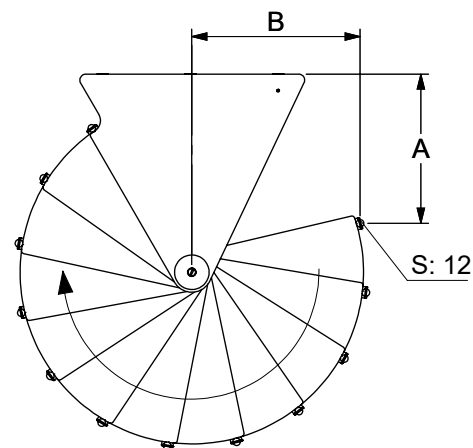
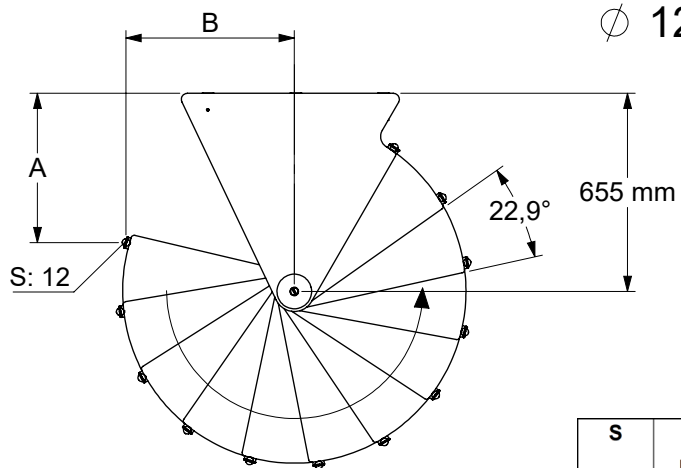


 204...234mm	204 mm 	209 mm 
	214 mm 	219 mm 
224 mm 	229 mm 	234 mm 



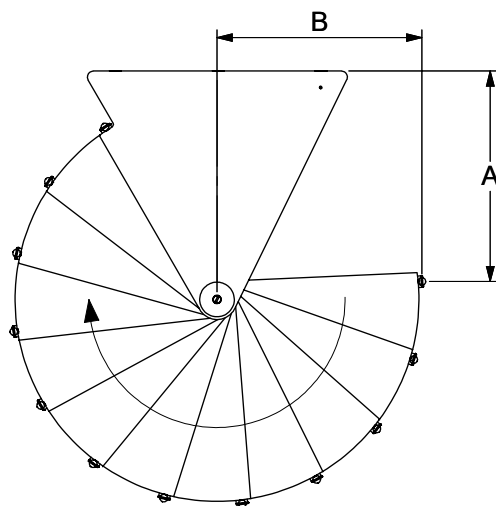
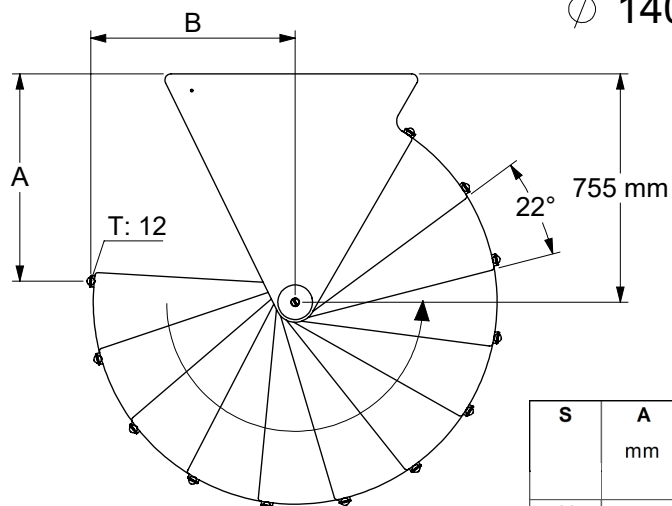
11 							12 						
1 							1 						
S 12							S 13						
H	N	P	H	N	P	H	N	P	H	N	P		
mm	pcs	st	mm	pcs	st	mm	pcs	st	mm	pcs	st		
2448	0	0	2633	3	1	2652	0	0	2852	3	1		
2453	0	1	2638	3	2	2657	0	1	2857	3	2		
2458	0	2	2643	3	3	2662	0	2	2862	3	3		
2463	0	3	2648	3	4	2667	0	3	2867	3	4		
2468	0	4	2653	3	5	2672	0	4	2872	3	5		
2473	0	5	2658	3	6	2677	0	5	2877	3	6		
2478	0	6	2663	3	7	2682	0	6	2882	3	7		
2483	0	7	2668	3	8	2687	0	7	2887	3	8		
2488	0	8	2673	3	9	2692	0	8	2892	3	9		
2493	0	9	2678	3	10	2697	0	9	2897	3	10		
2498	0	10	2683	3	11	2702	0	10	2902	3	11		
2503	0	11	2688	4	0	2707	0	11	2907	3	12		
2508	1	0	2693	4	1	2712	0	12	2912	4	0		
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2568	2	0	2753	5	1	2772	1	11	2972	4	12		
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2613	2	9	2798	5	10	2817	2	7	3017	5	8		
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2623	2	11	2808	6	0	2827	2	9	3027	5	10		
2628	3	0				2832	2	10	3032	5	11		
						2837	2	11	3037	5	12		
						2842	2	12	3042	6	0		
						2847	3	0					

Ø 120 cm

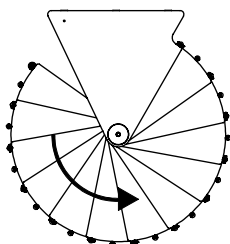
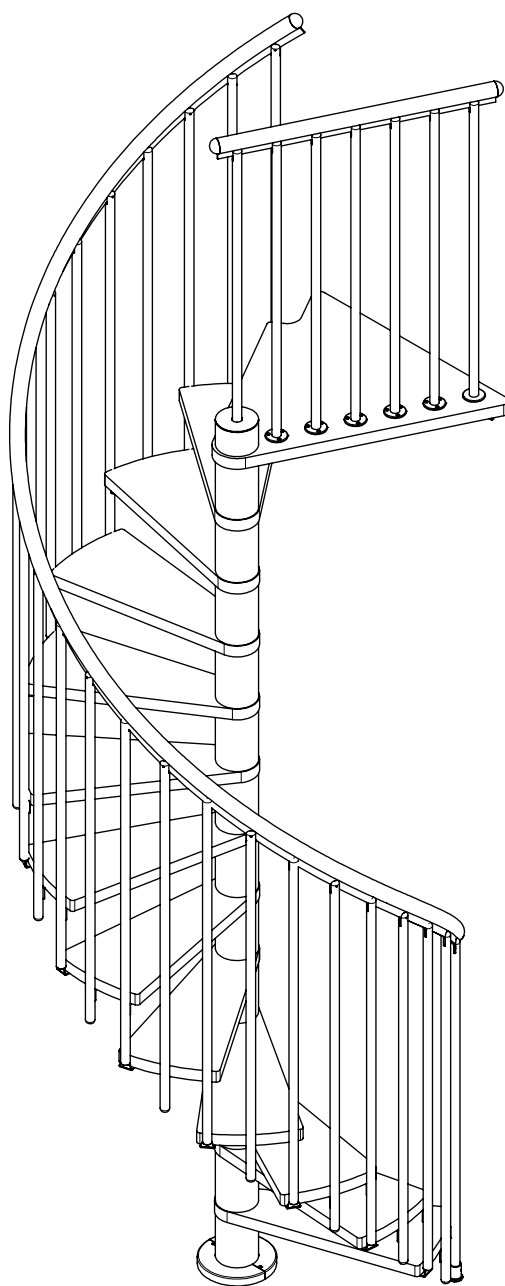
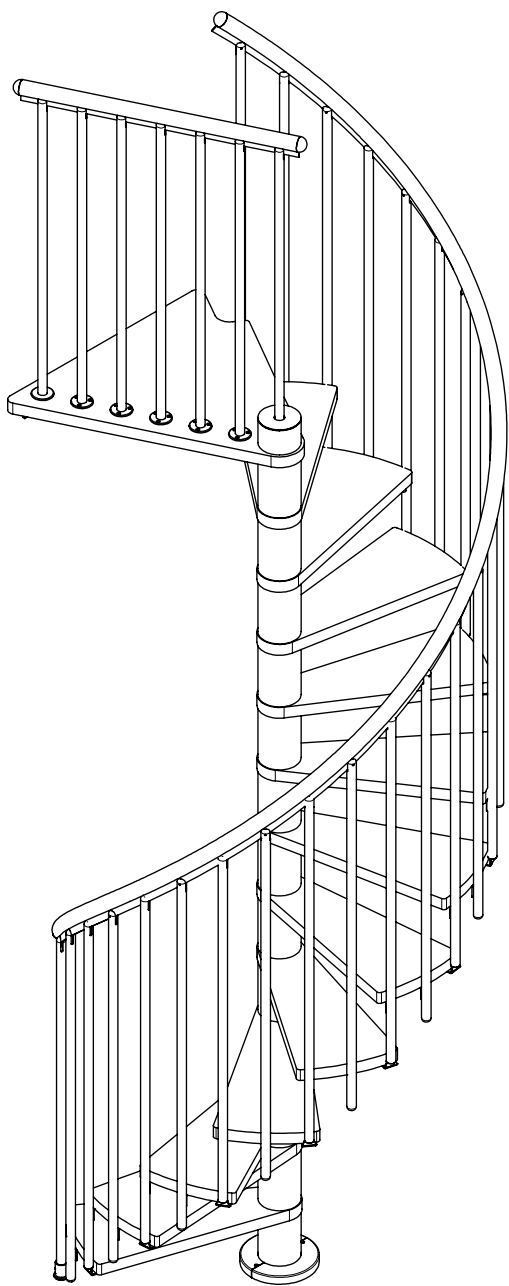


S	A mm	B mm
11	722	576
12	493	556

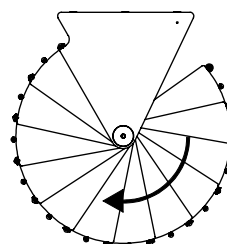
Ø 140 cm



S	A mm	B mm
11	943	653
12	685	676

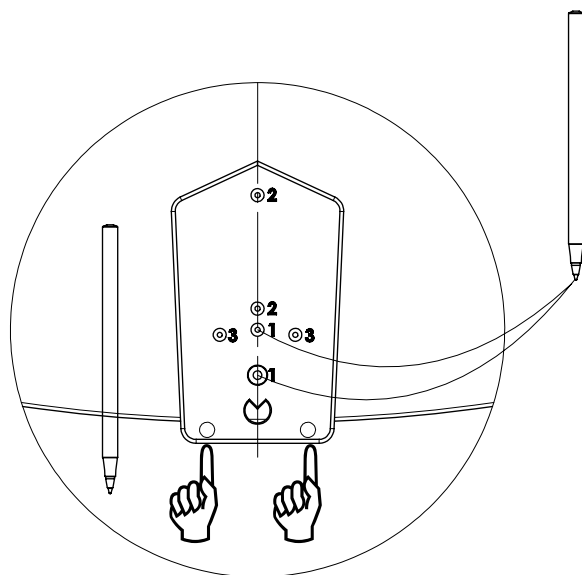
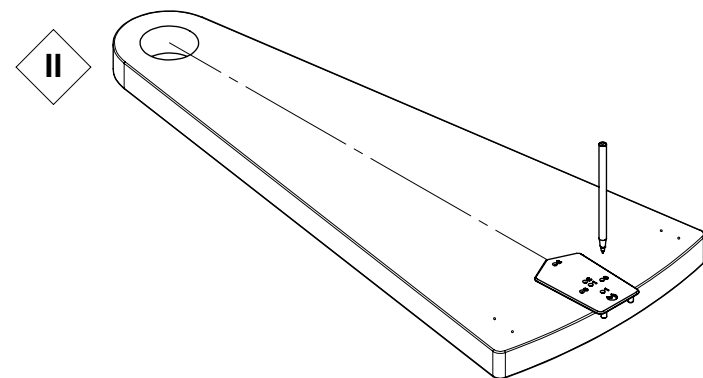
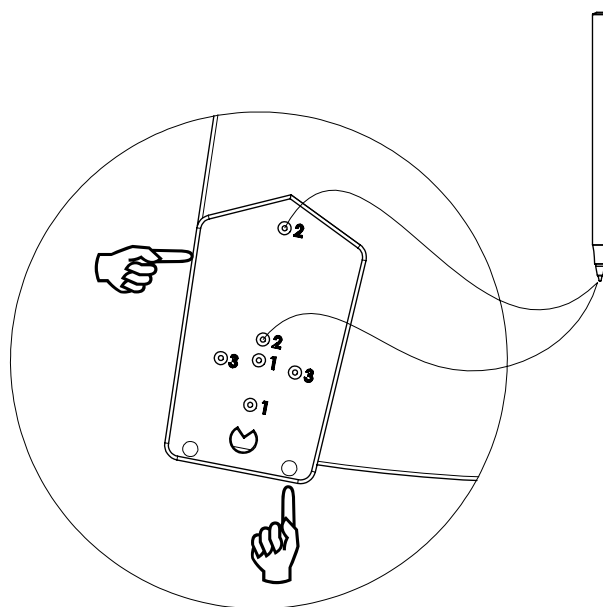
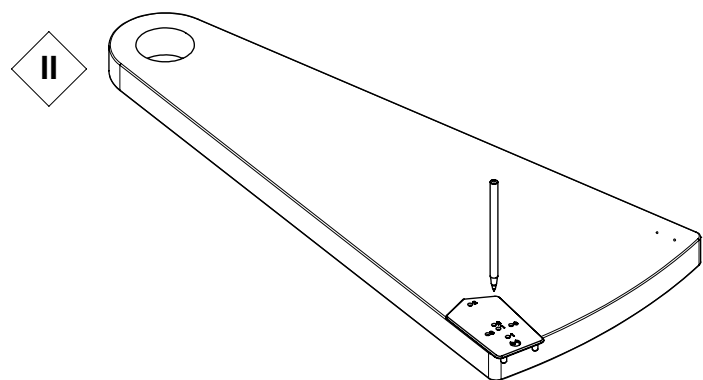
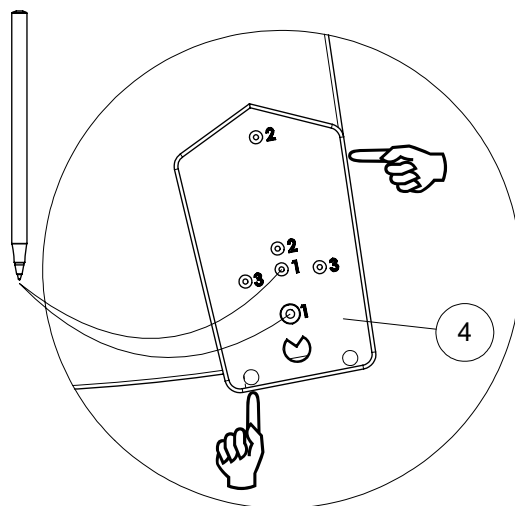
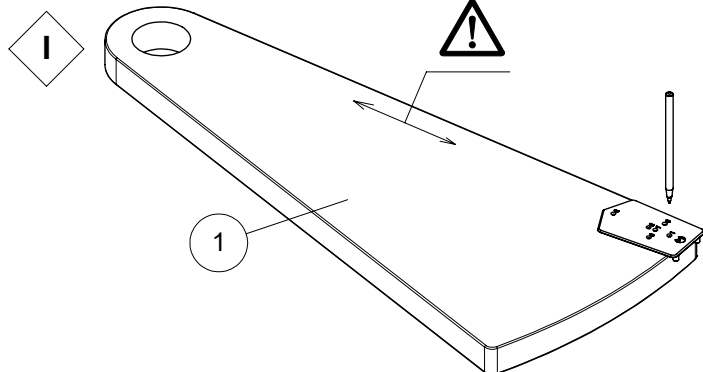


Left



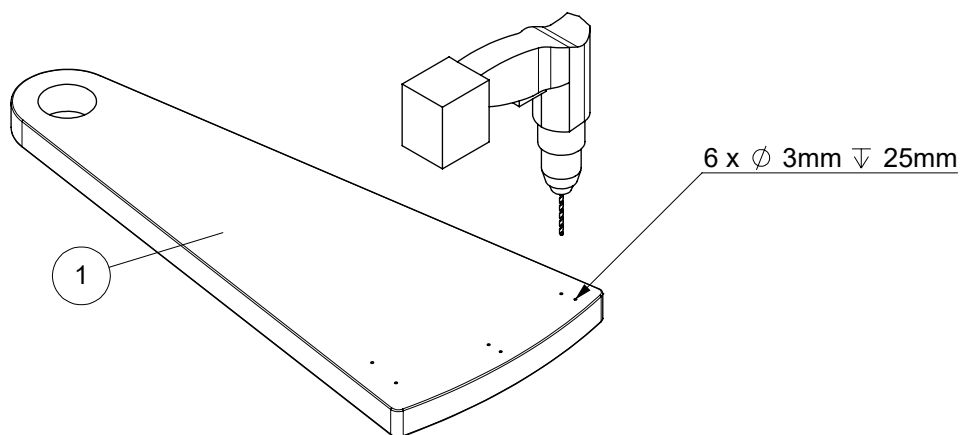
Right

1 **L**



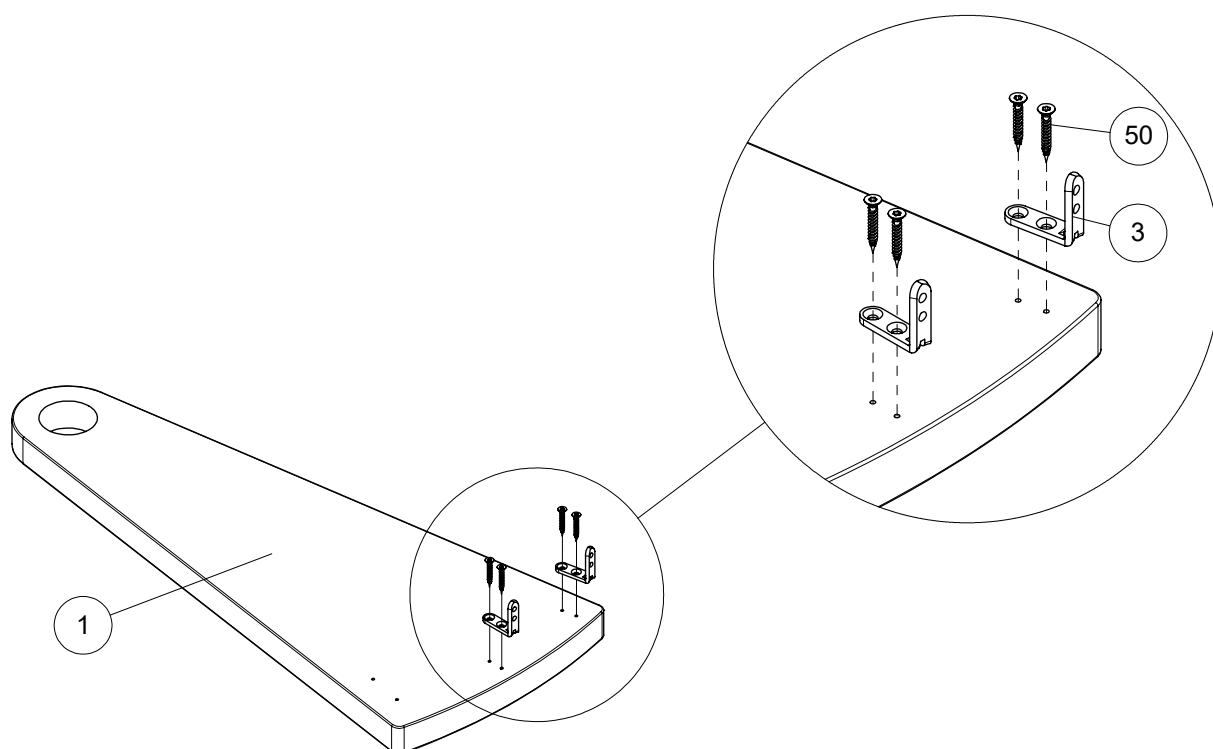
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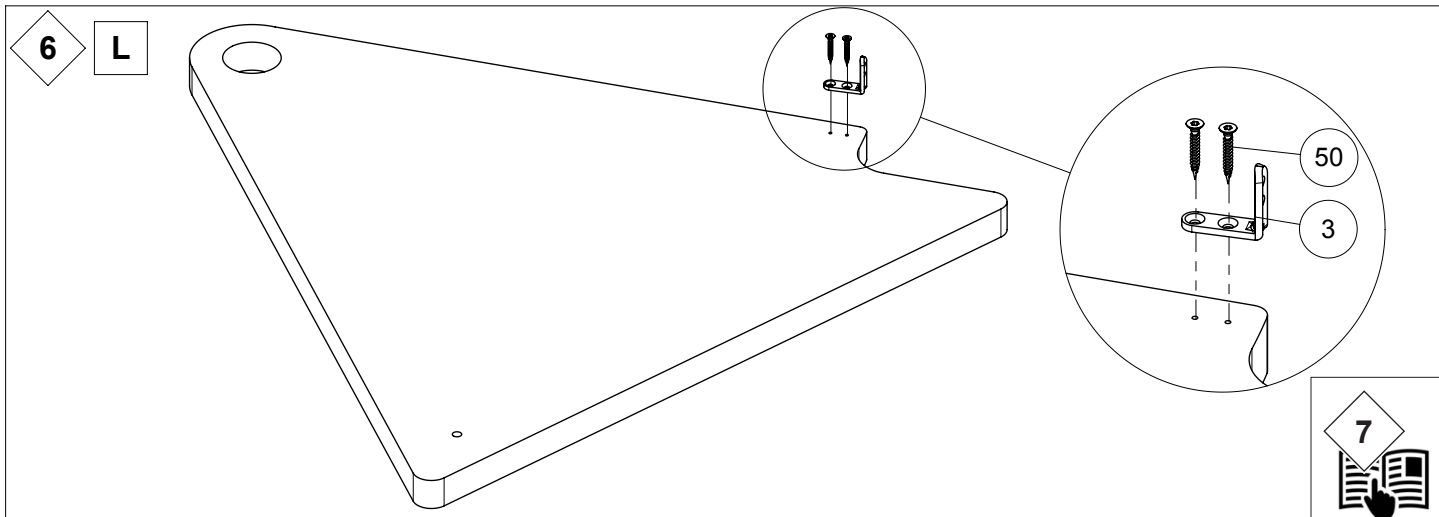
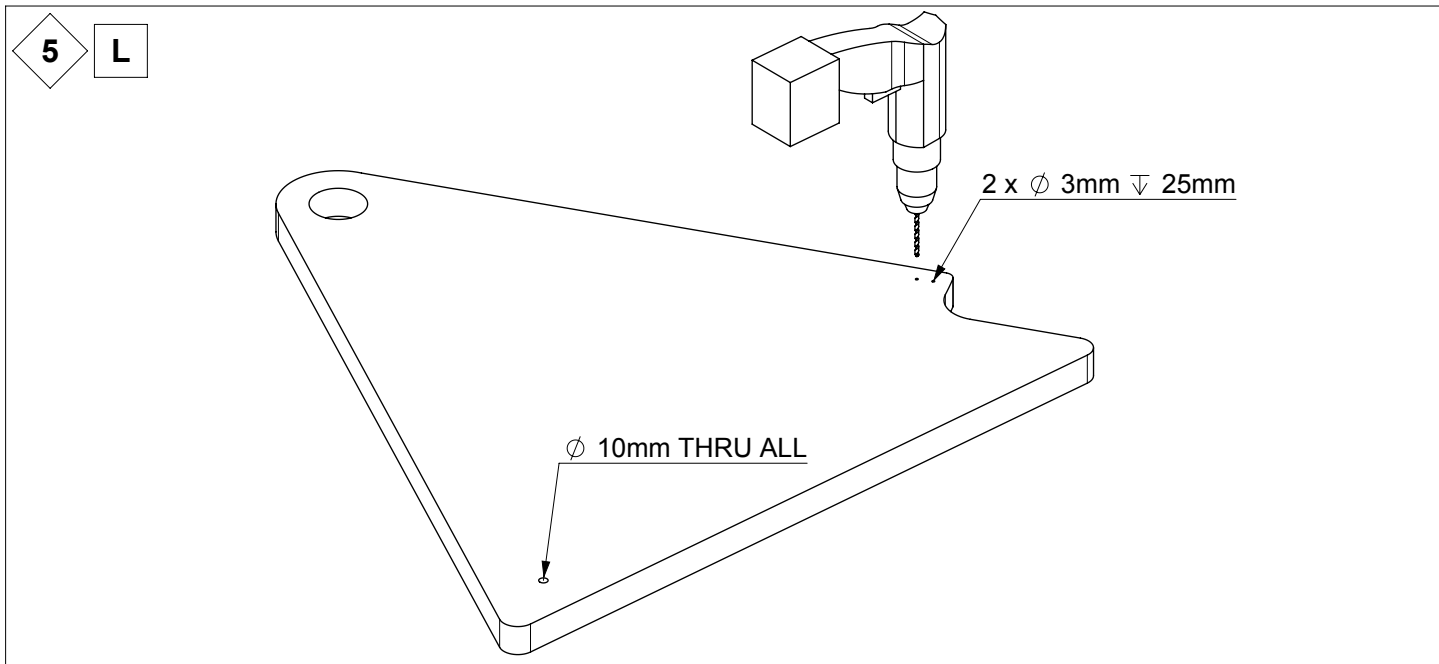
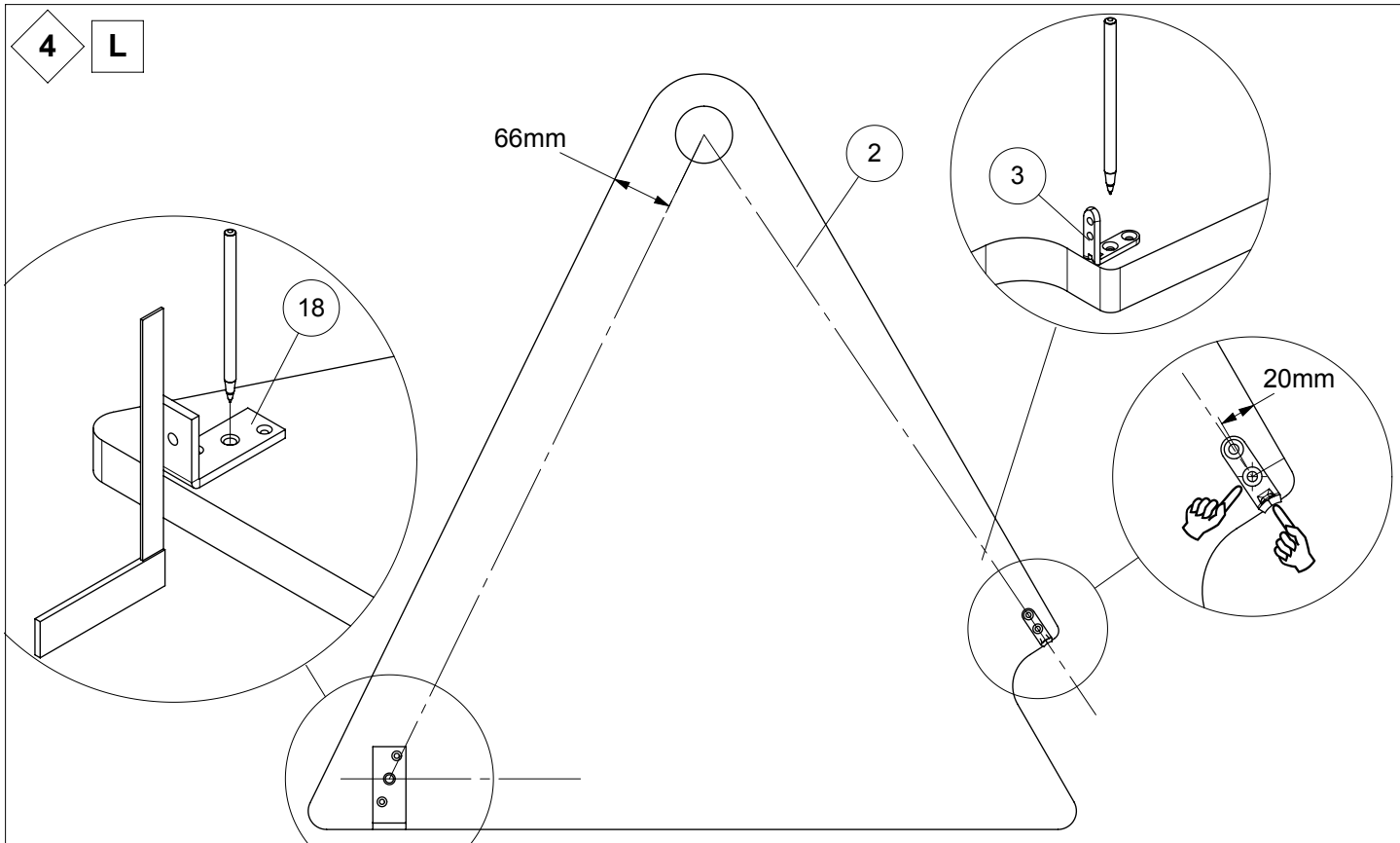
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3

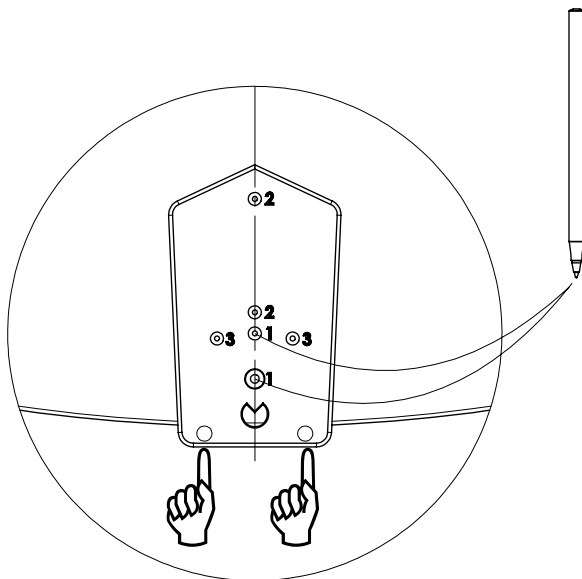
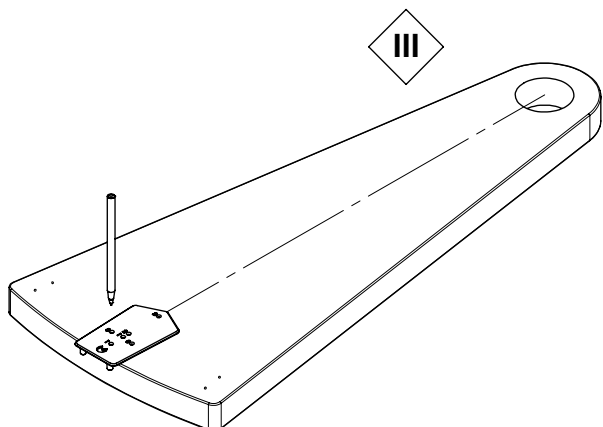
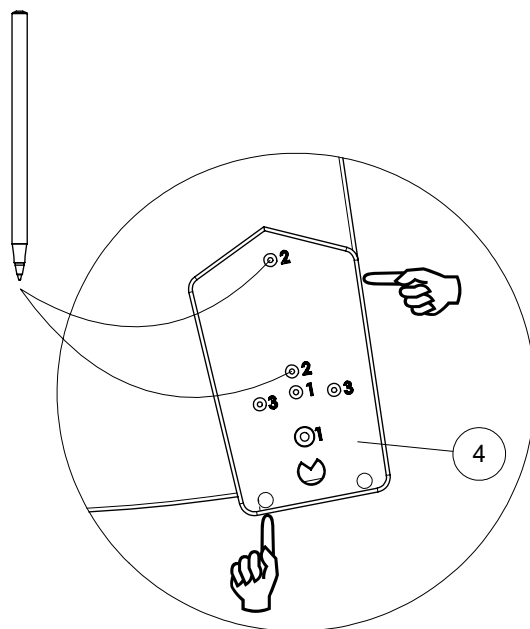
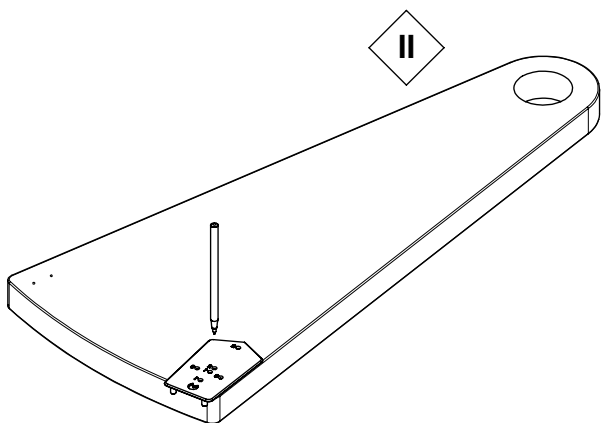
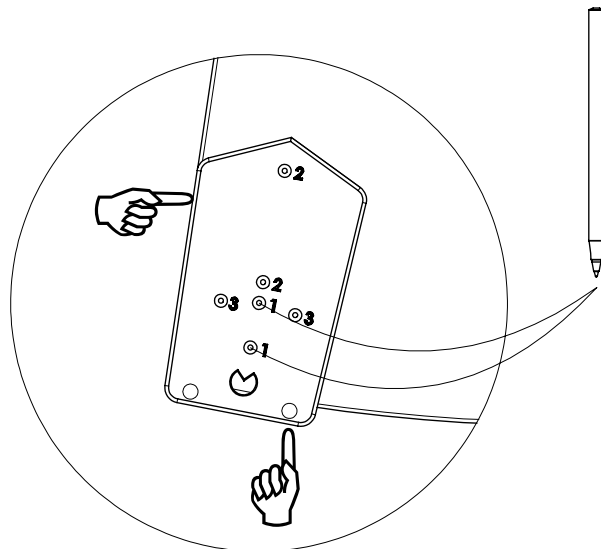
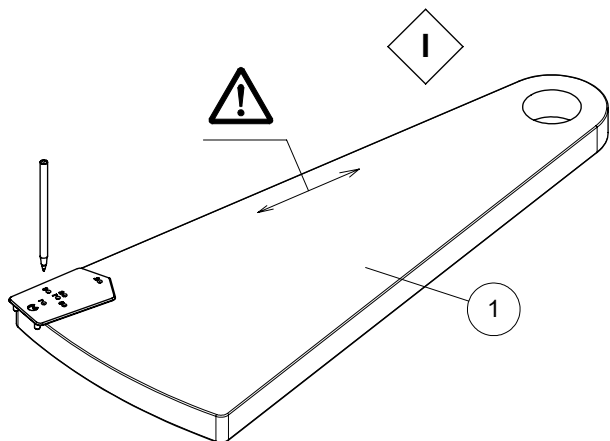
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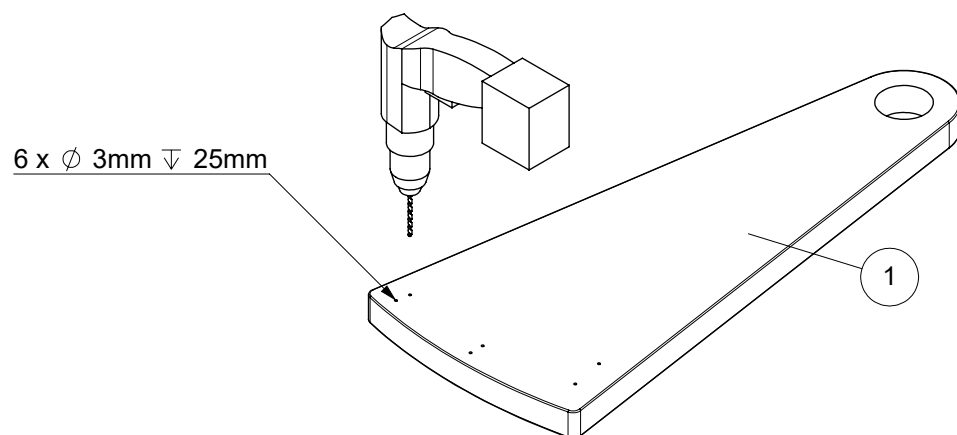
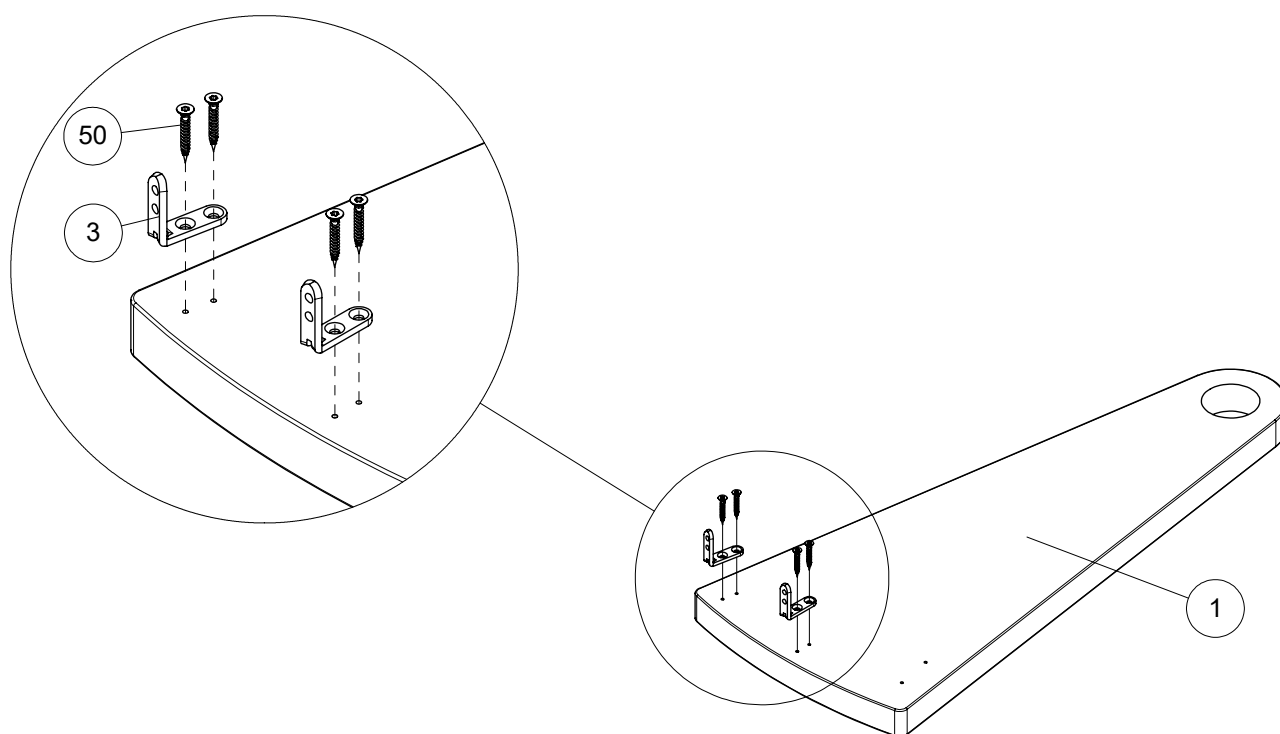


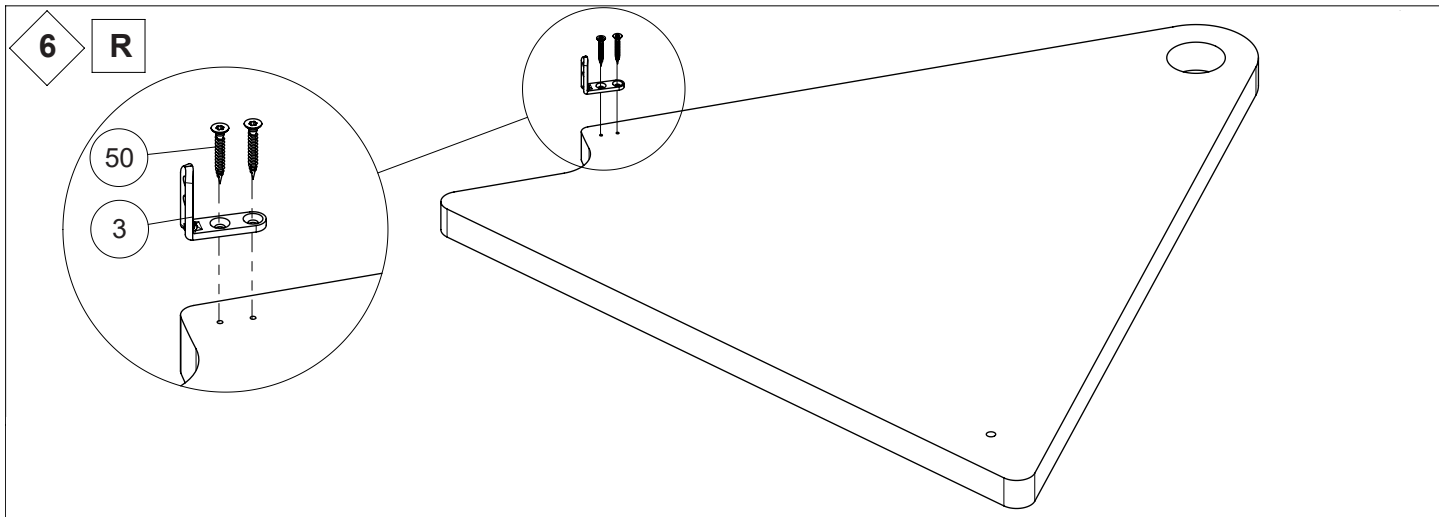
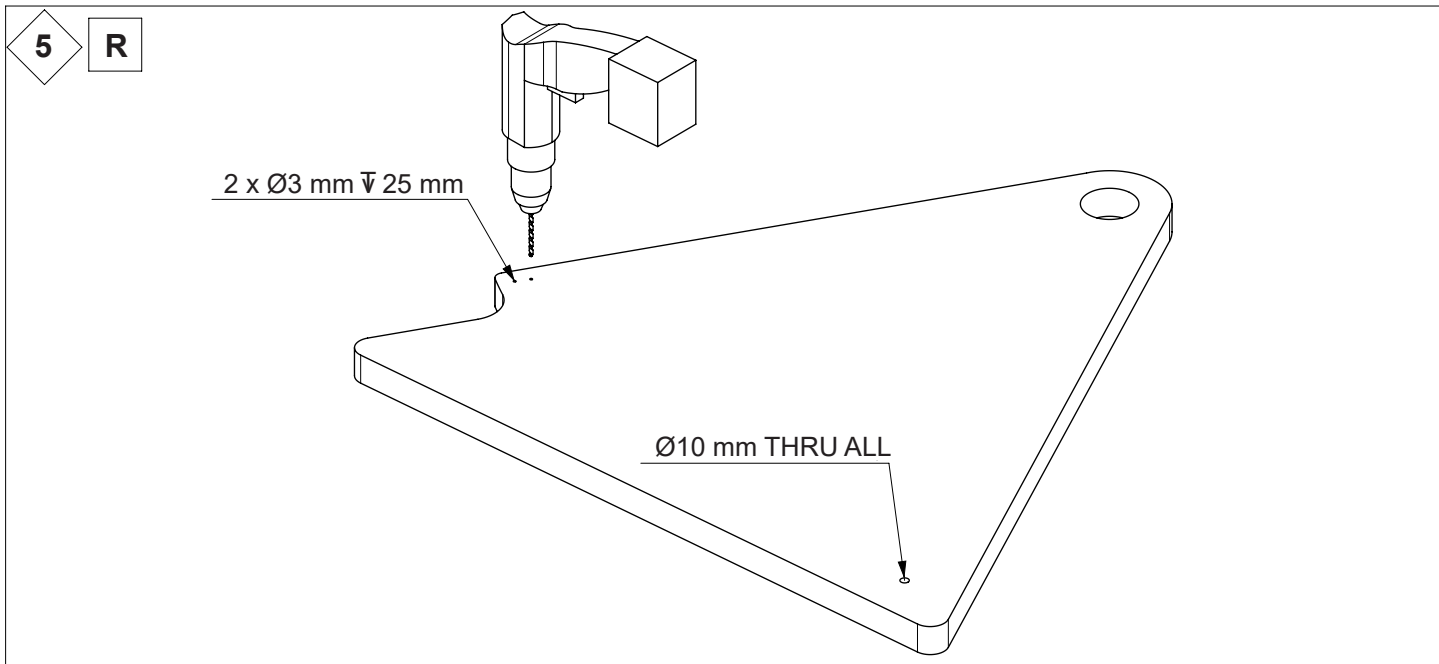
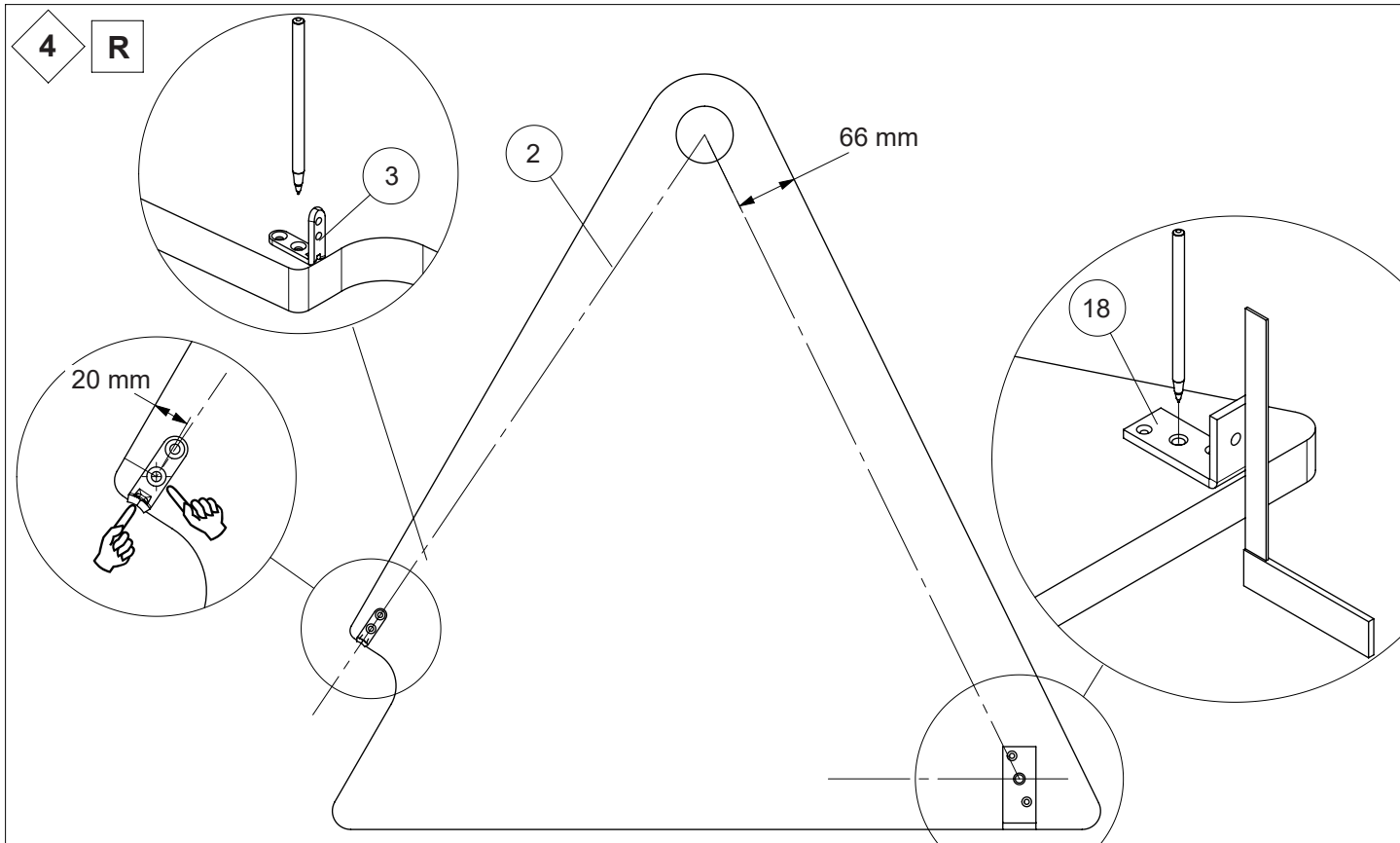


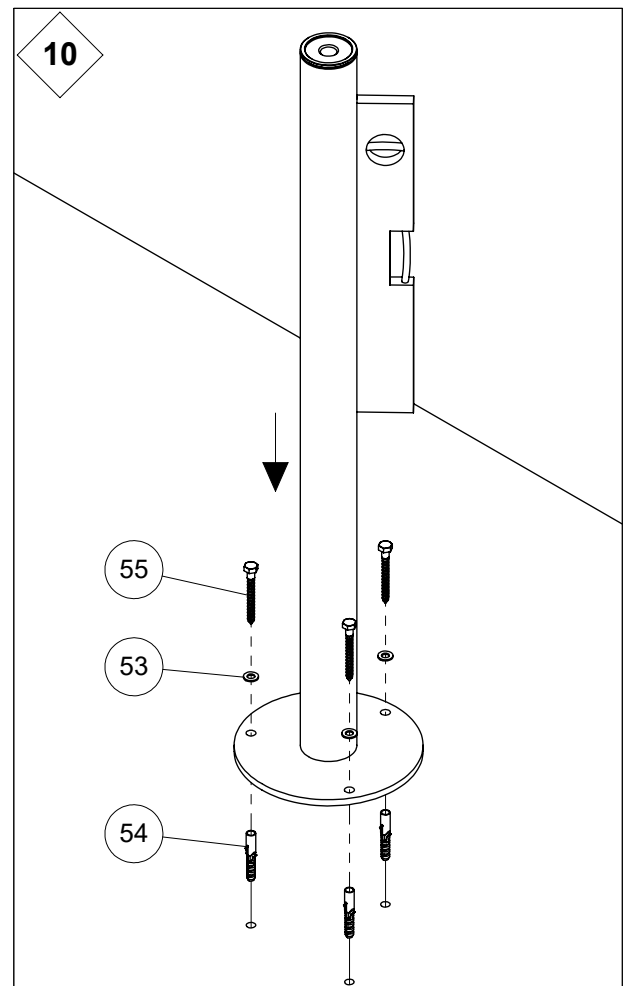
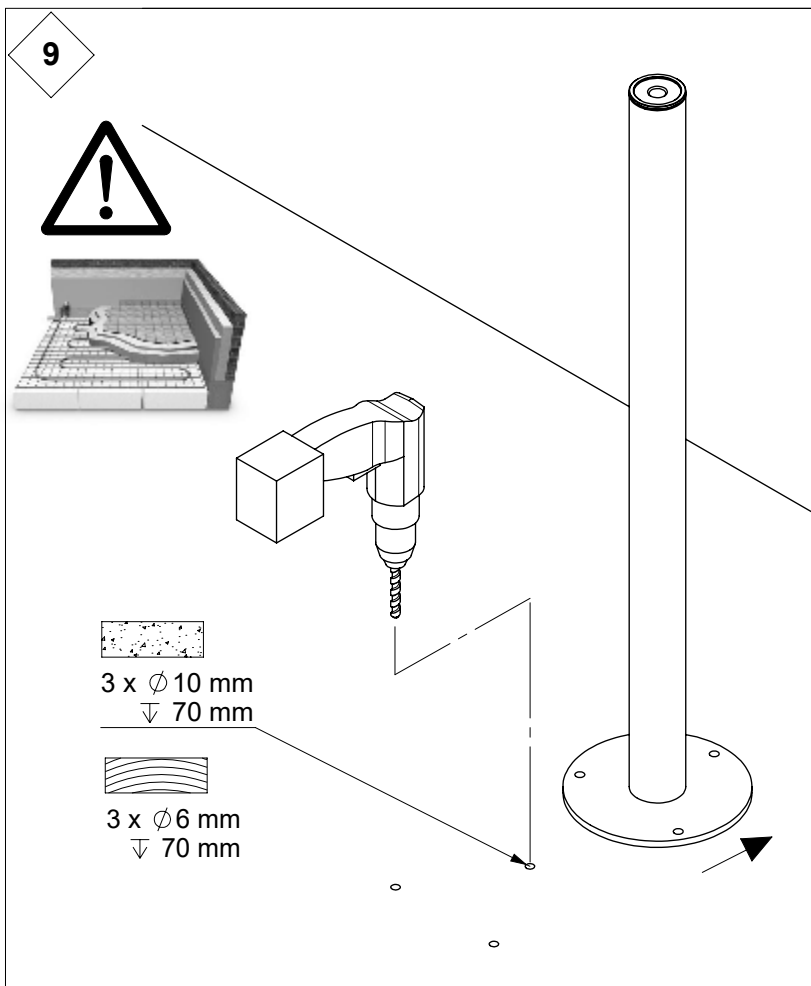
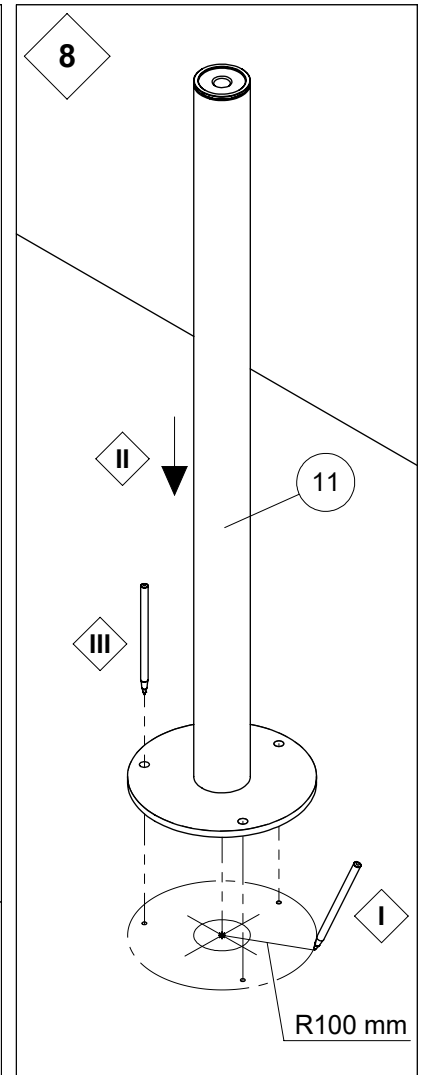
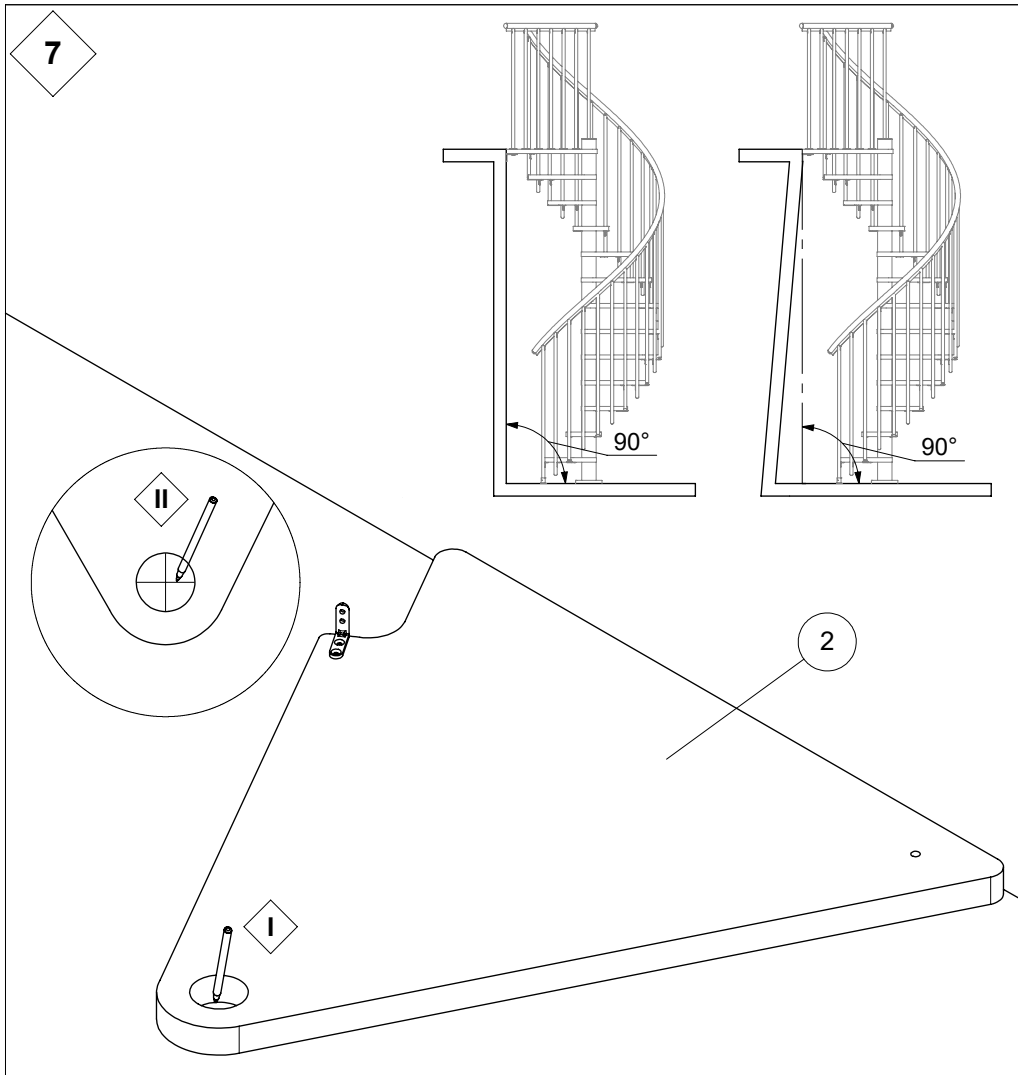
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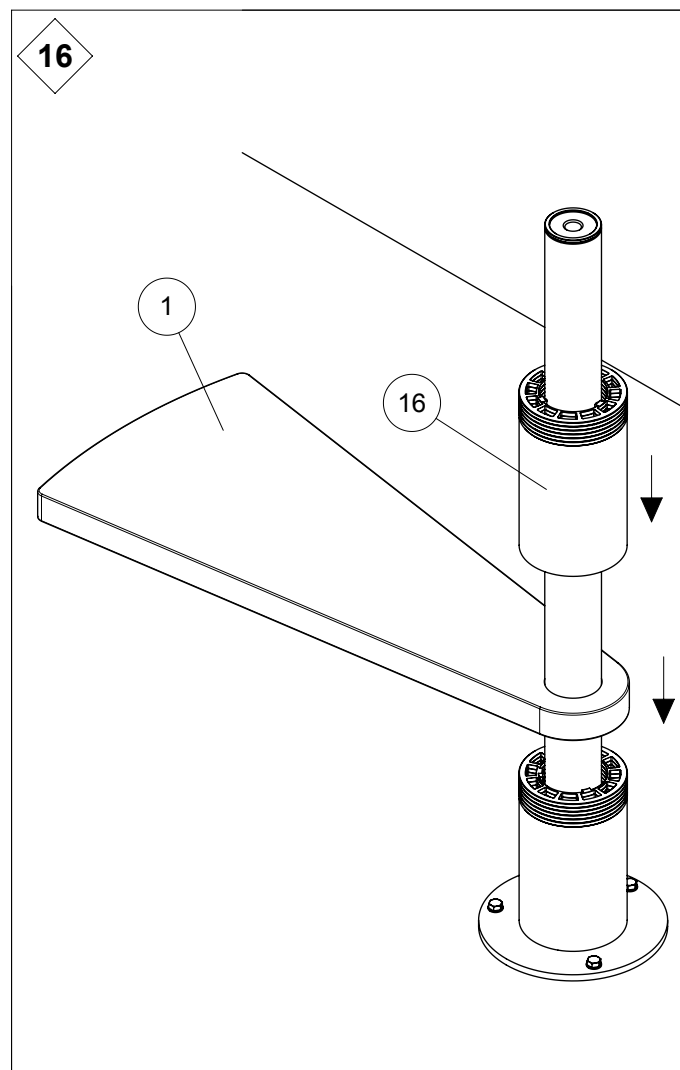
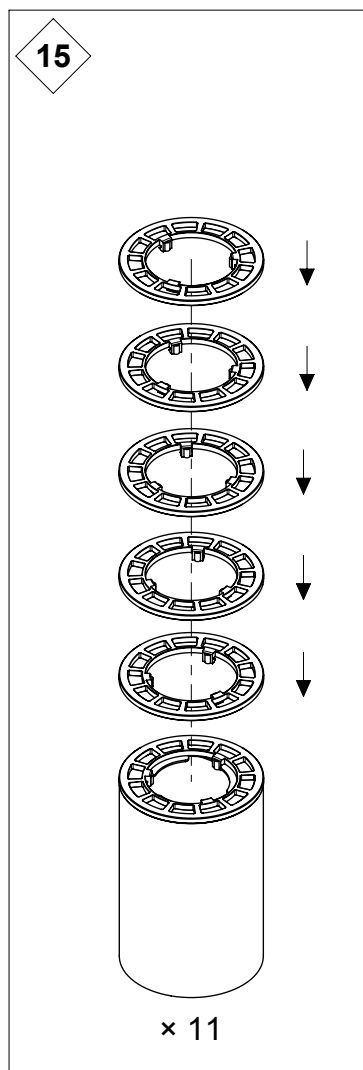
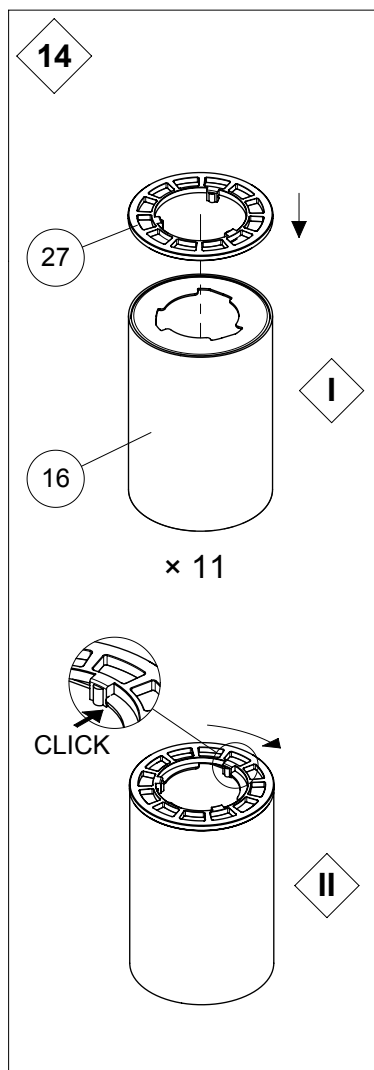
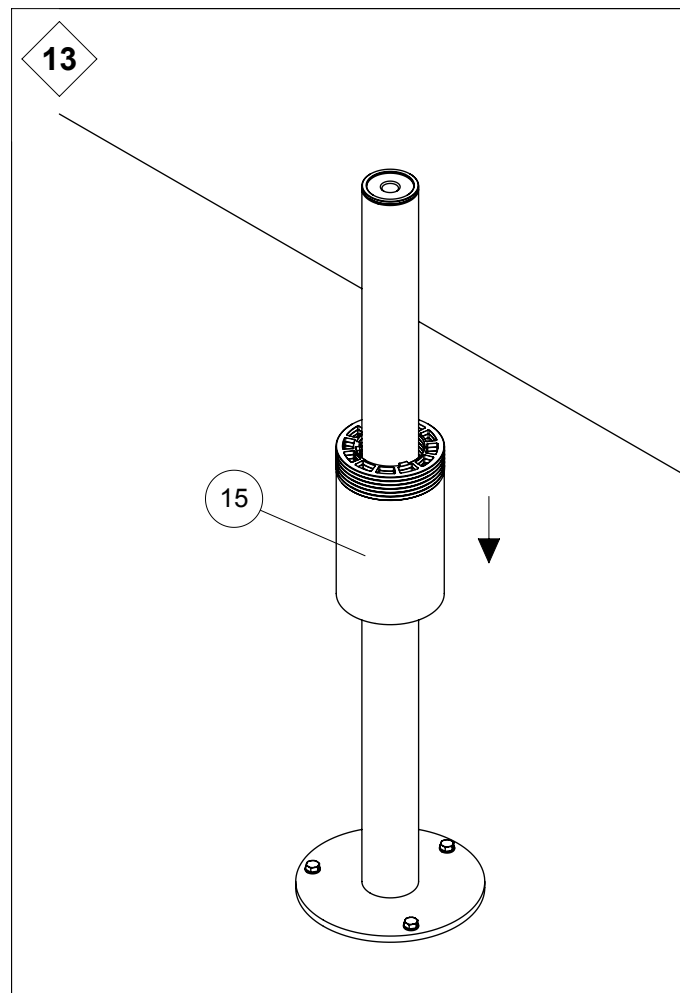
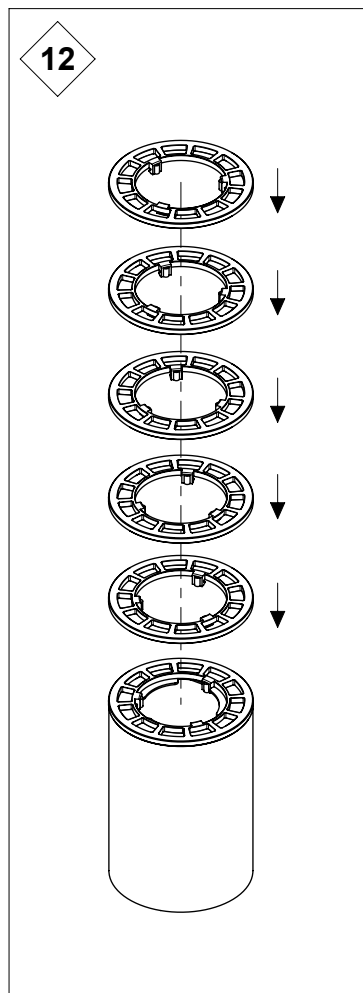
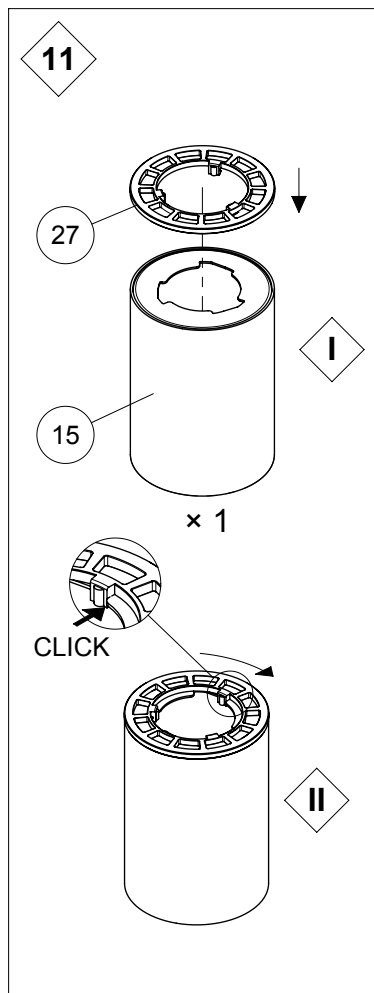
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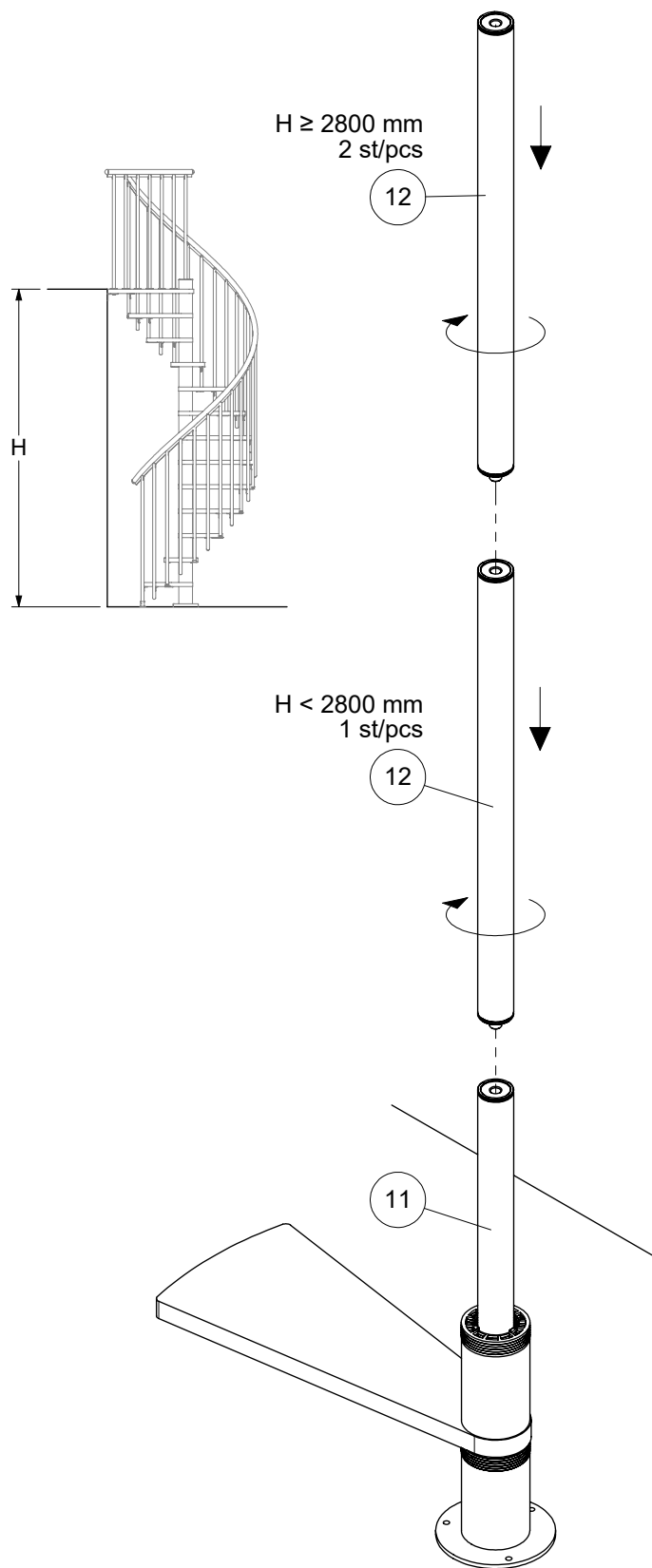
2**R****3****R**



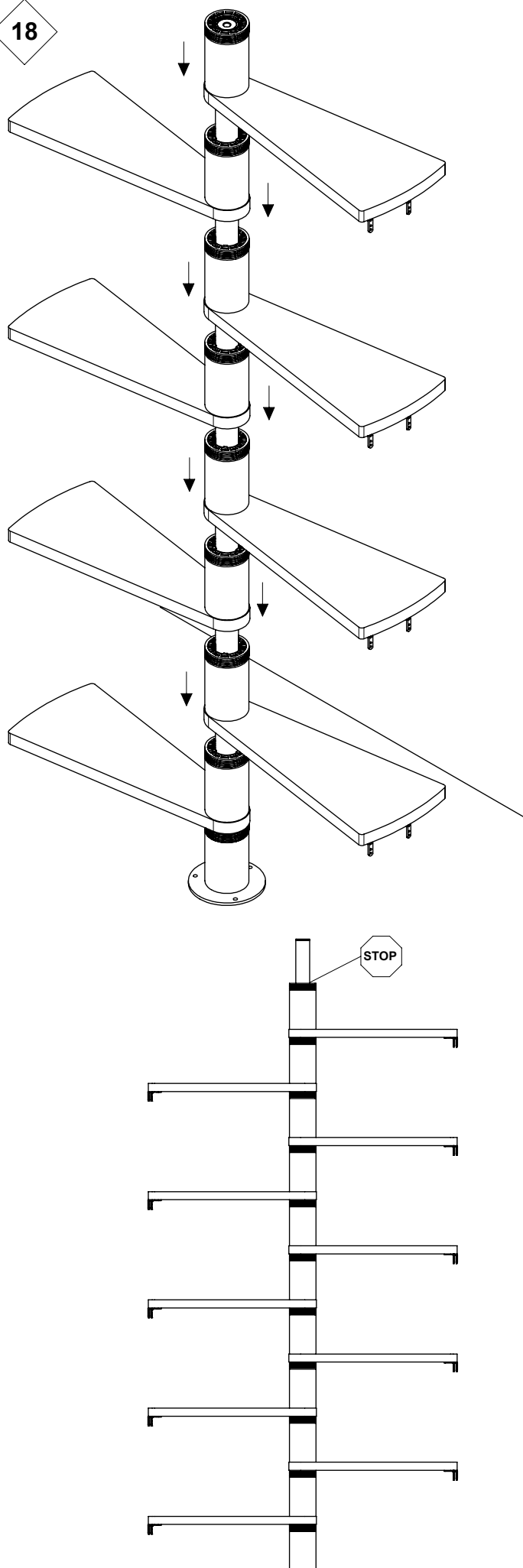




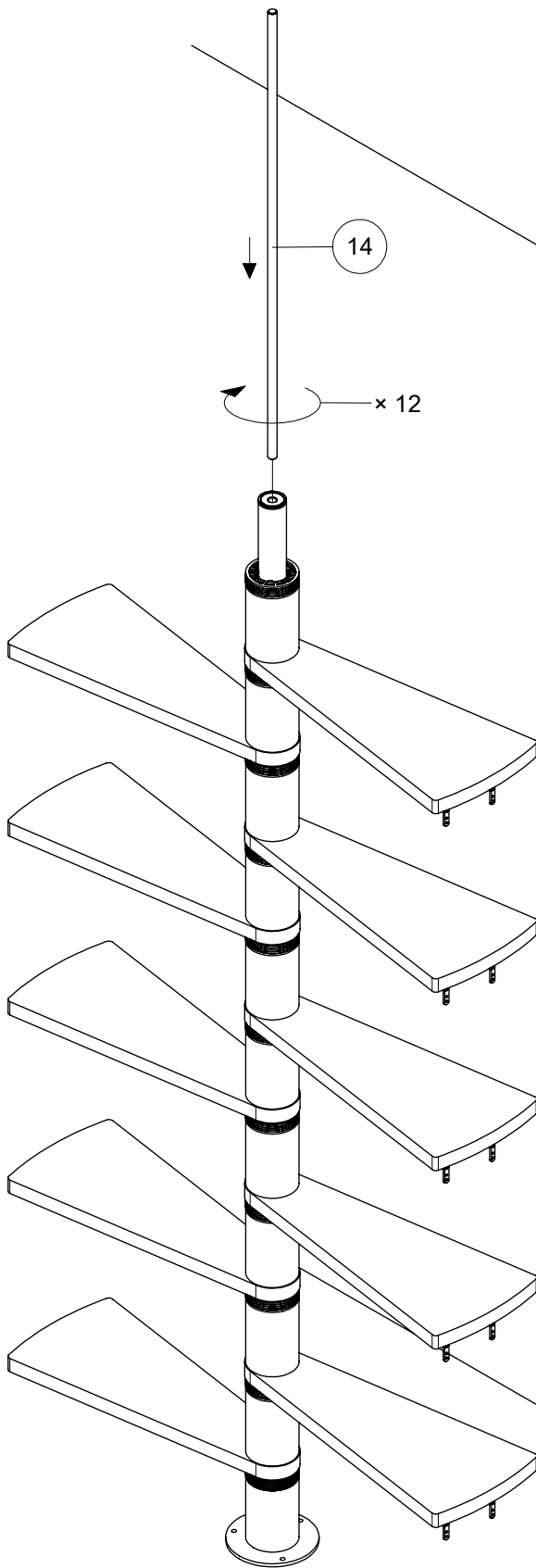
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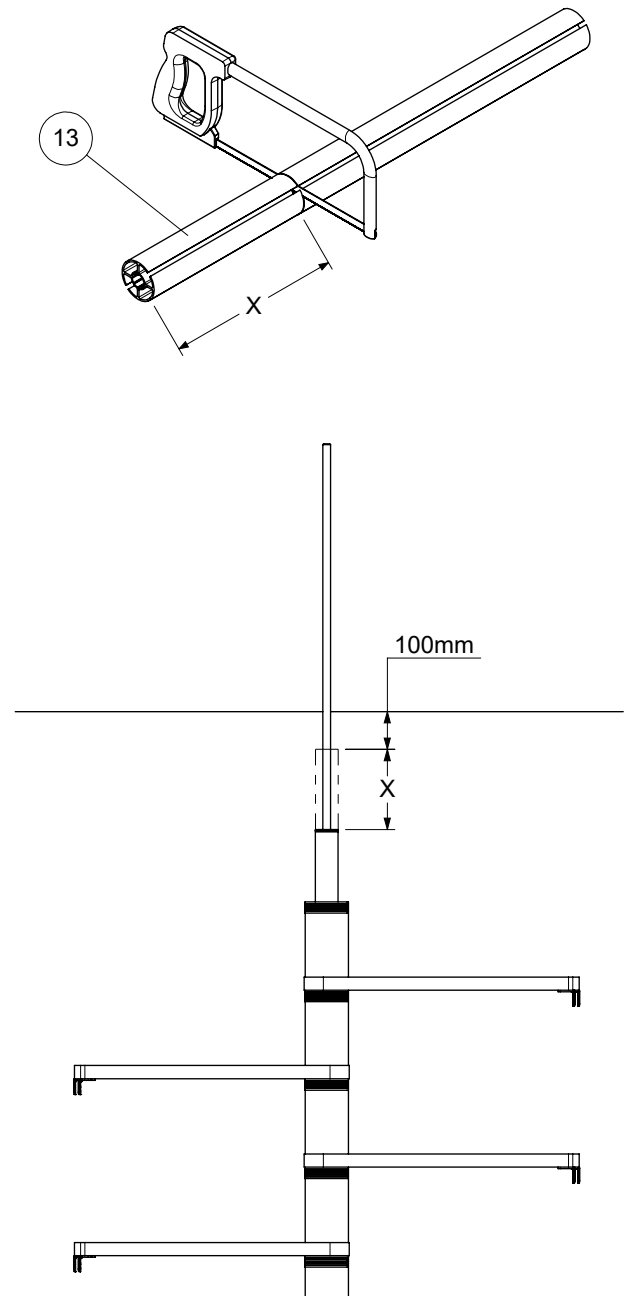
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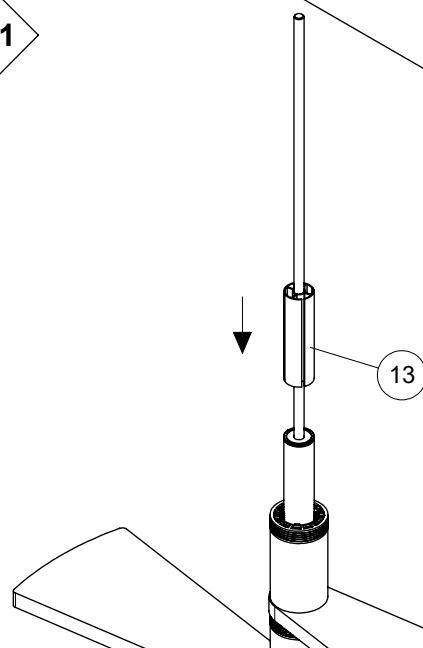
19



20



21



22

100mm

23

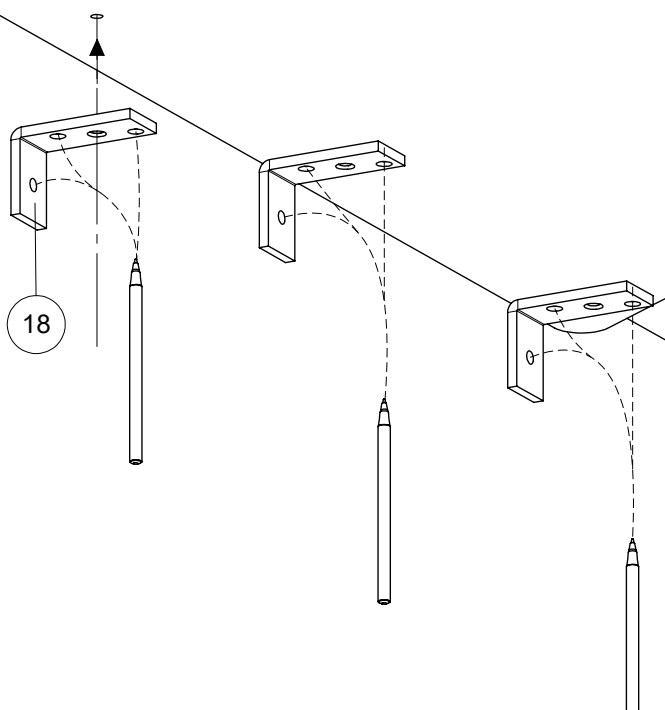
This diagram illustrates the final step of wall attachment. It shows the spiral staircase assembly, including the central column and the treads, being positioned against a wall. A downward arrow indicates the direction of movement for the top section, which is being lowered into place to complete the installation.

The diagram consists of three parts arranged horizontally. On the left is a circle containing two black arrows pointing towards each other. In the center is a circle divided into 10 equal sectors. On the right is a subtraction problem: 29 - 37, where the numbers 29 and 37 are inside diamond shapes.

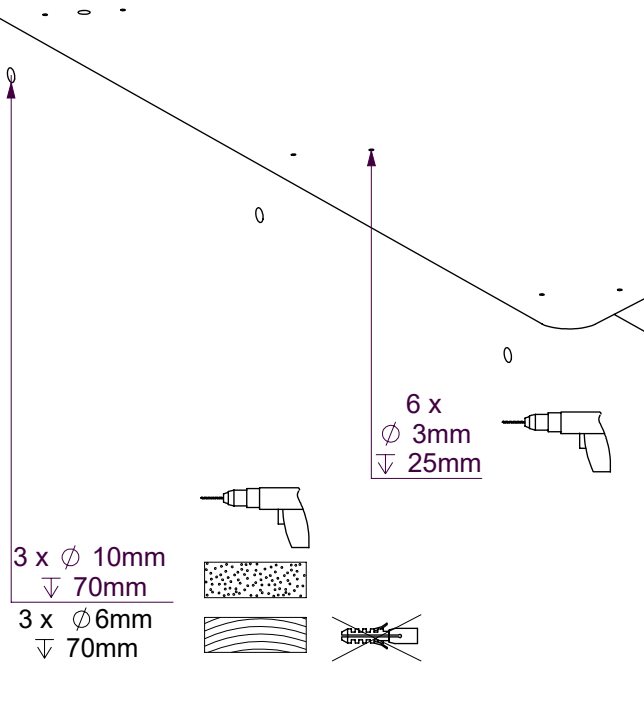
24

This diagram illustrates the final assembly step of the spiral staircase. A large, flat, triangular top plate is being lowered into place. A central vertical rod, which has been threaded through the center of the plate, is shown passing through a hole in the plate. The rod is then inserted into a threaded section of the central column. A circular cap or nut, labeled 17, is shown being placed over the rod. A small circular arrow indicates the direction of rotation for the cap. The top plate is labeled 56, and the cap is labeled 57. The central column is labeled 17.

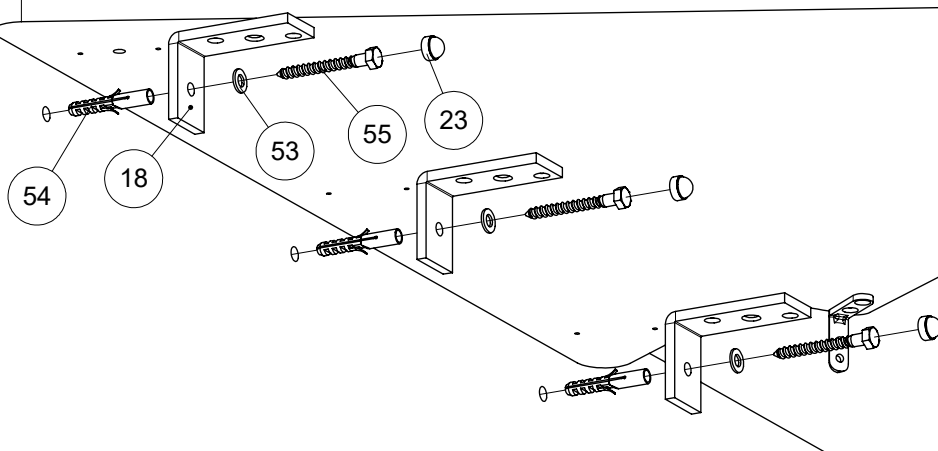
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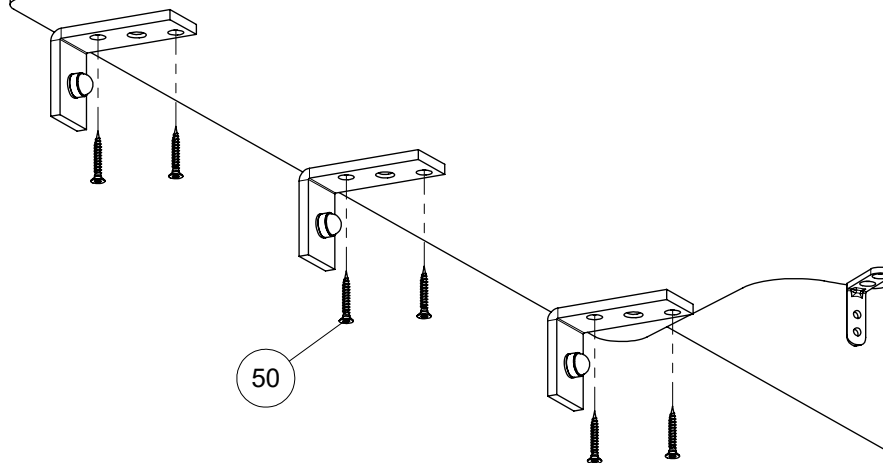
26



27

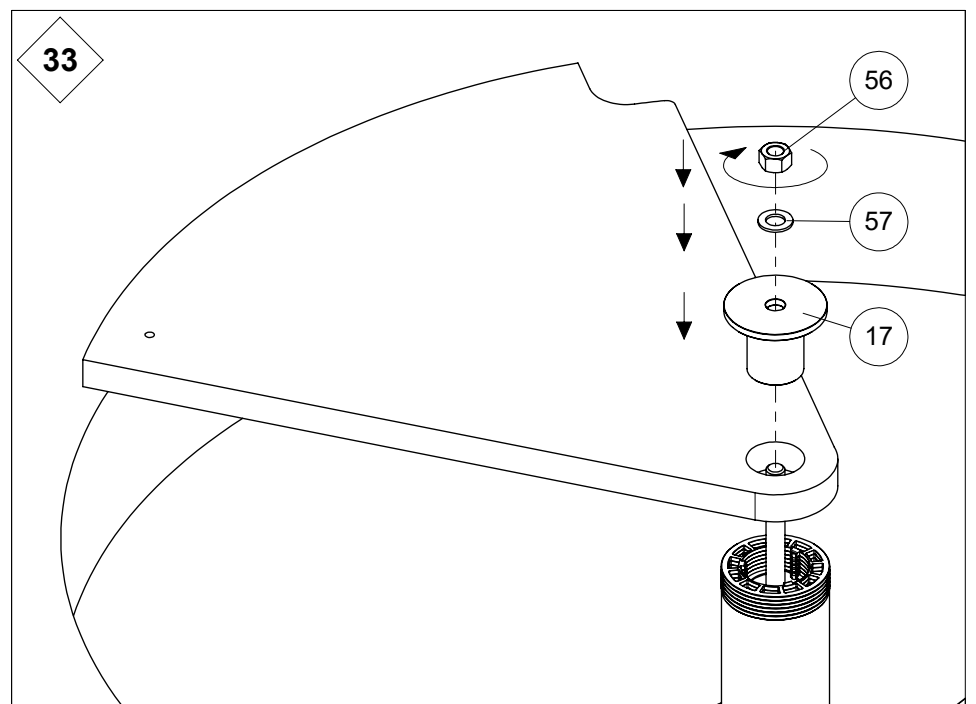
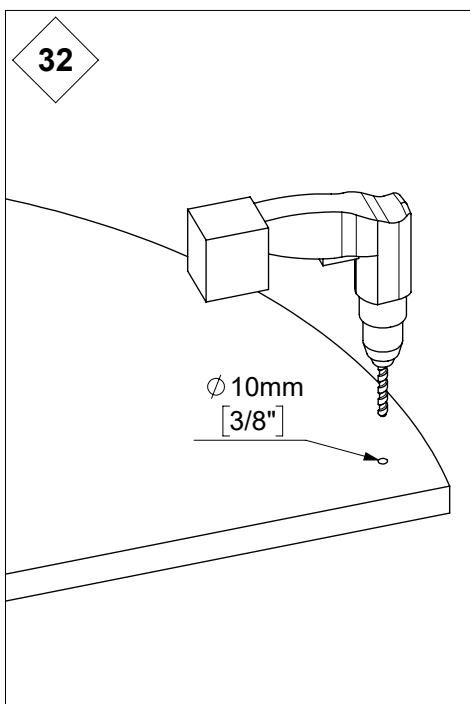
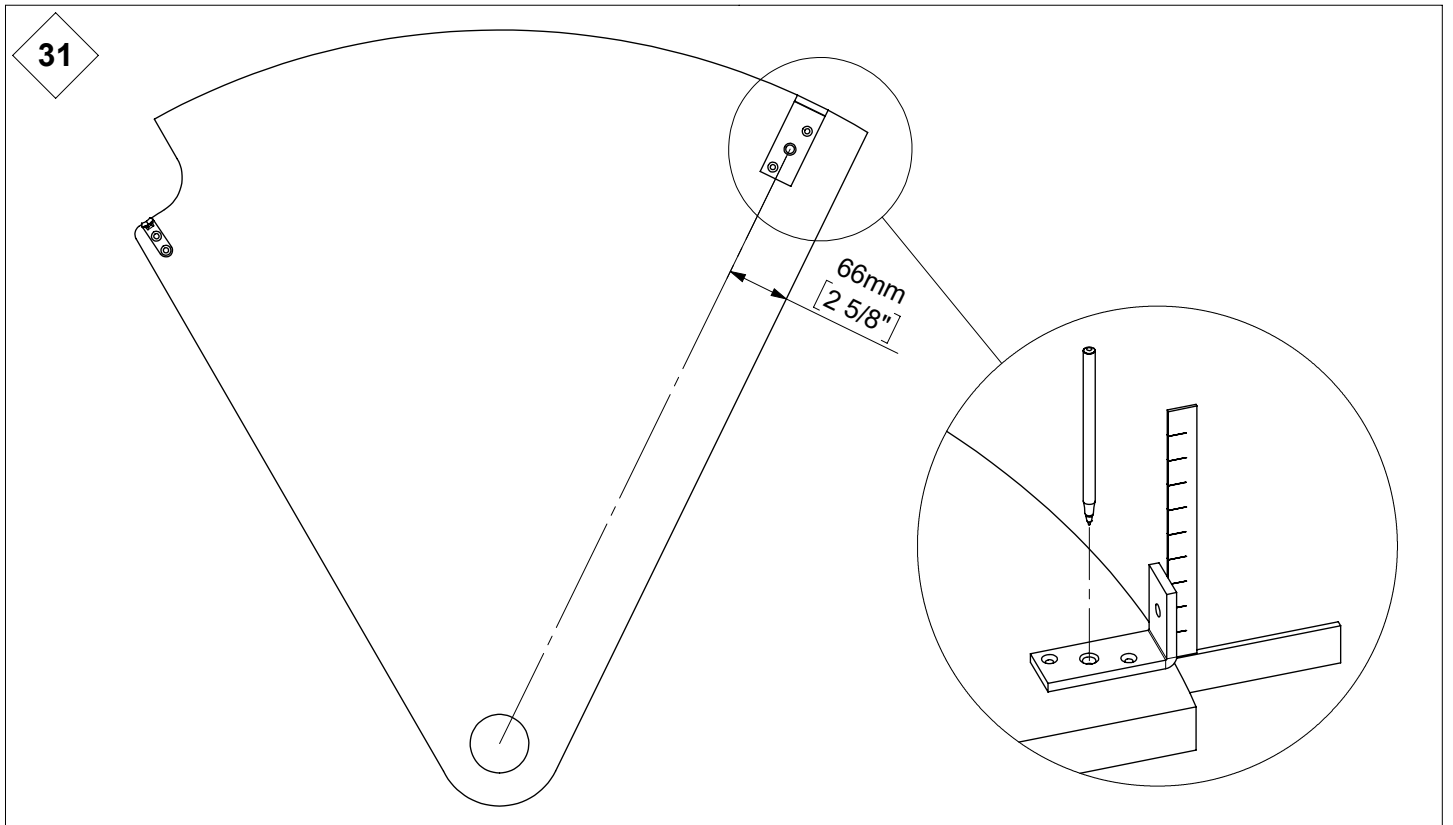
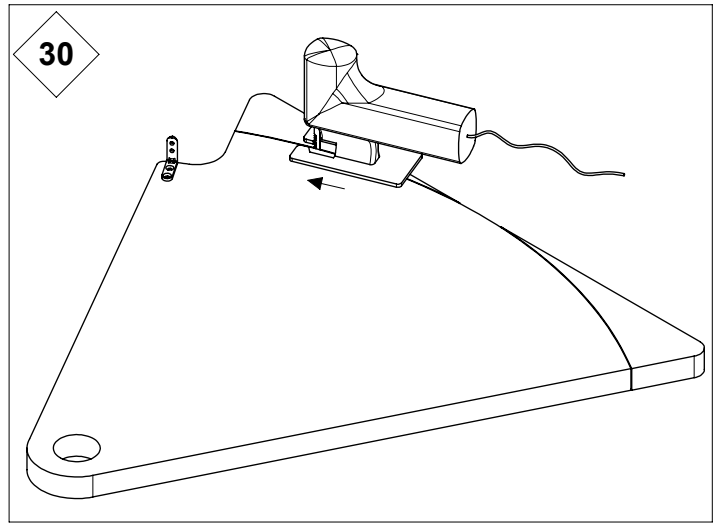
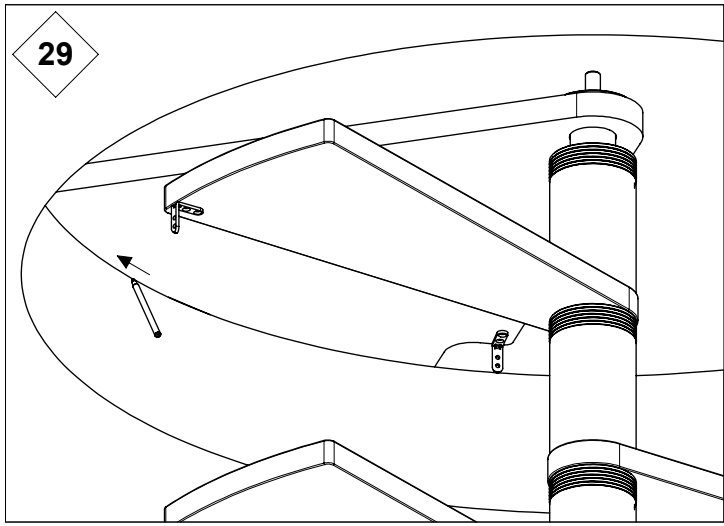


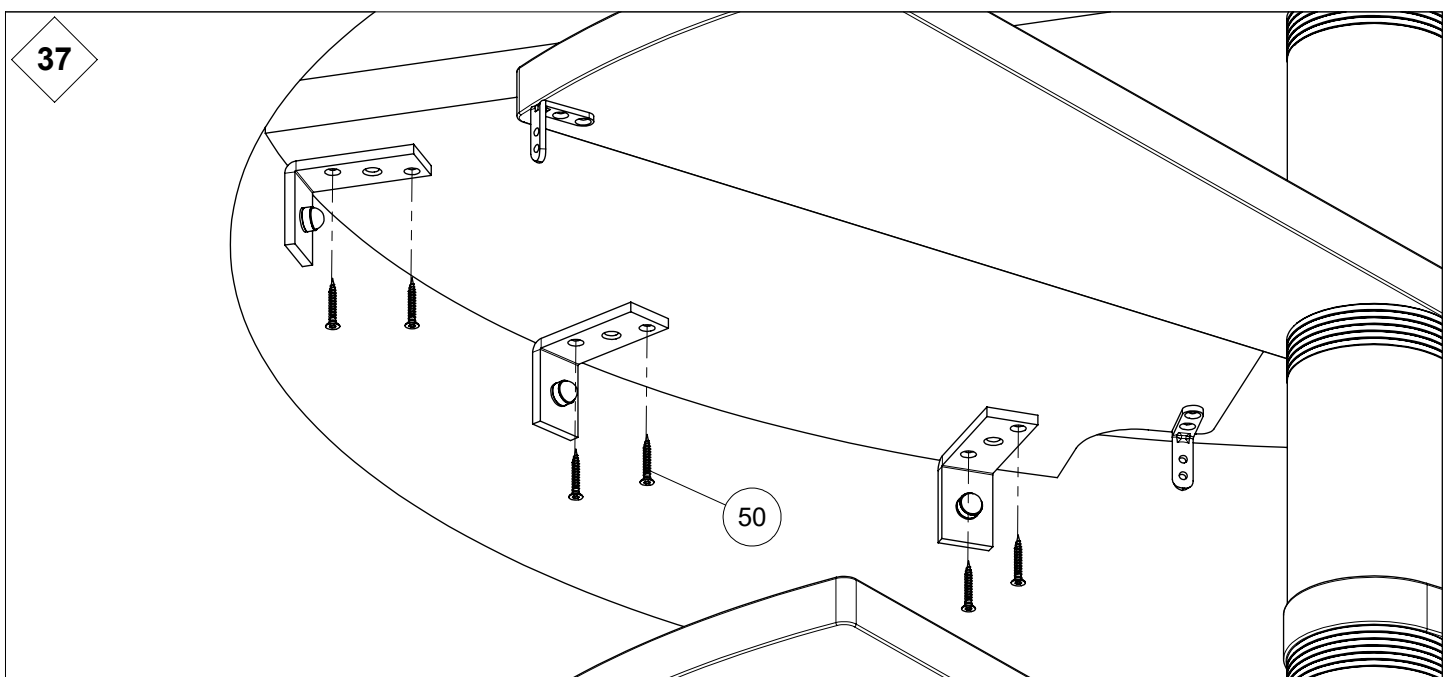
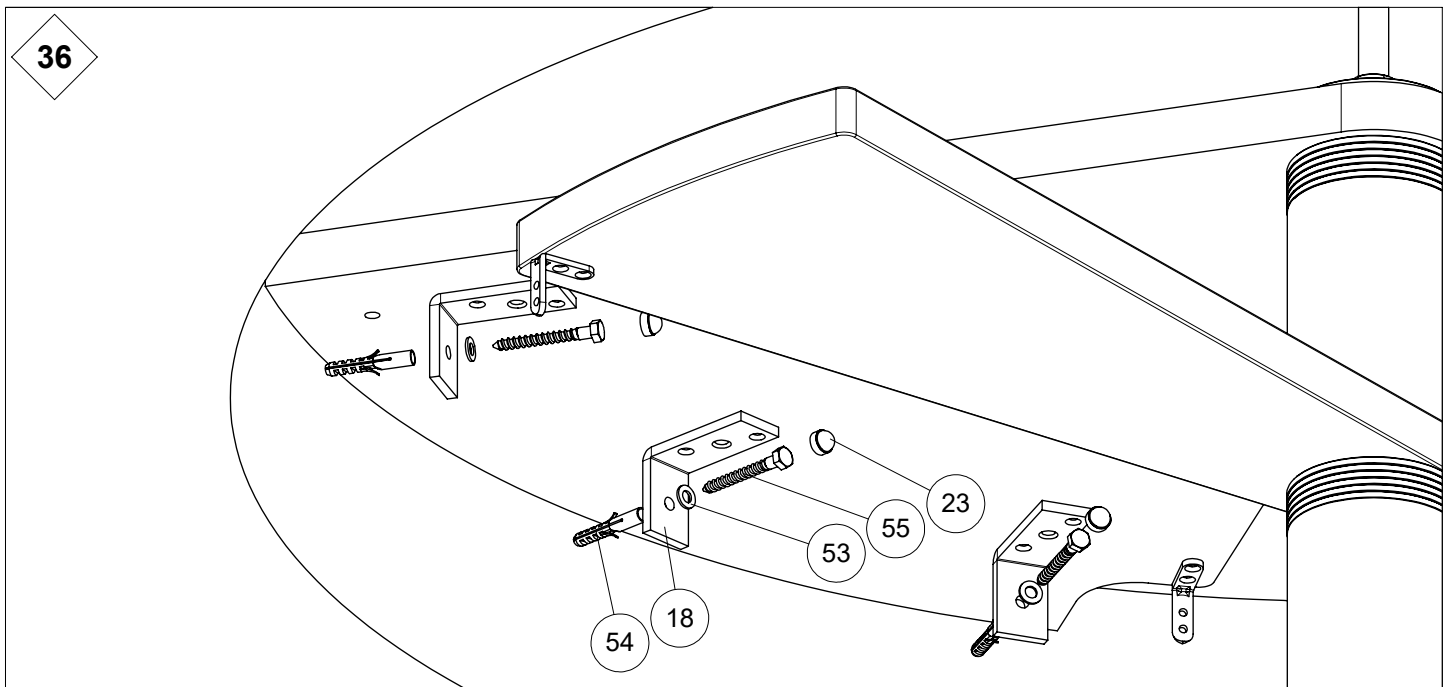
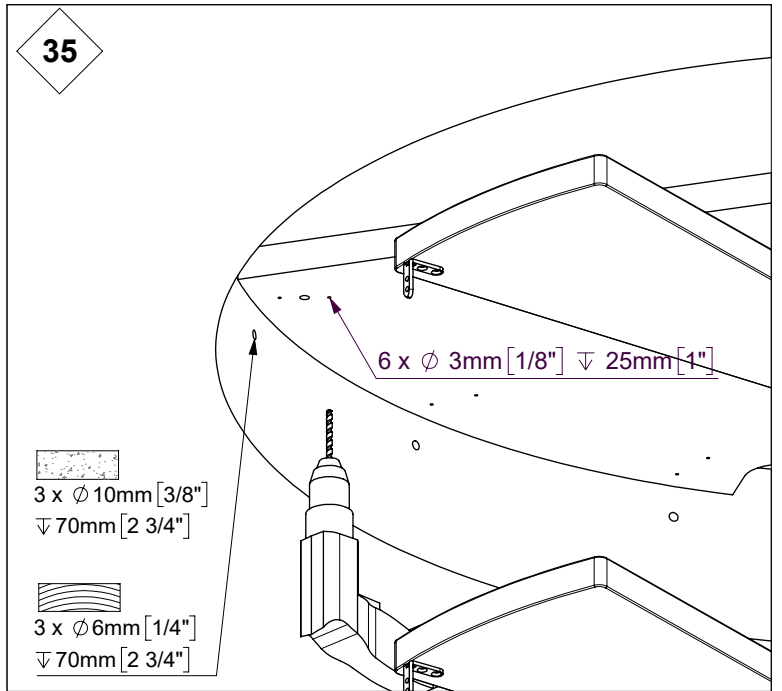
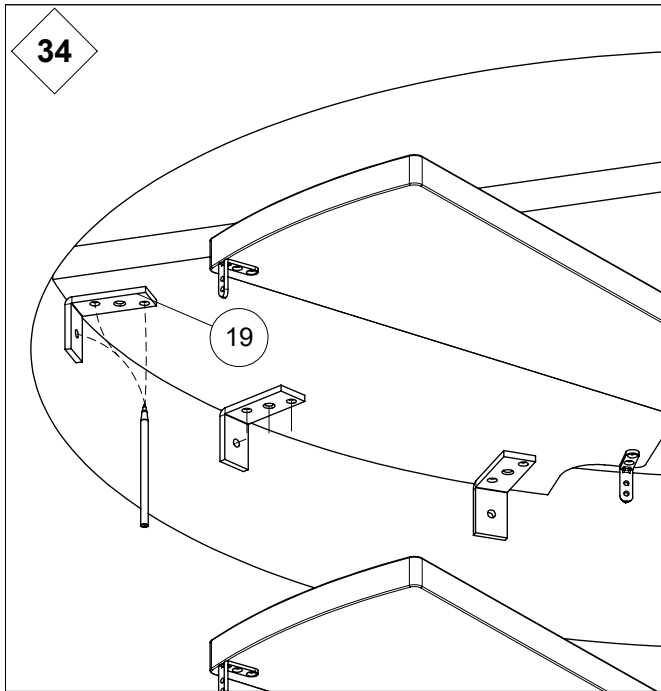
28

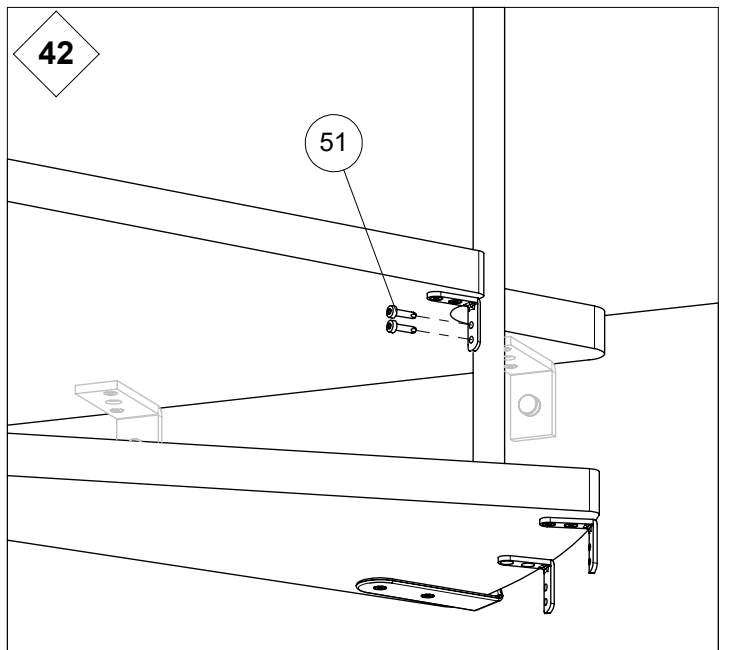
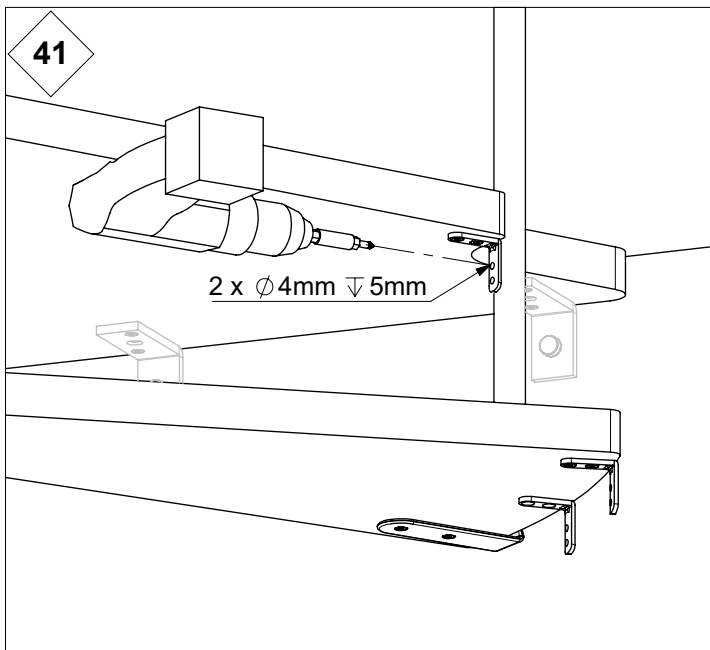
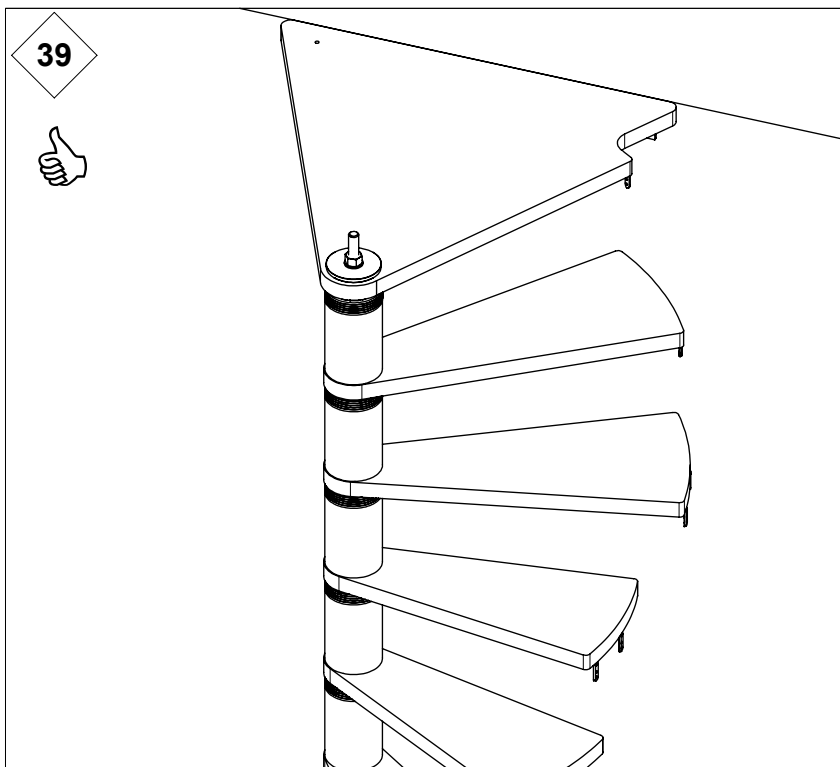
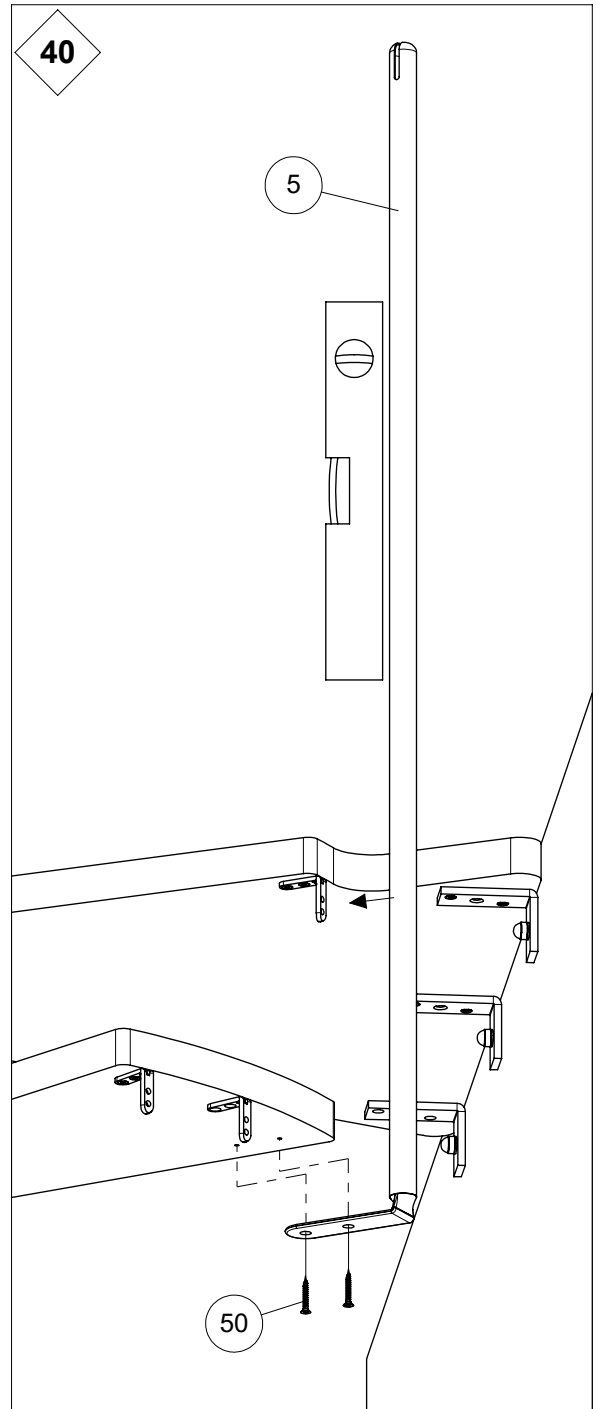
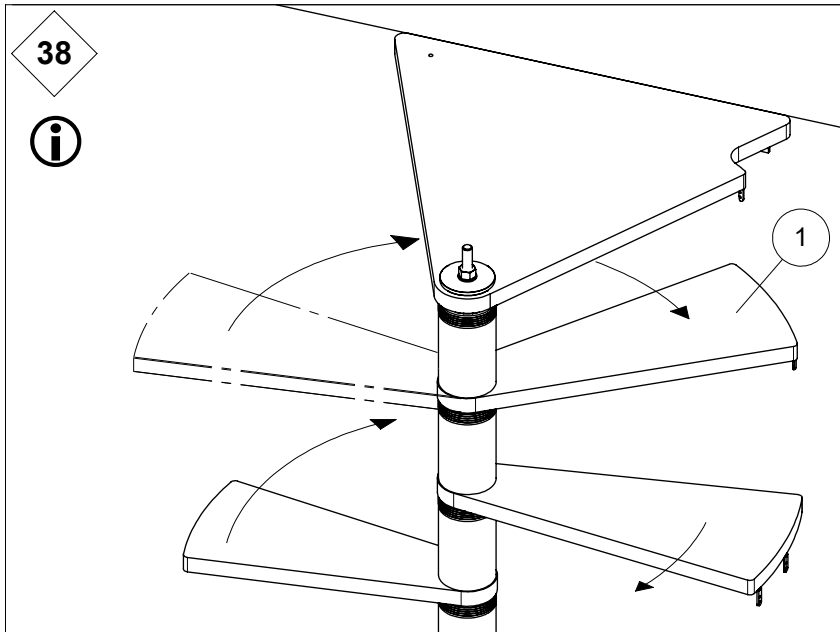


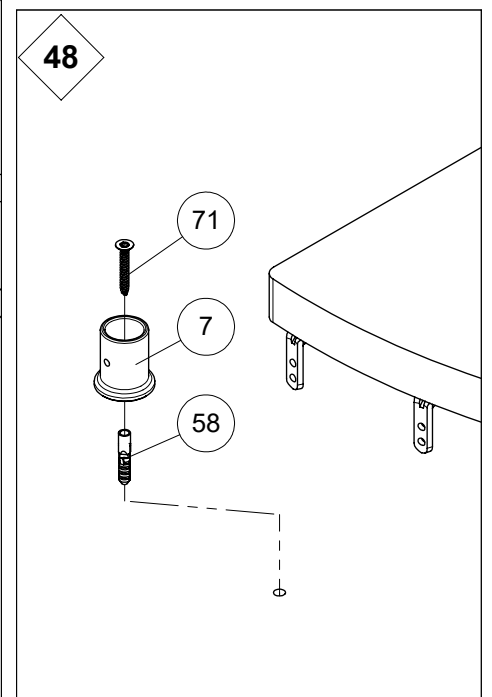
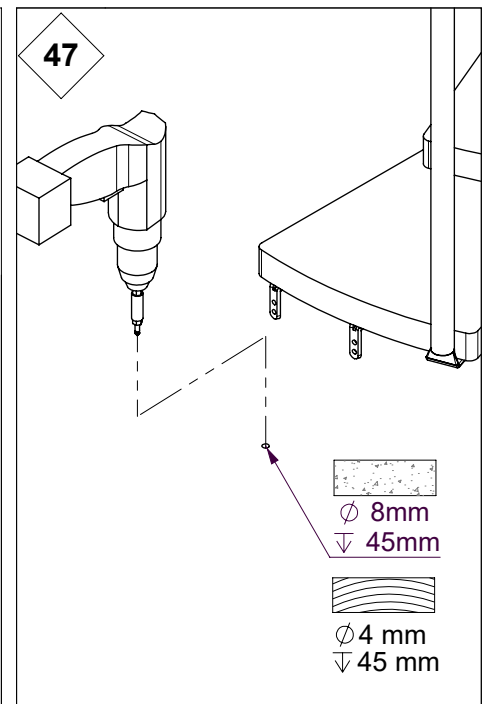
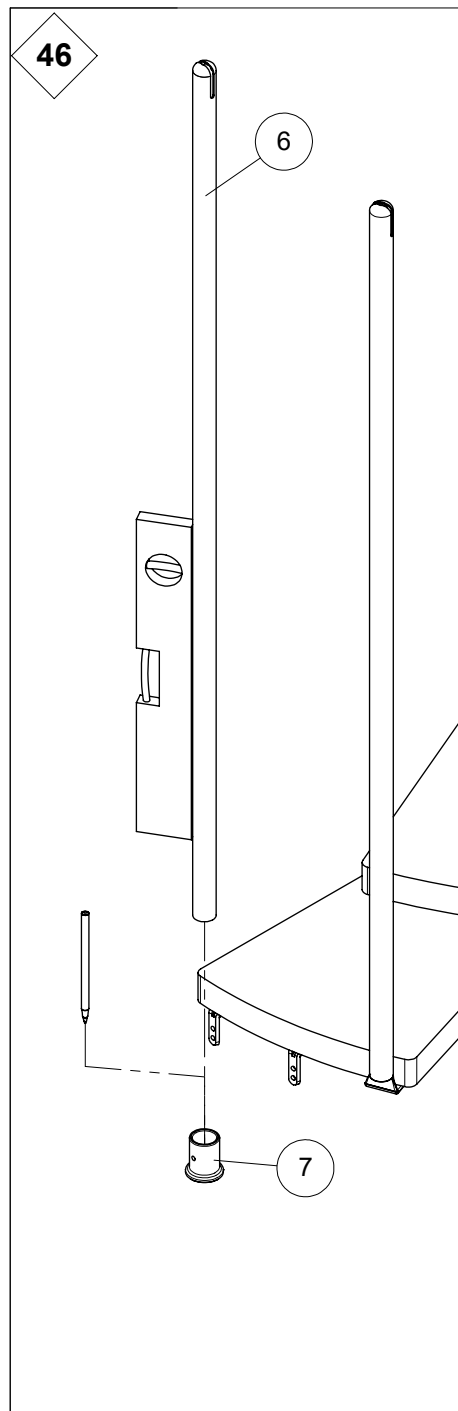
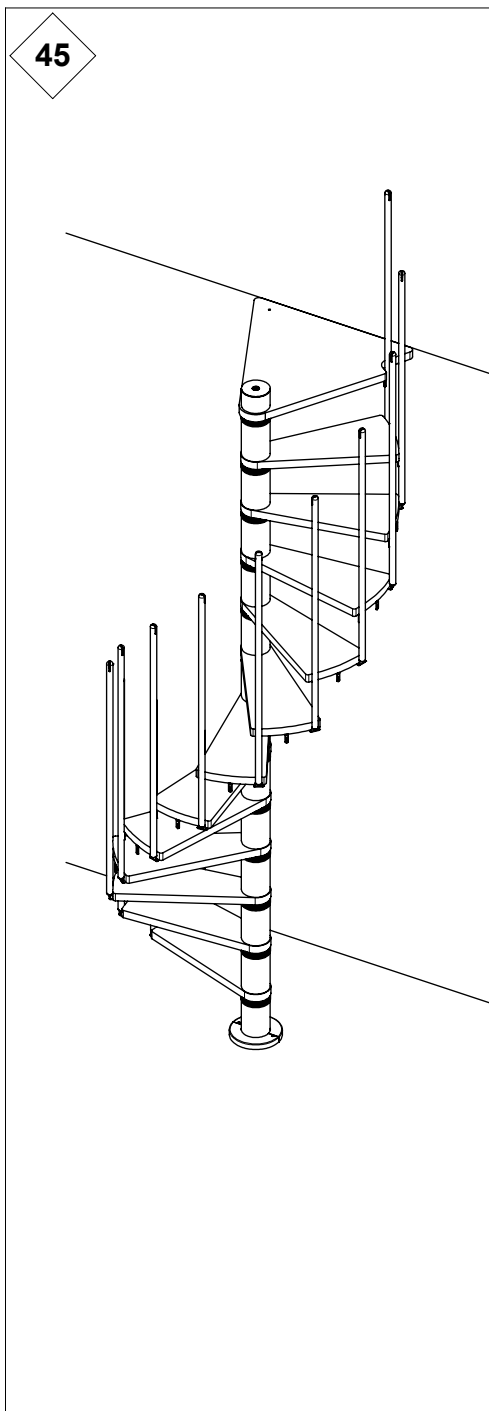
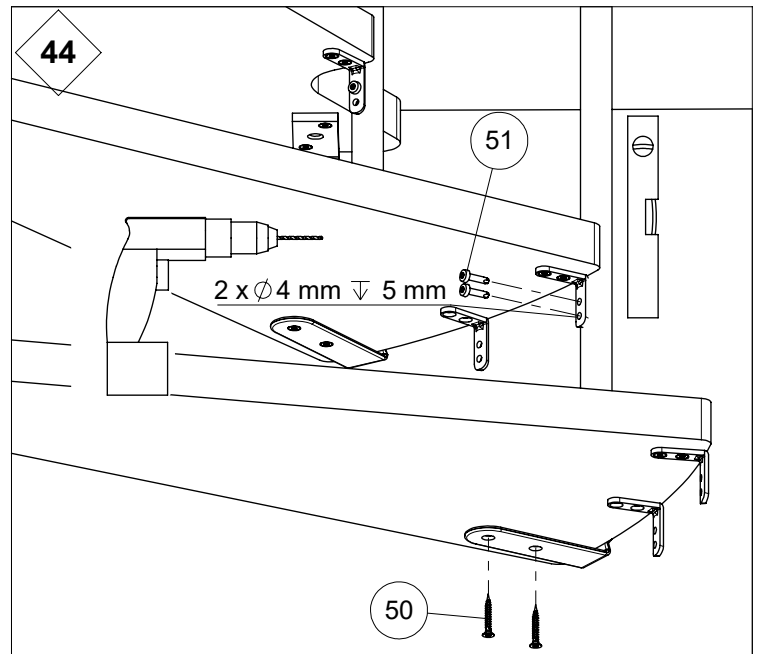
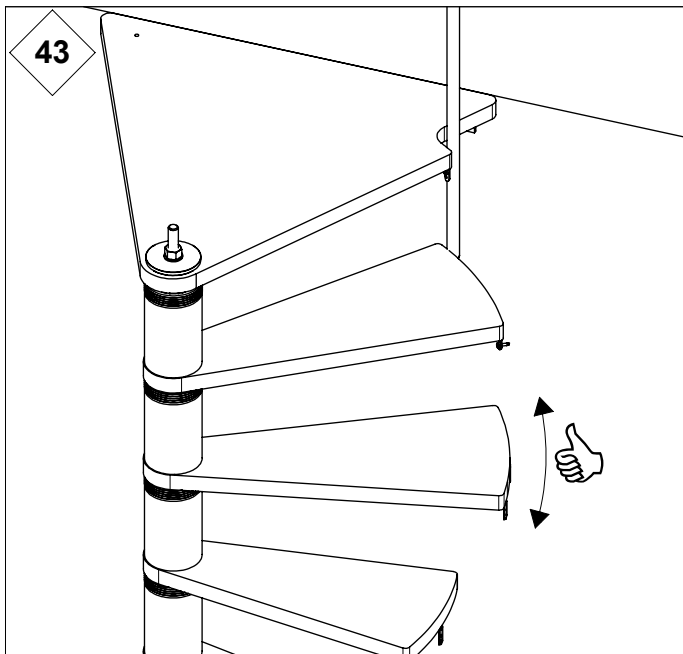
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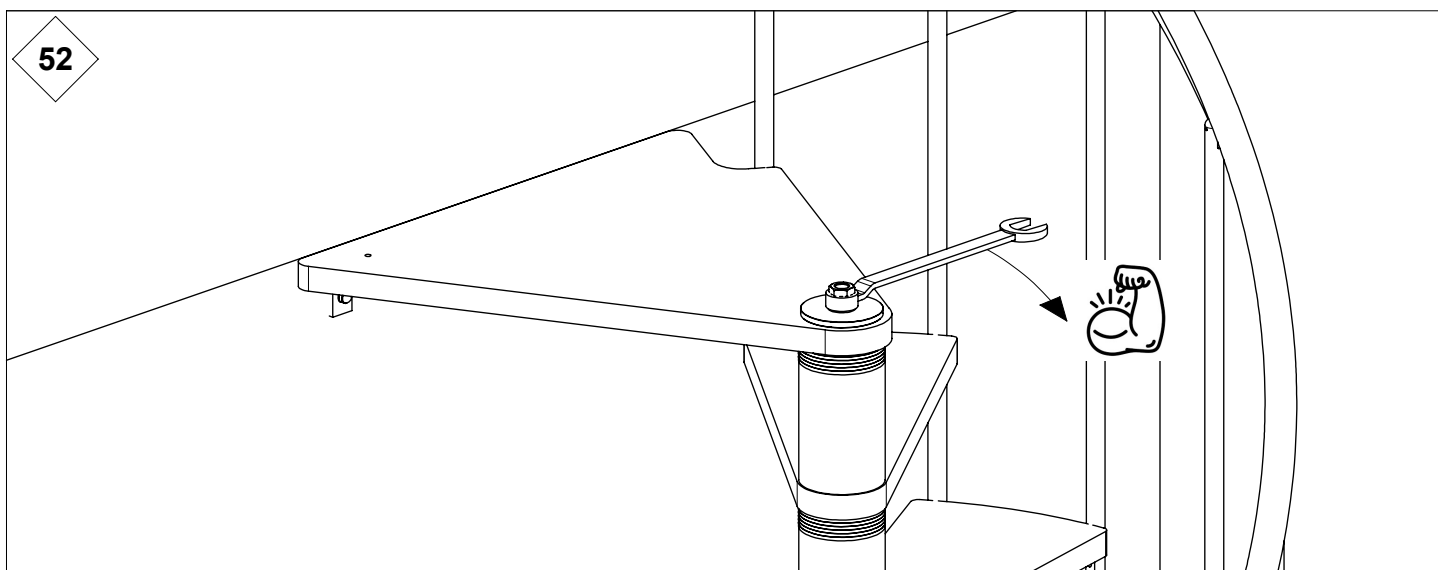
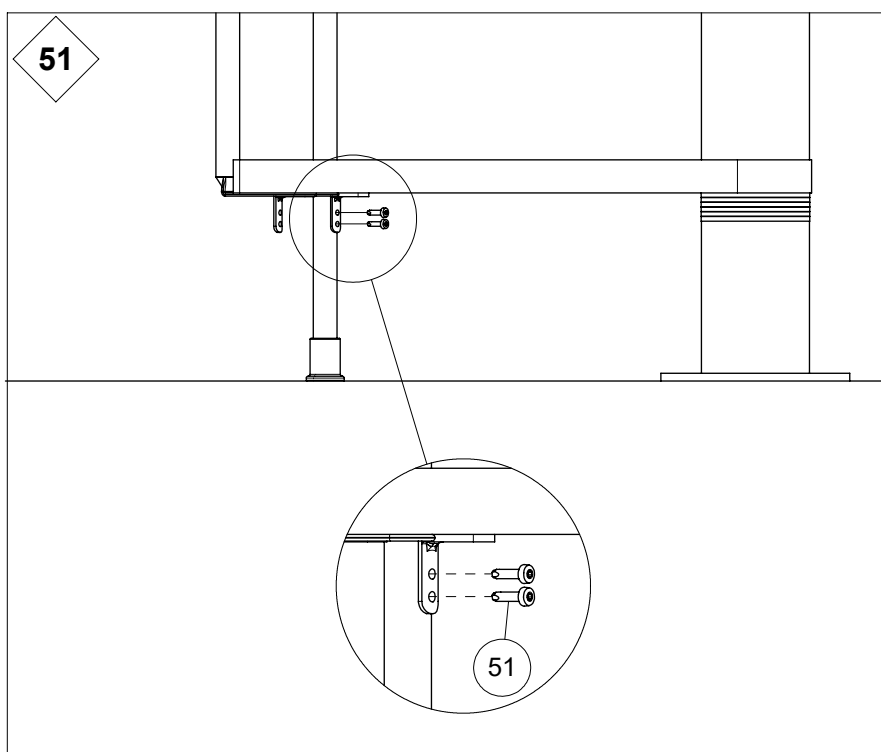
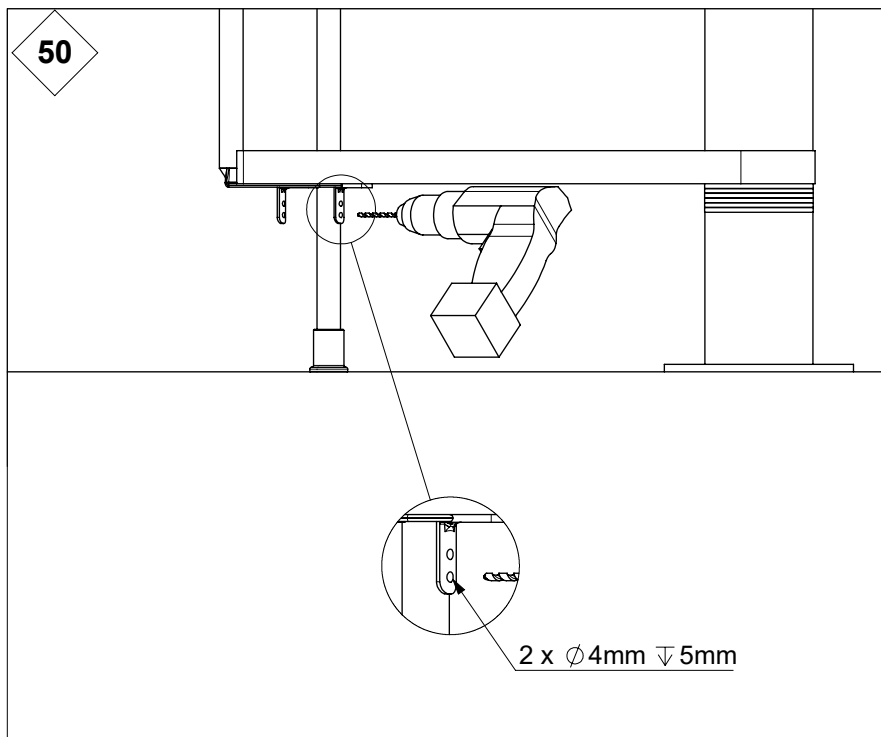
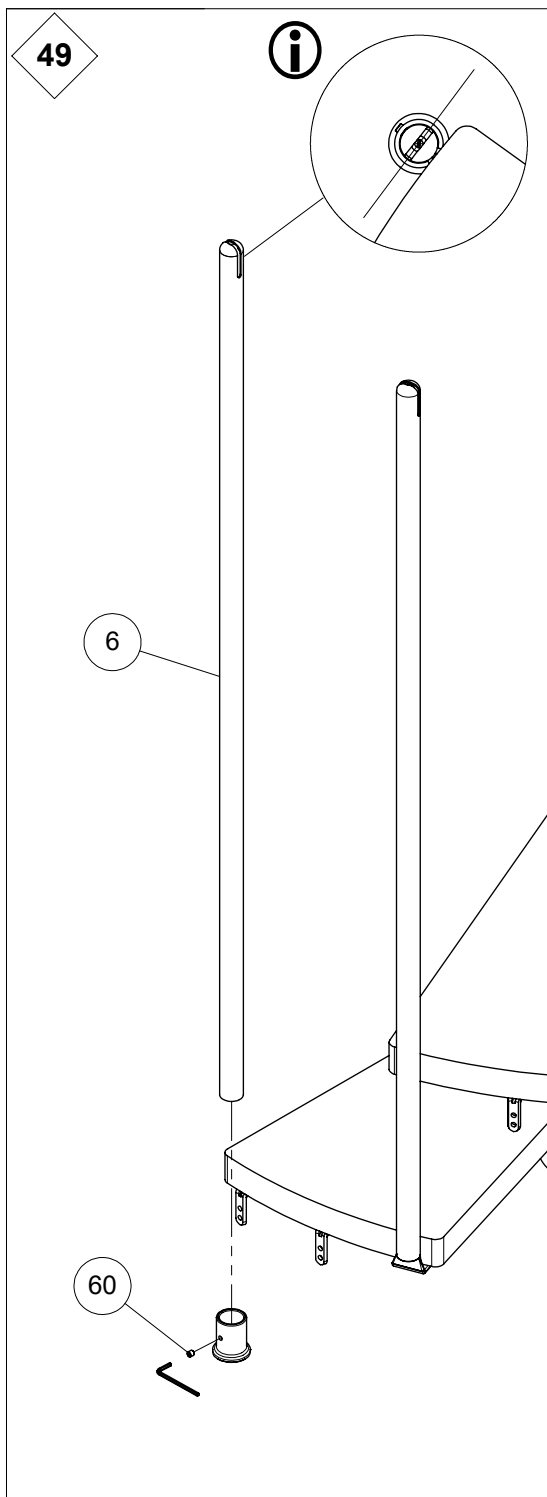


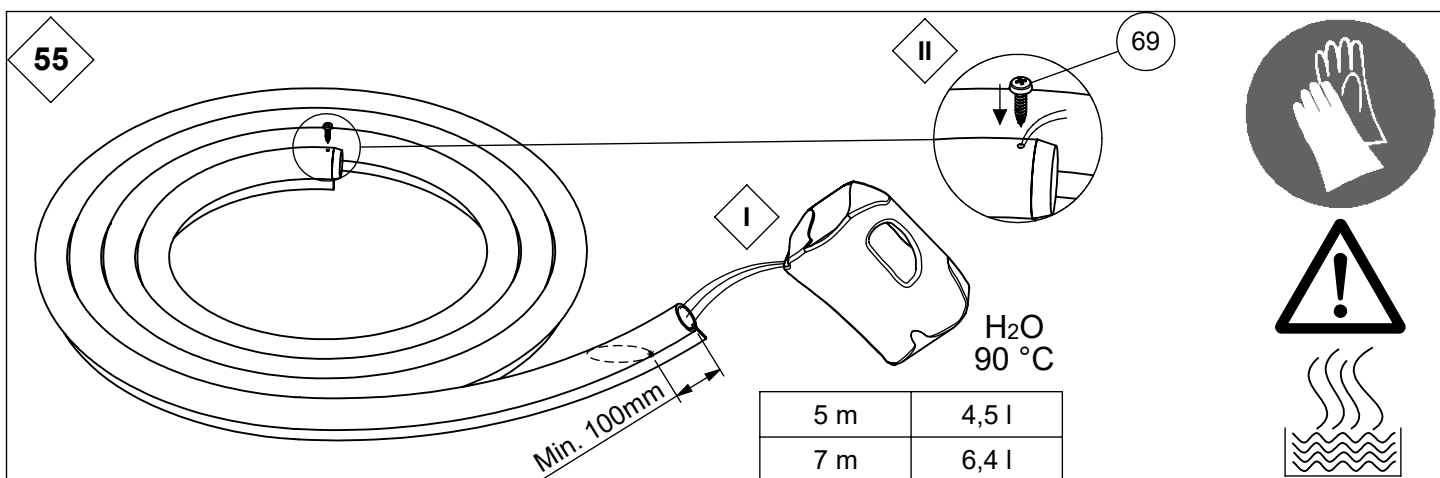
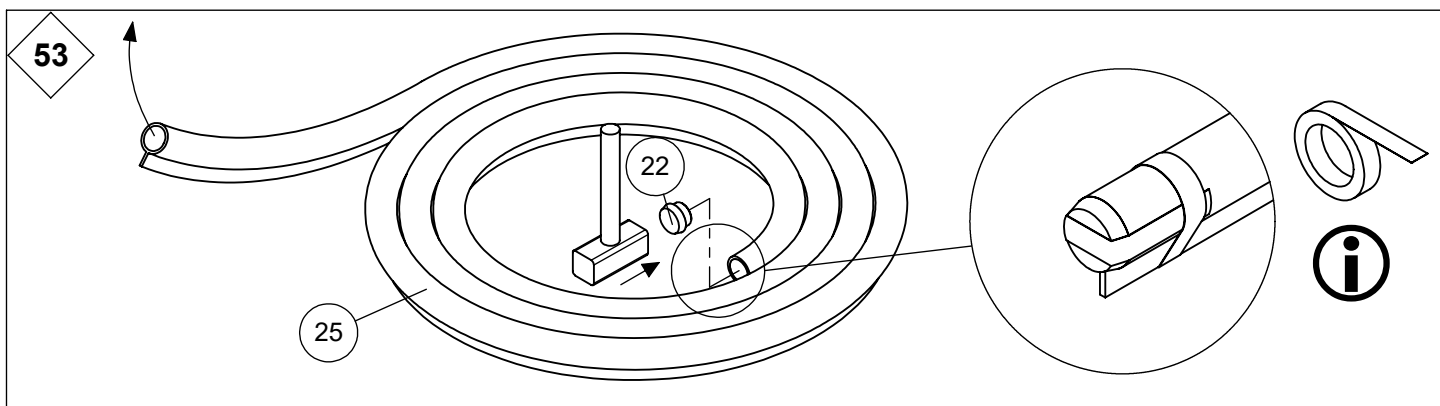


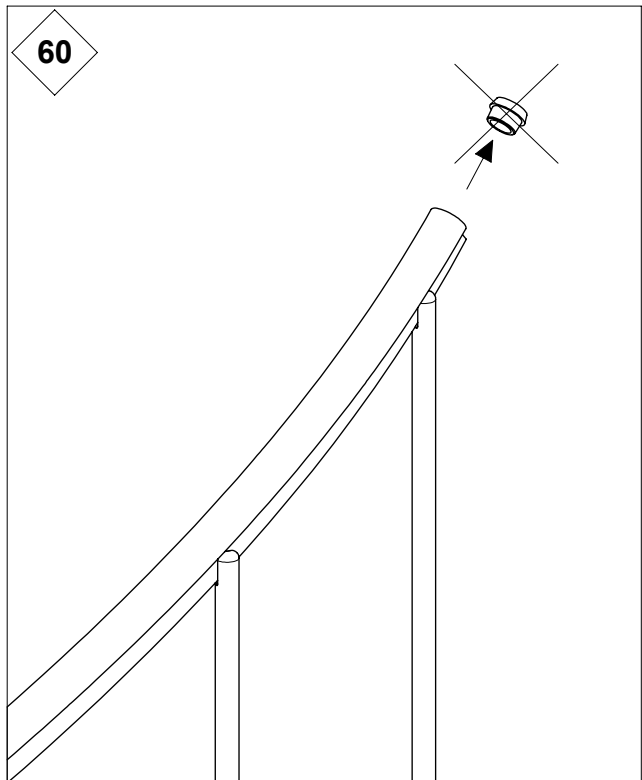
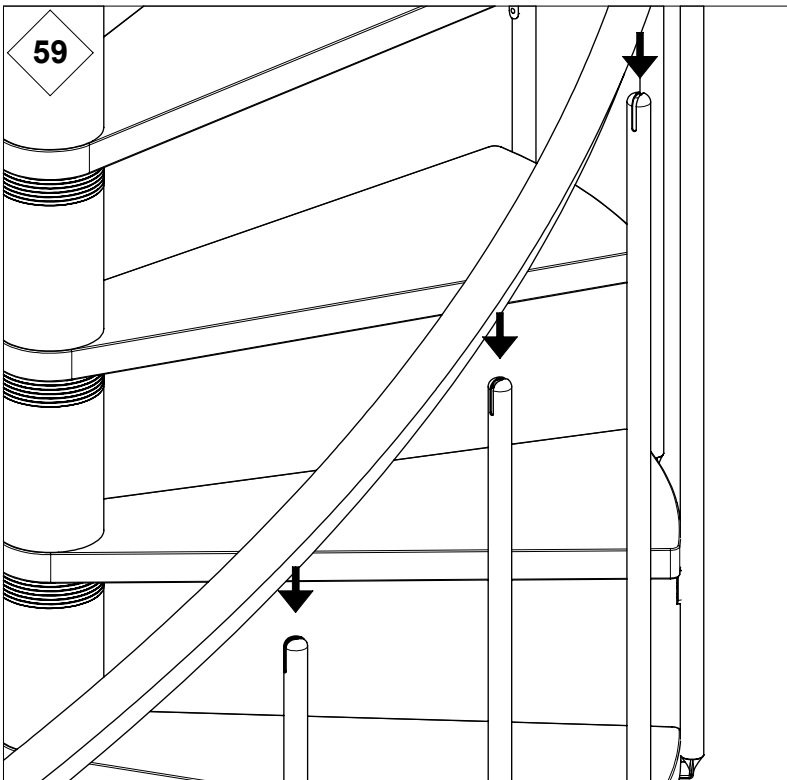
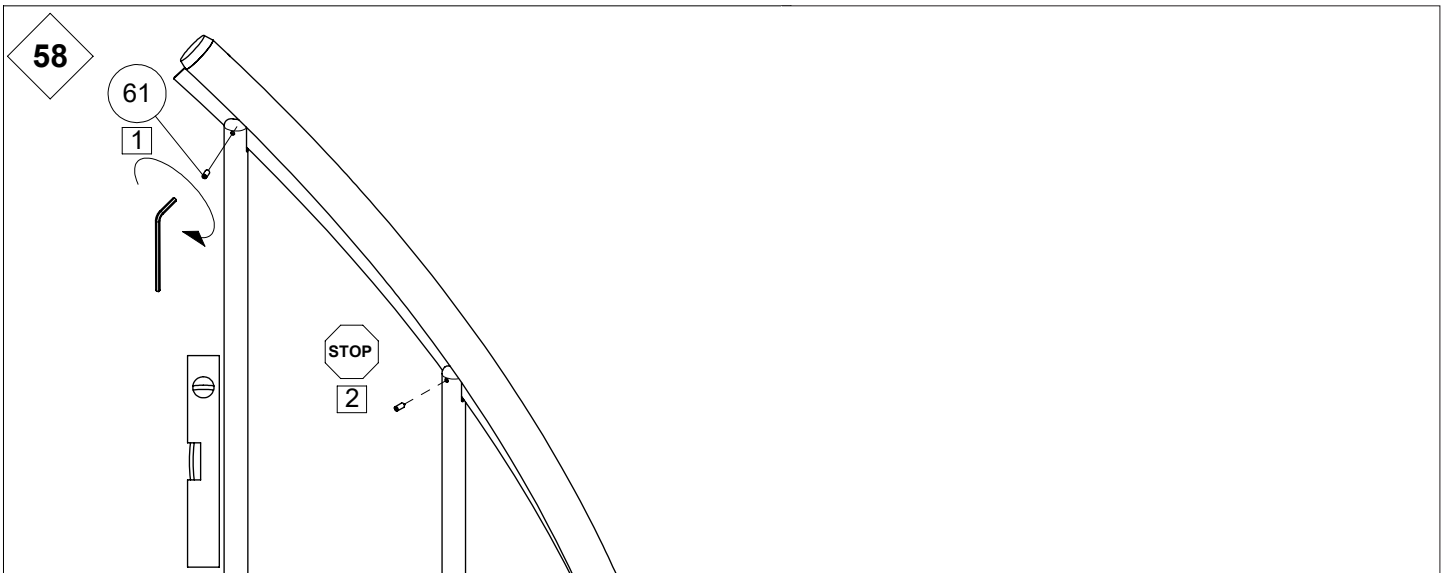
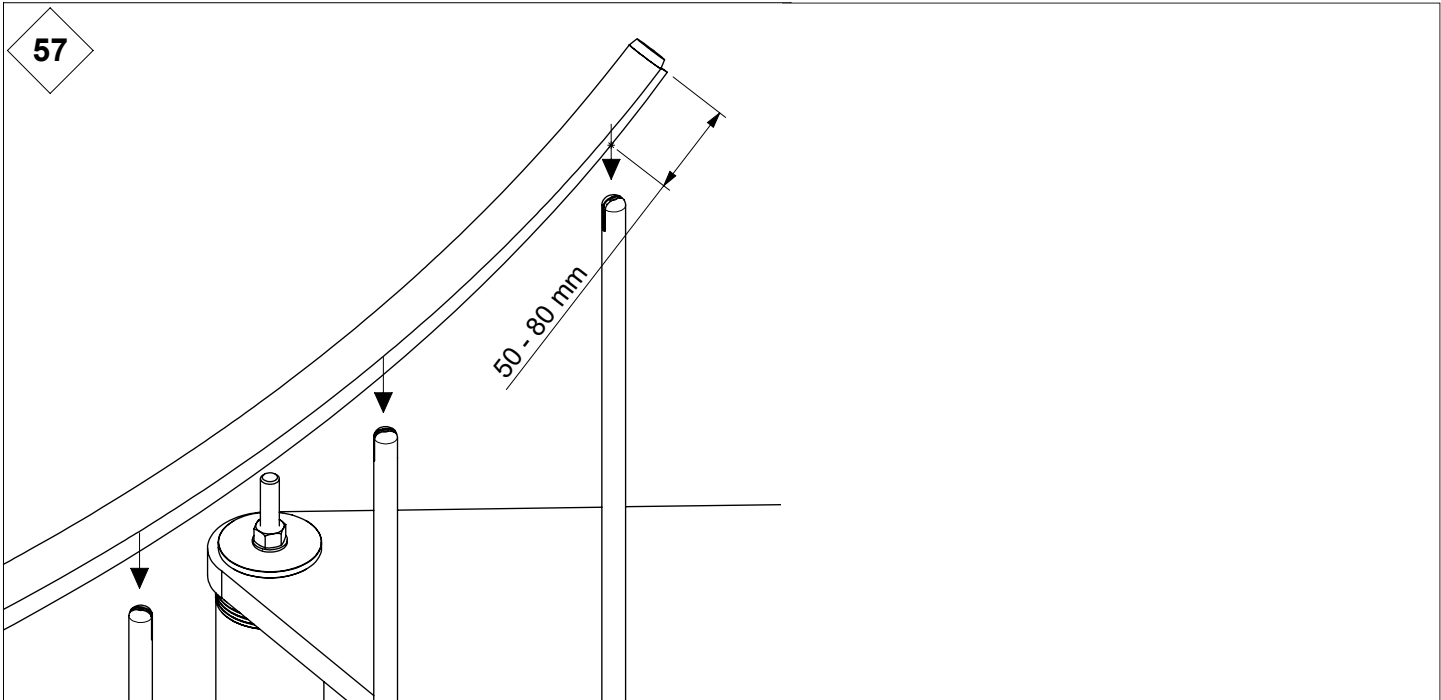


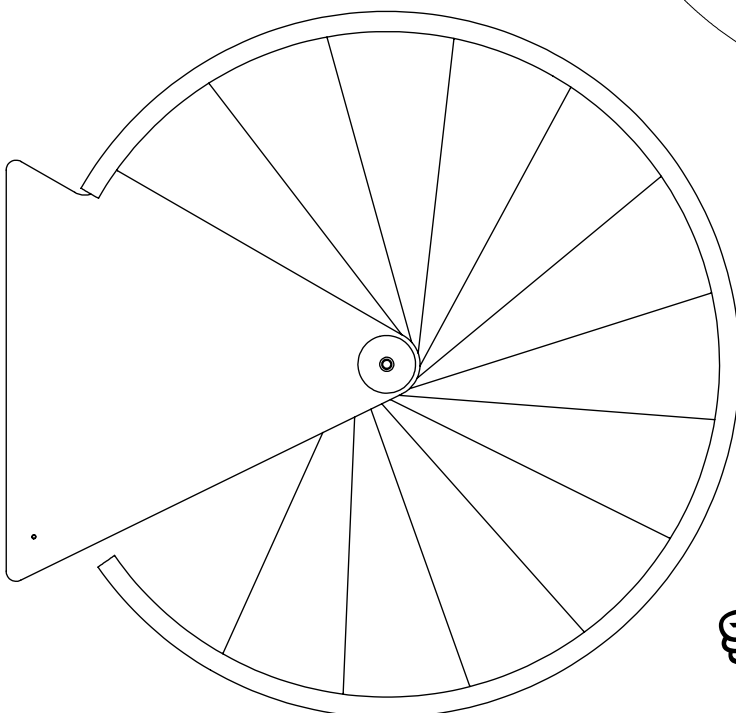
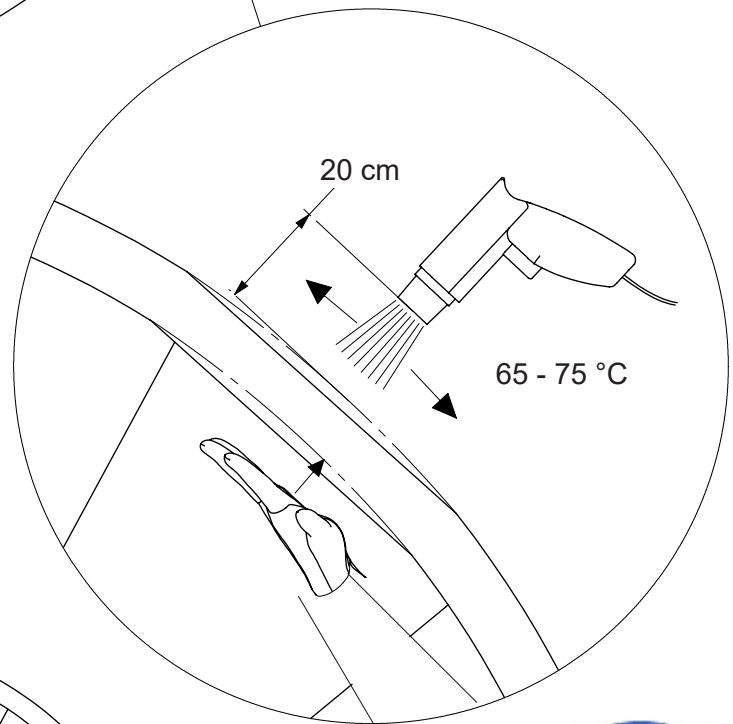
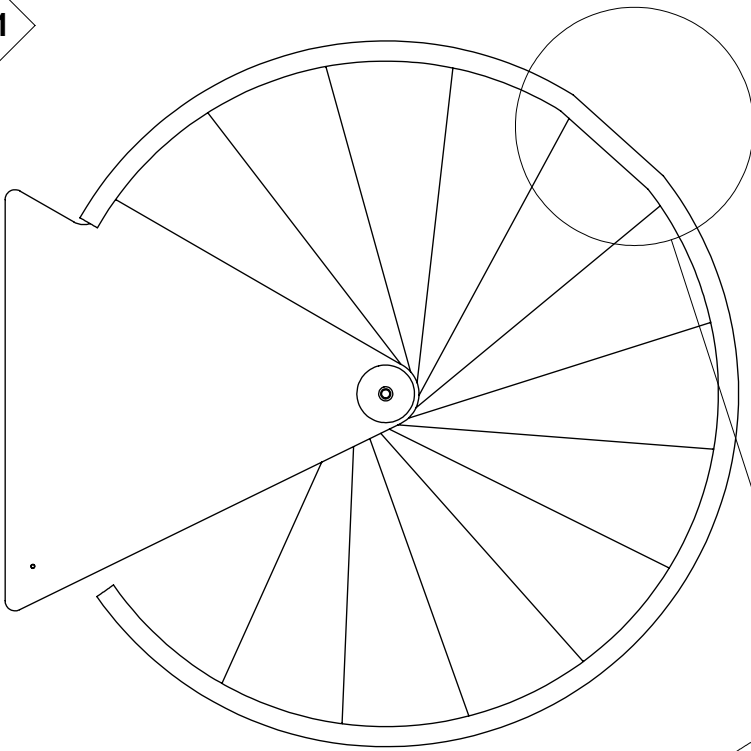


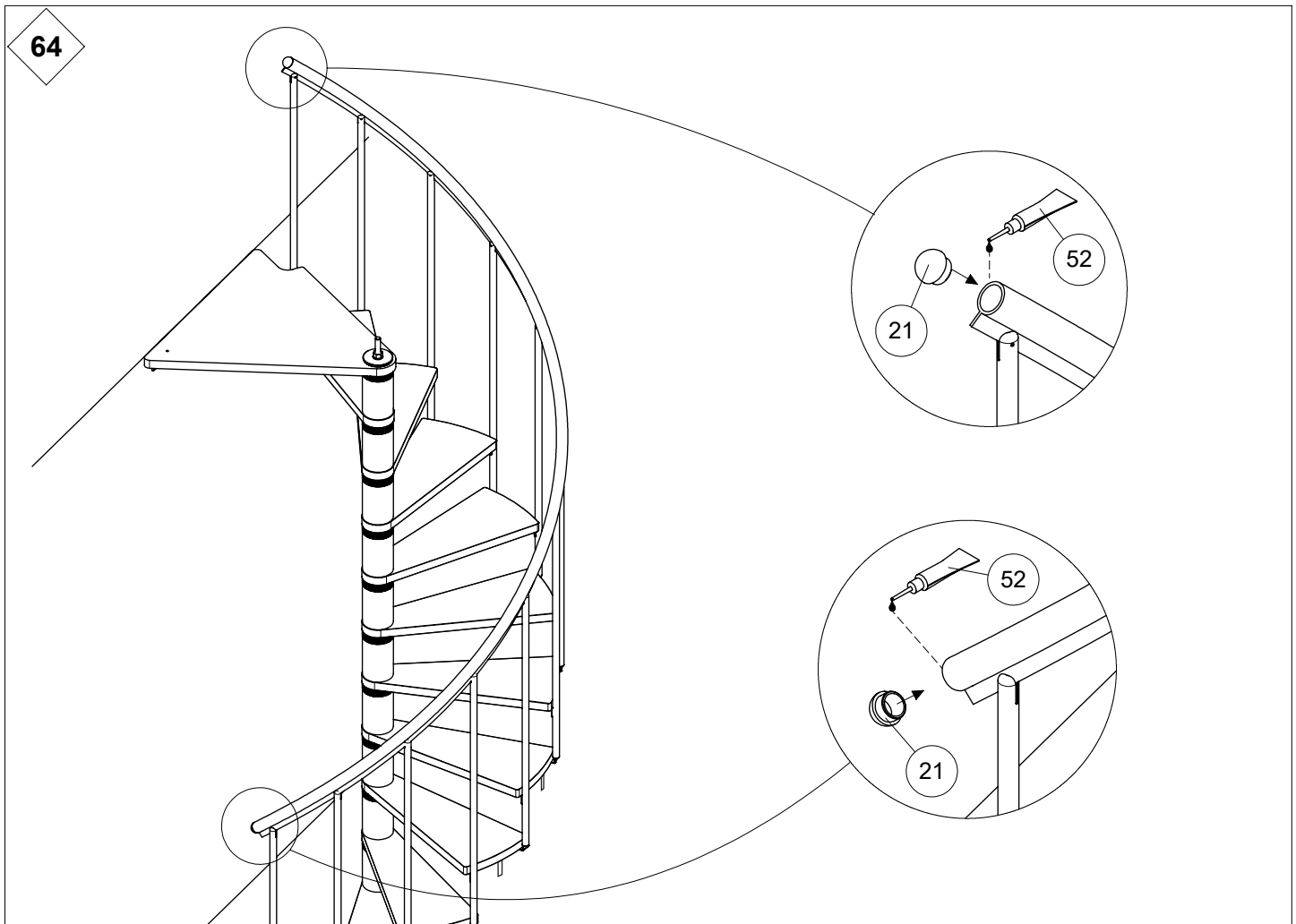
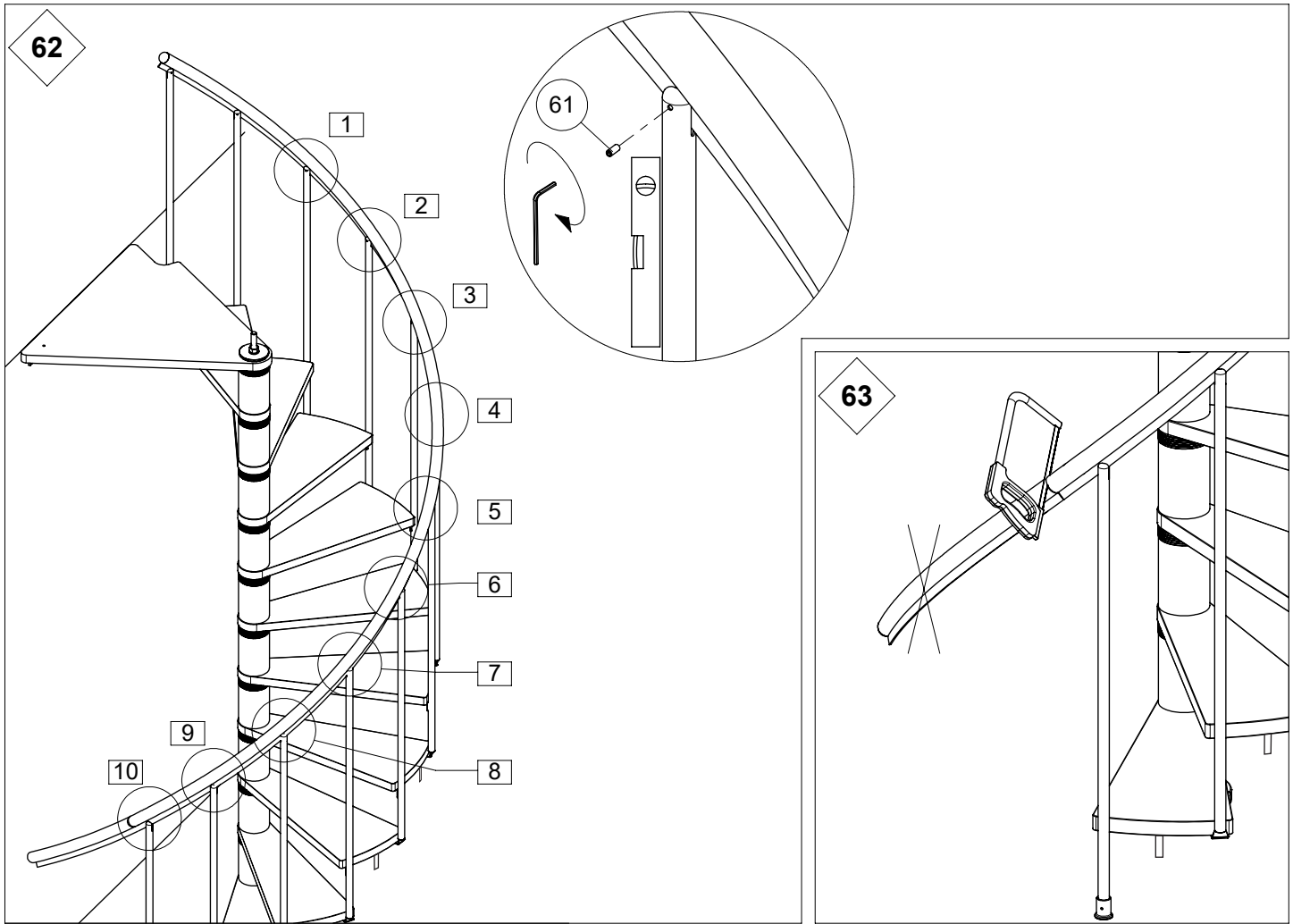


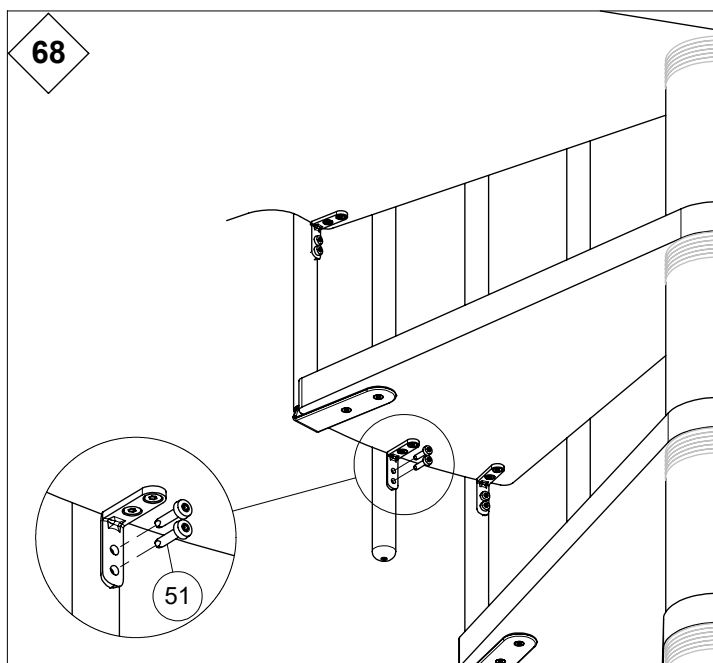
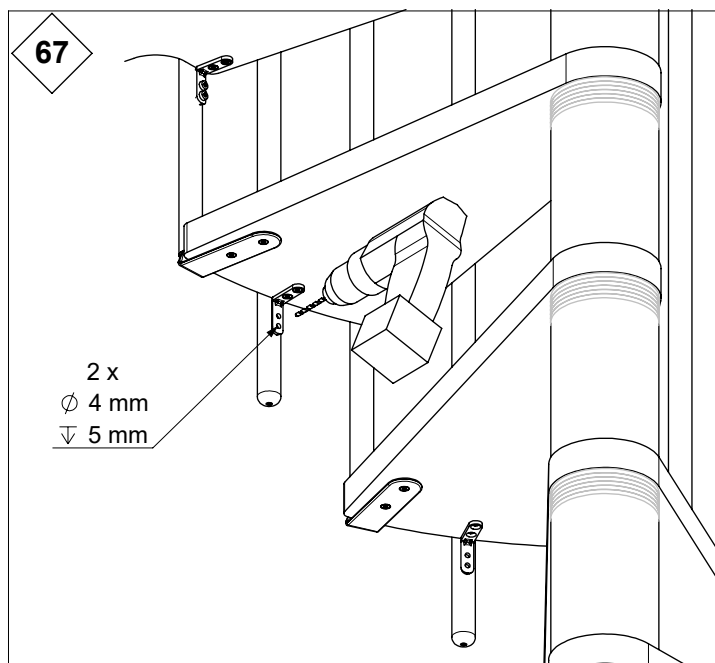
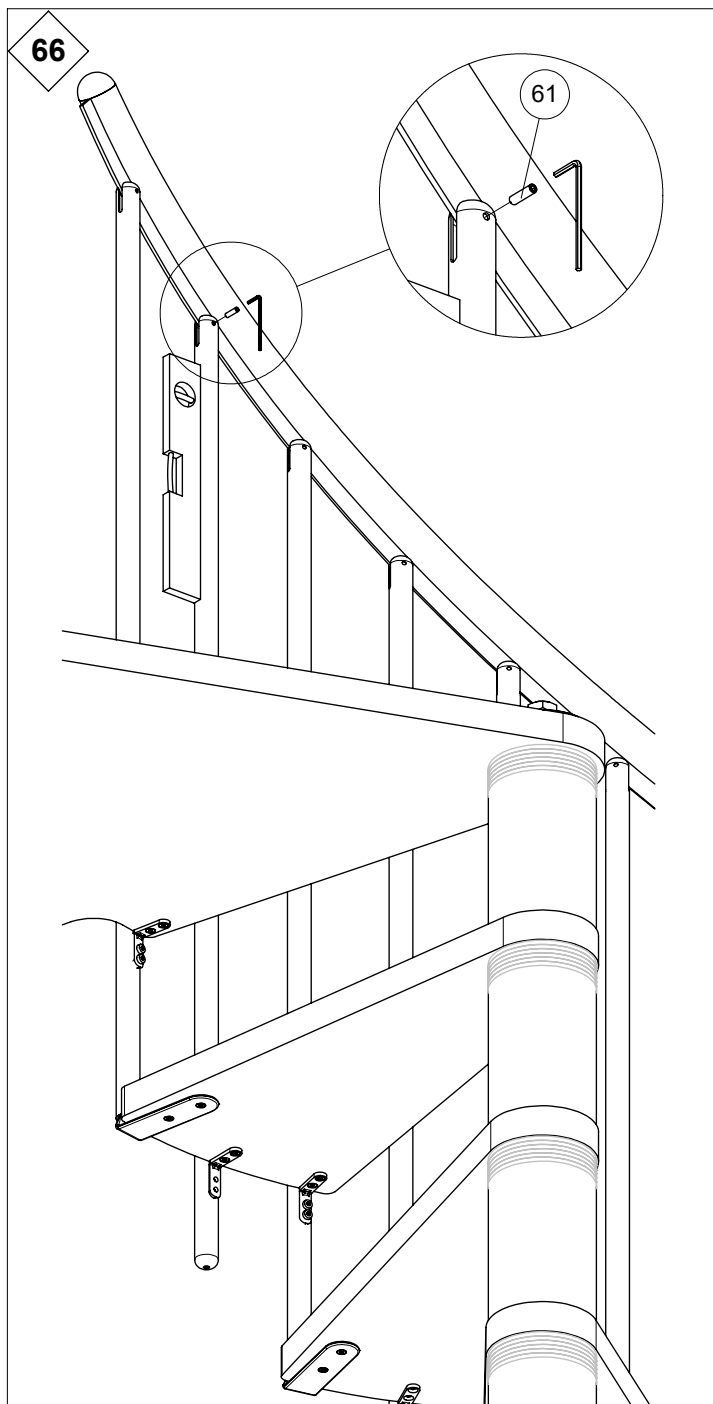
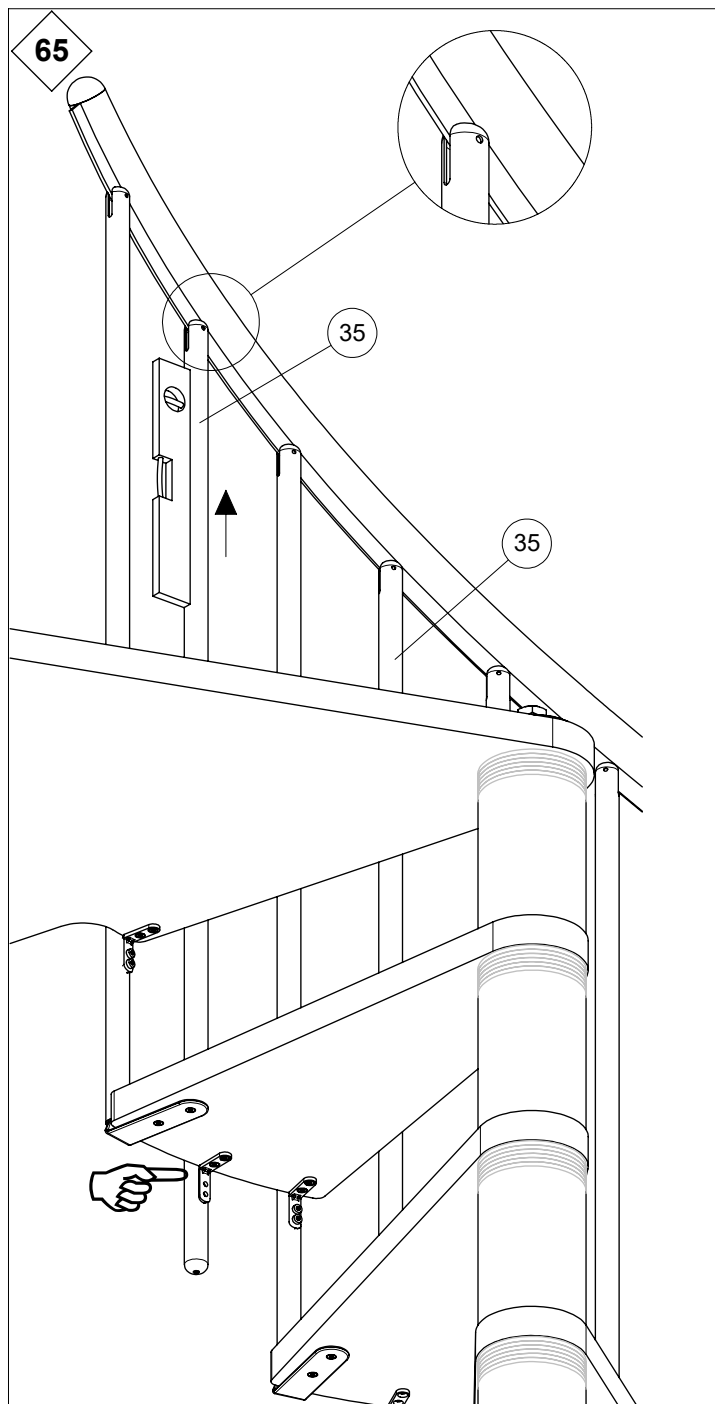


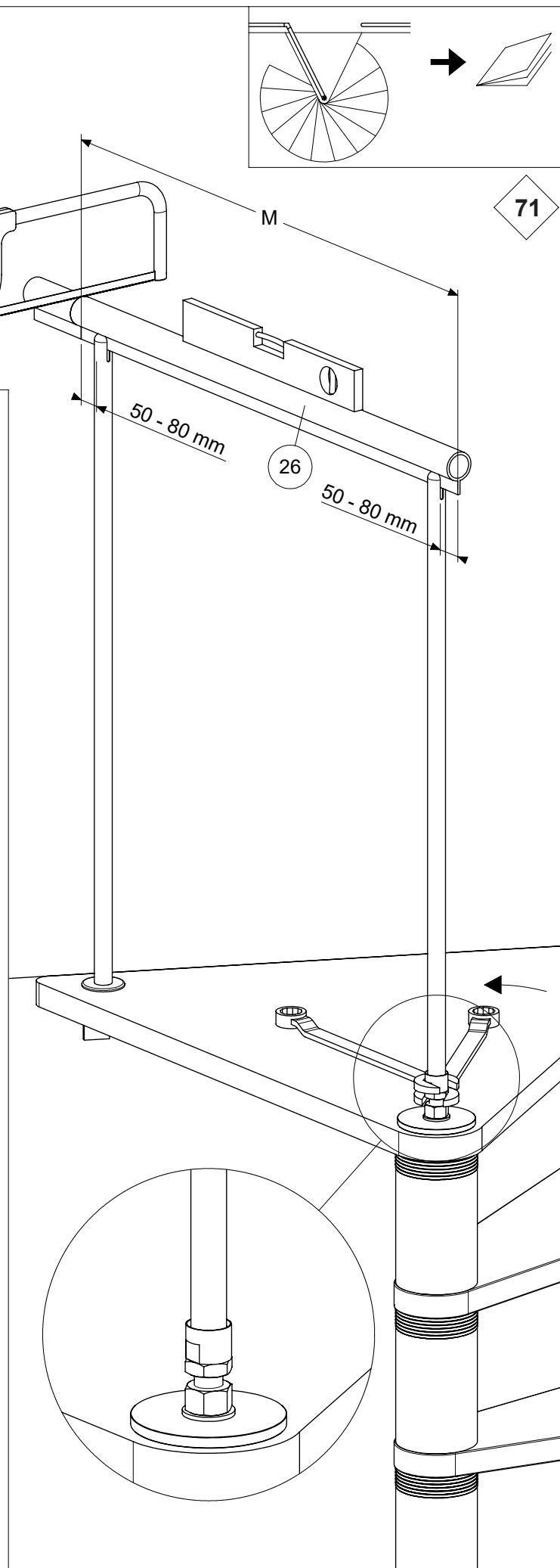
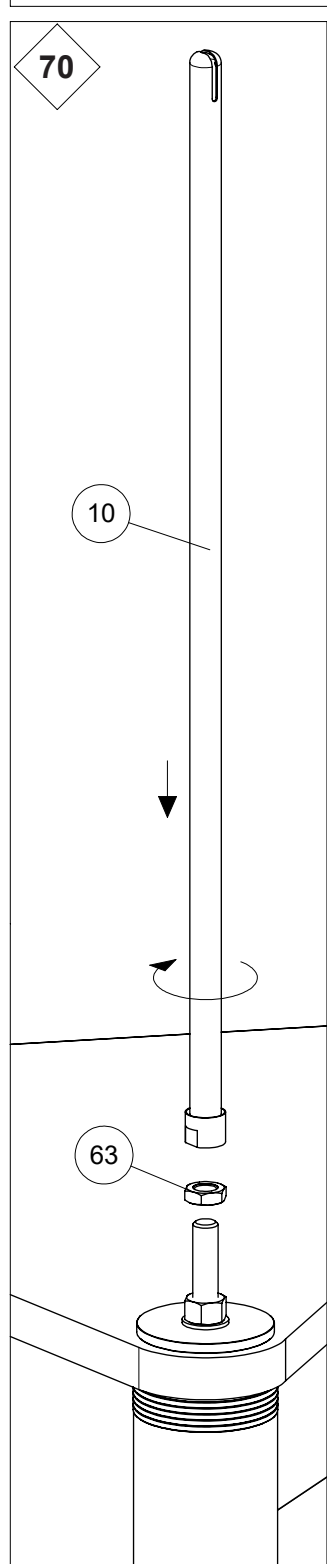
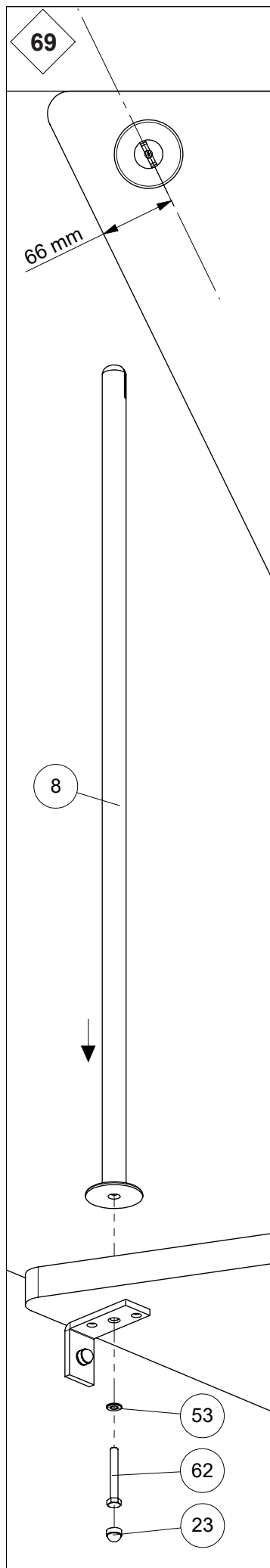




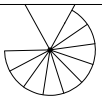








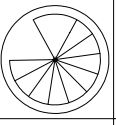
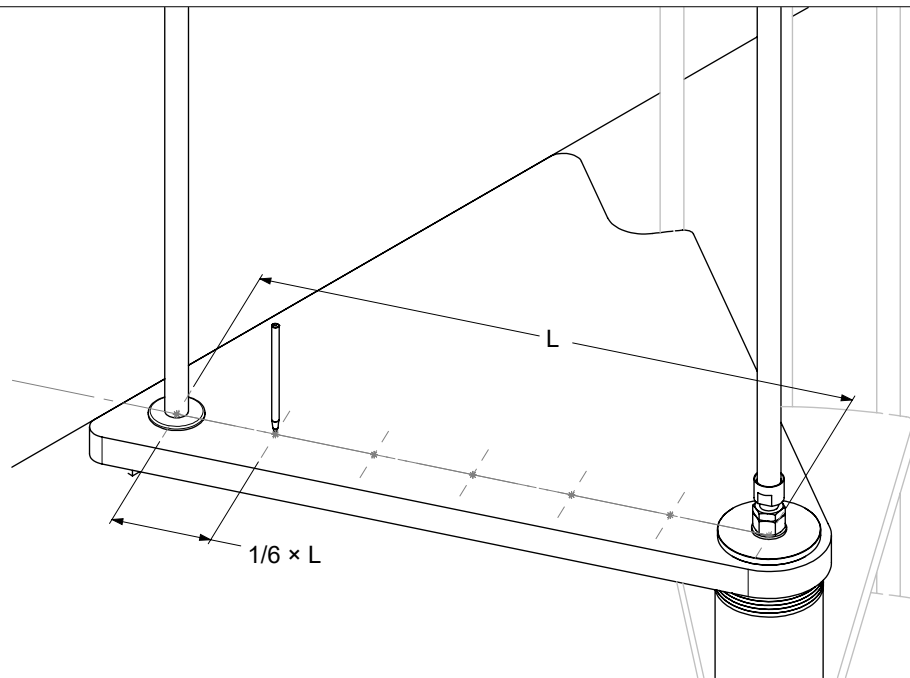
72



L

Ø 120 cm 665 mm

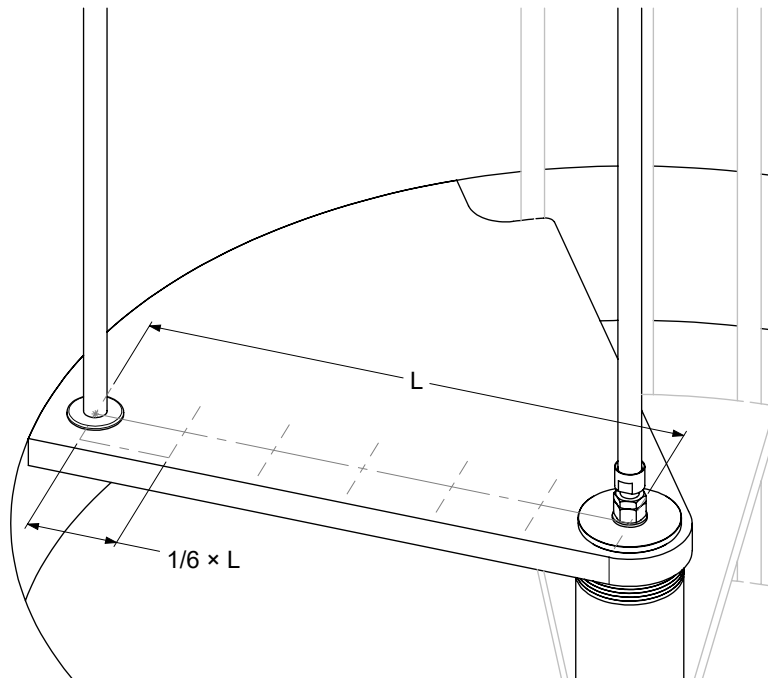
Ø 140 cm 765 mm



L

Ø 120 cm 600 mm

Ø 140 cm 700 mm



73

9

