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WIRE STRIPPING MACHINE INSTRUCTION MANUAL

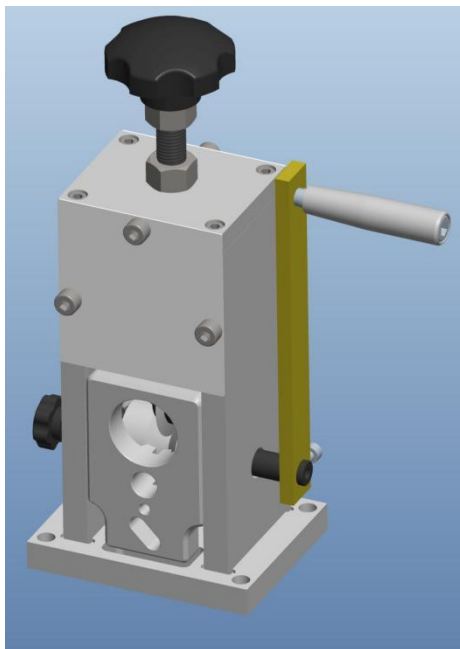
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WIRE STRIPPING MACHINE

MODEL:SD-002



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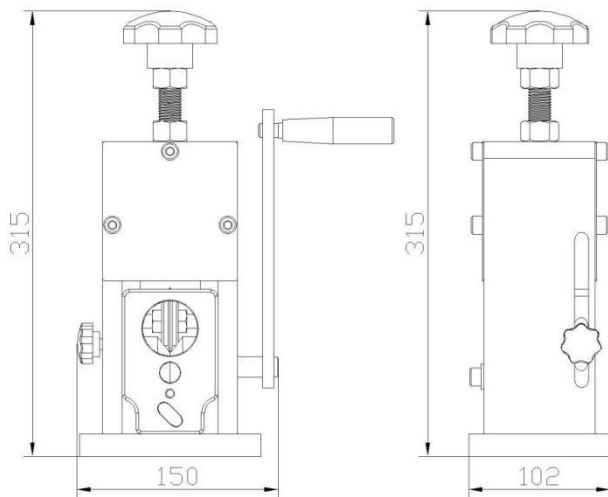
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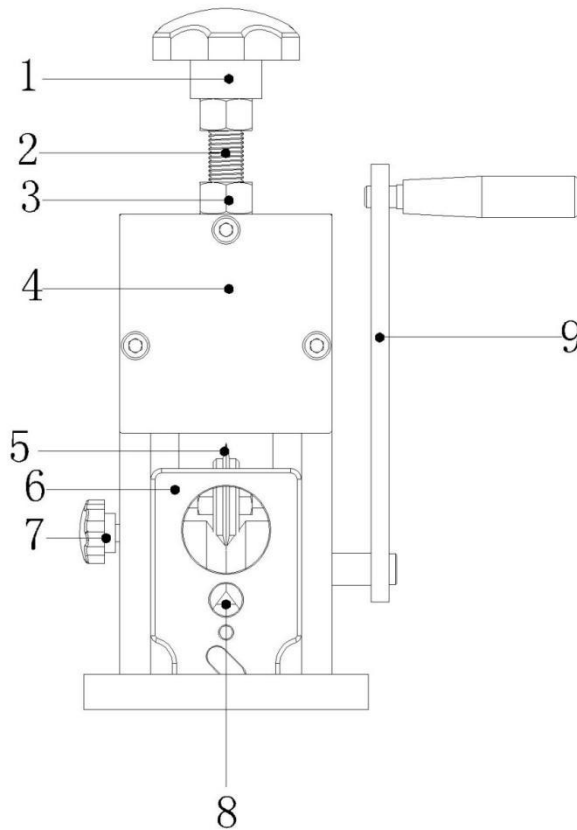
Technical Parameter

Model	Dimension (L*W*H mm)	Weight (kg)	Stripping Range (mm)
SD-002	150×102×315	3.7kg	Φ1.5~Φ38

Note: this machine is not applicable to silicone rubber cables or armored cables.



Parts List



1:M16 plastic nut for regulating blade up and down

2: M16 screw rod for regulating blade up and down

3: Nut for screw rod

4:Panel

5:Blade

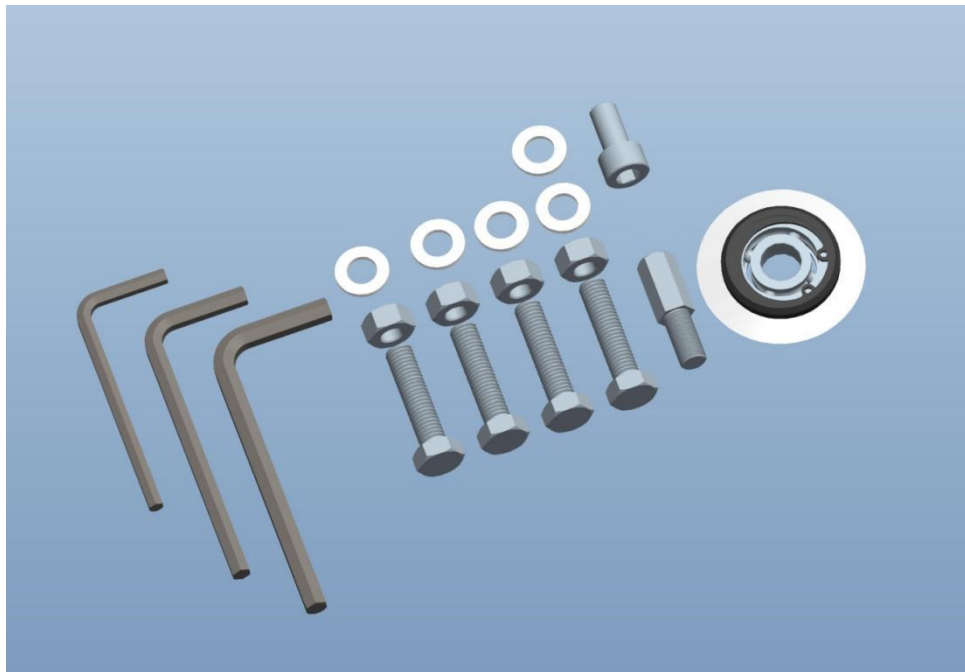
6: Incoming panel

7:Screw for tightening incoming panel

8: Feeding hole

9:Handle

Accessories

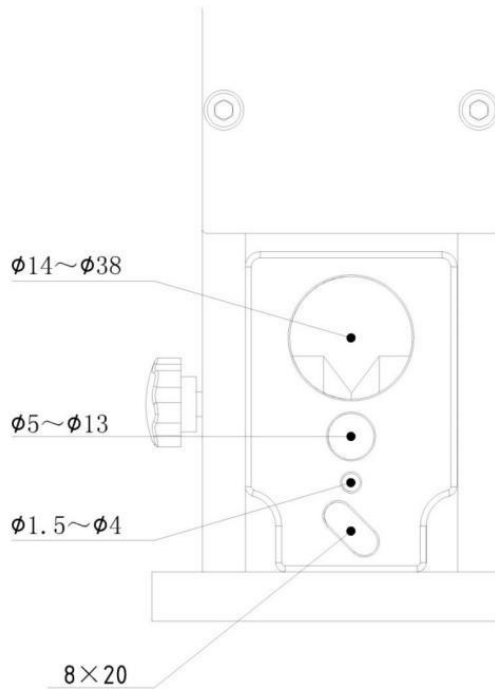


Details:

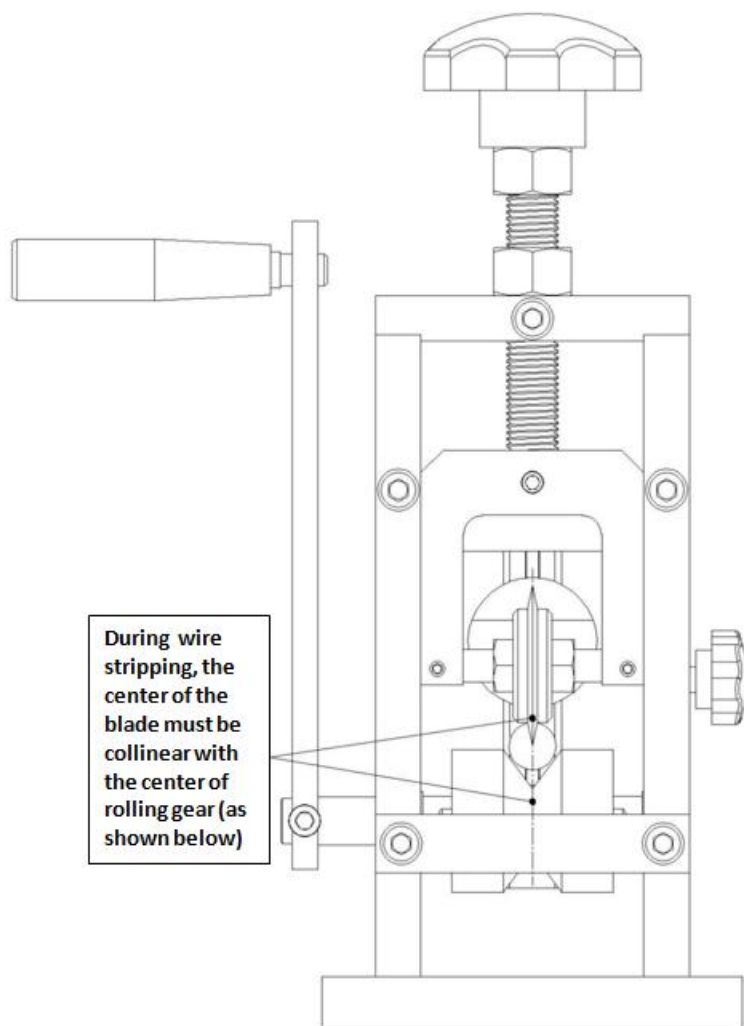
1. One 4#allen key
2. One 5# allen key
3. One 6# allen key
4. Five D8 gaskets
5. Four M8 Screw nut
6. Four M8*35 screw
7. One M8*16 inner-hexagon screw
8. One 10#screw for connecting the electric drill
9. One blade

Operation Instruction

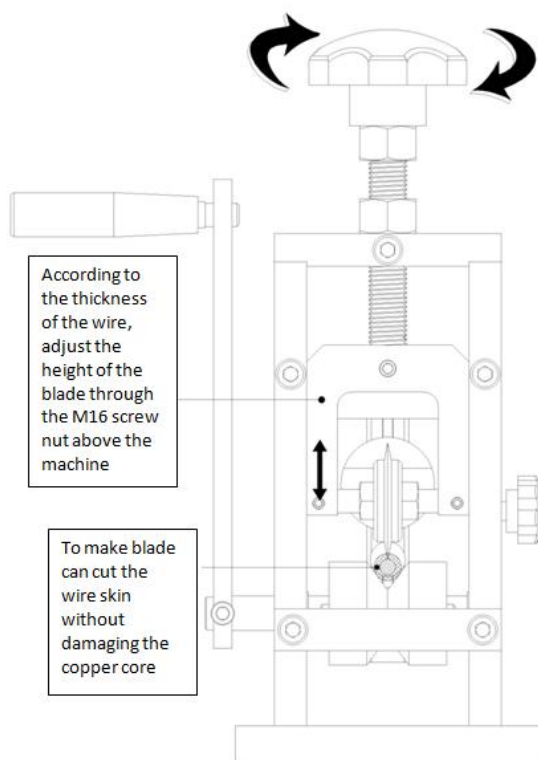
1. Select the appropriate feeding hole according to the wire diameter (As shown below) .



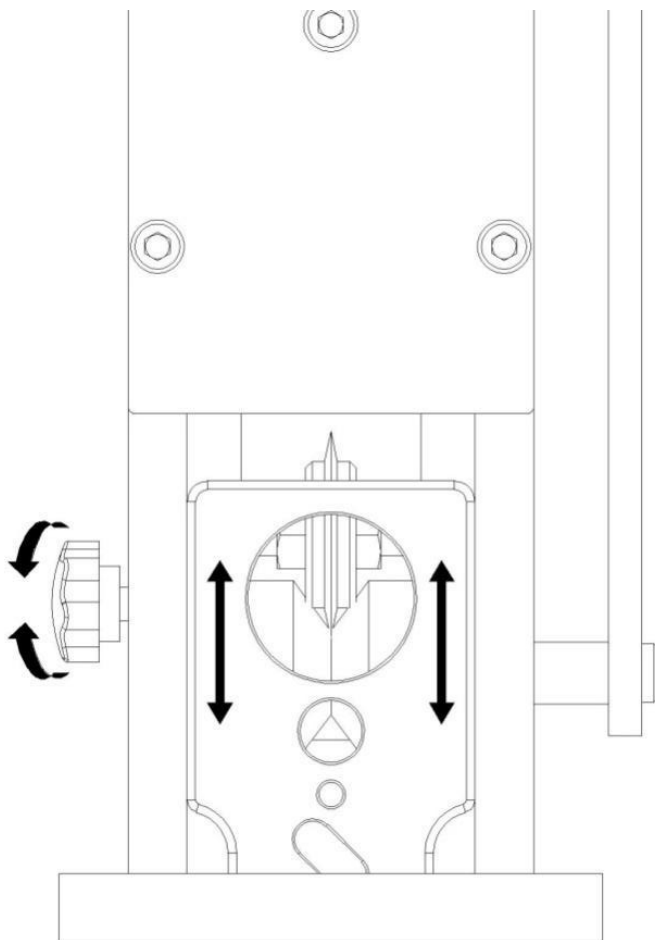
2. During wire stripping, the center of the blade must be collinear with the center of the rolling gear (as shown below).



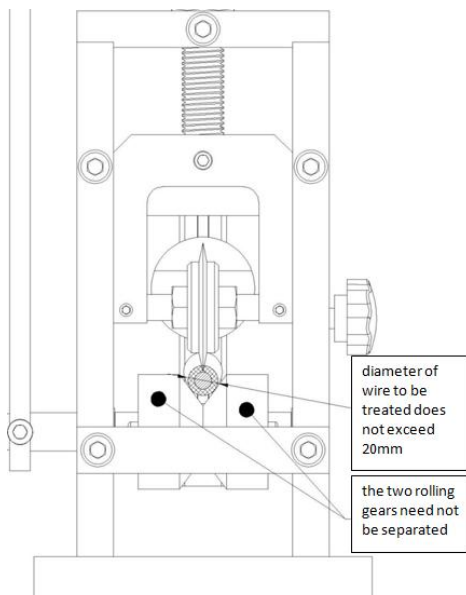
3. According to the thickness of the wire, adjust the height of the blade through the M16 screw nut above the machine so that the blade can cut the wire skin without damaging the copper core (as shown in the following figure).



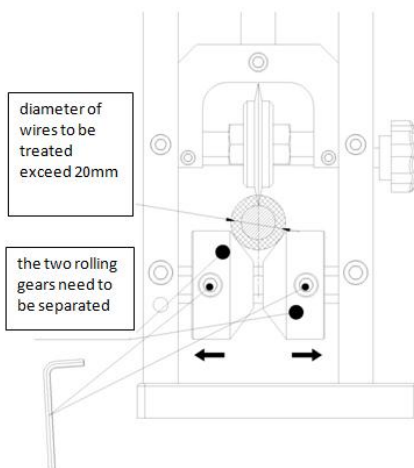
4. When stripping, adjust the height of the feeding plate according to the thickness and hardness of the wire (generally, the feeding panel should be adjusted higher for thick and hard wires and lower for soft and thin wires). In this way, the wire is not easy to be eccentric when stripping.



5. When the diameter of the wire to be treated does not exceed 20mm, the two rolling gears need not be separated



6. When the wire diameter to be treated exceeds 20mm, the two rolling gears need to be separated by loosening the two screws in the gears.

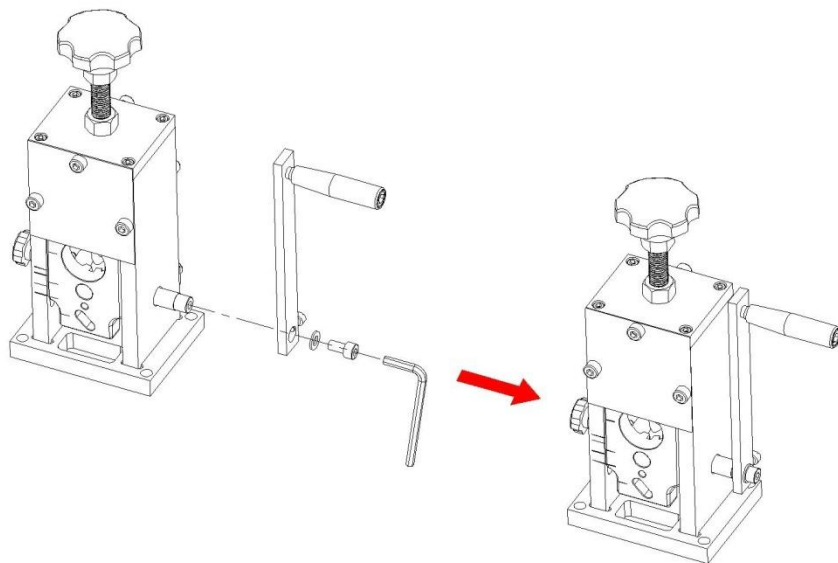


7. If the machine cannot strip the wire, there may be several reasons:

①. The diameter of the stripped wire is too small (the diameter of the wire to

be treated, including the outer skin, shall not be less than 1.5mm).

- ②.The blade's center is not on the same line as the rolling gear's center.
- ③.The blade is not sharp.



8.When the machine is operated by hand,install the handle (as shown in the above figure)

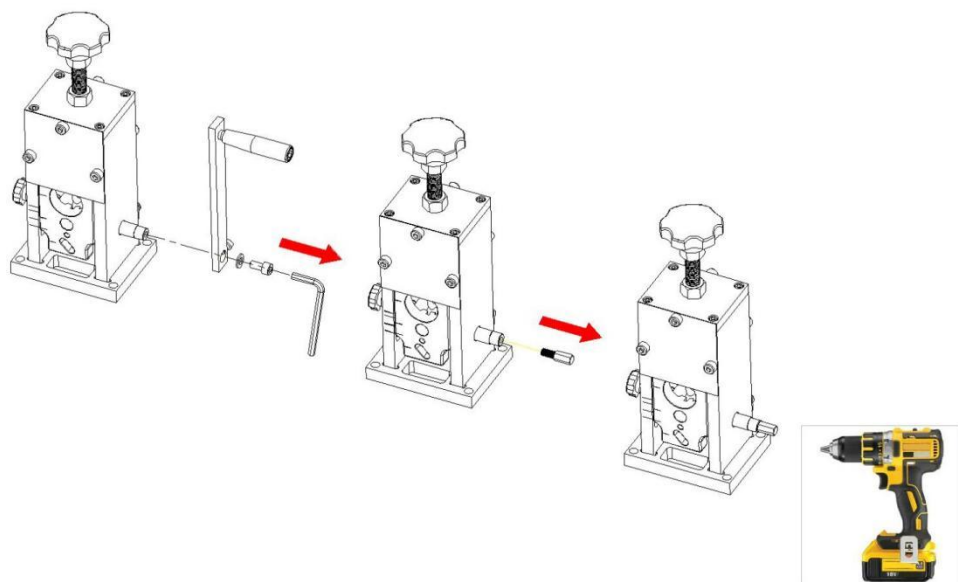


Diagram of Removing Handle and Installing Electric Drill Screw

9. When the machine is driven by an electric drill, remove the handle first, then install the connecting screw for the drill (do not need to add a gasket), and use the electric drill last.

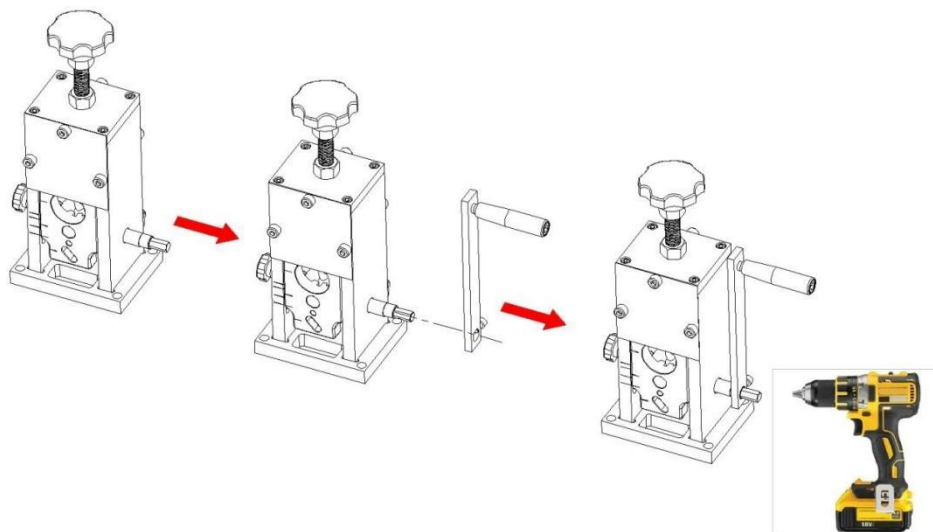
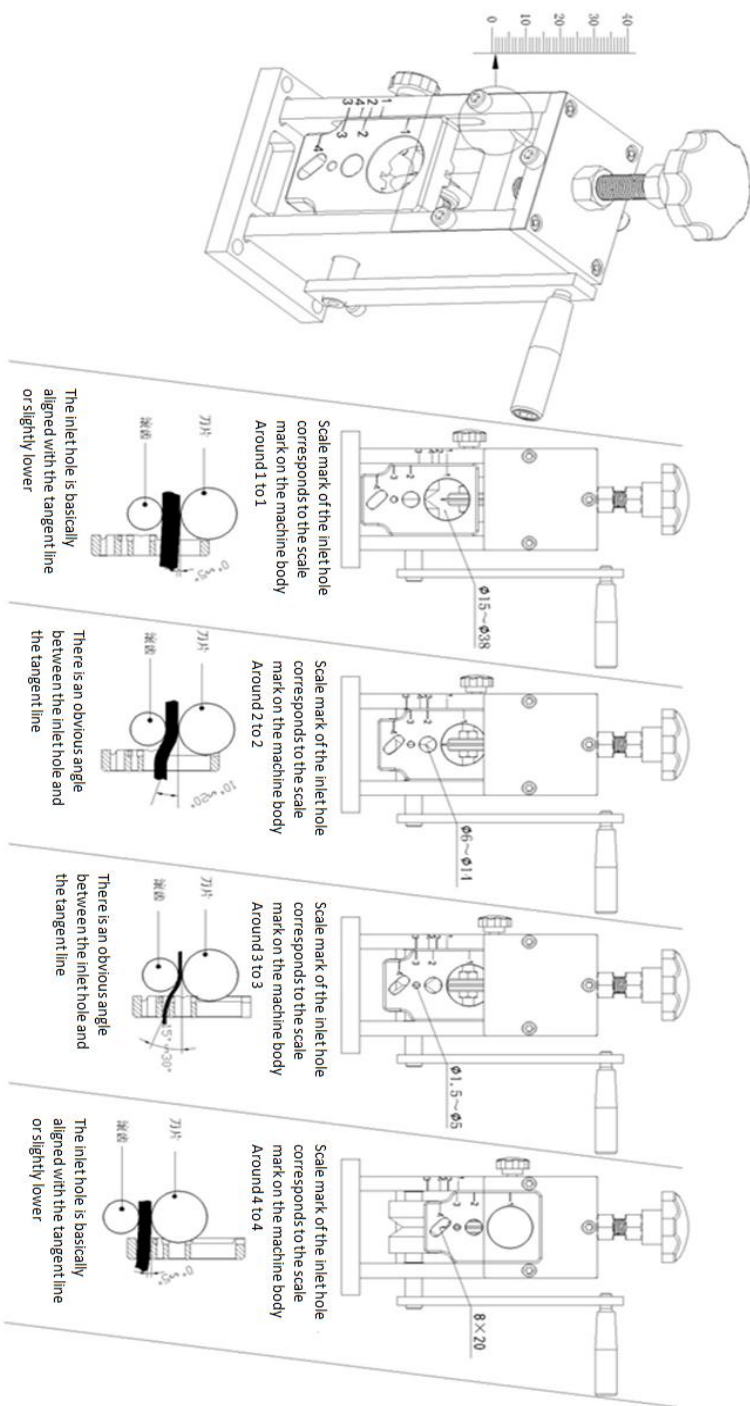


Diagram of removing the electric drill screws

10. First, assemble the handle, then hold the handle with one hand and use the electric drill with the other hand to turn the drill counterclockwise to remove the screw.

NOTE: Never put your hand in when the machine is running (you must stop the machine before checking, debugging, and troubleshooting the machine). To avoid cutting your hand, do not touch the blade directly with your hand.



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MACHINE À DÉNUDER LES FILS

MANUEL D'INSTRUCTIONS

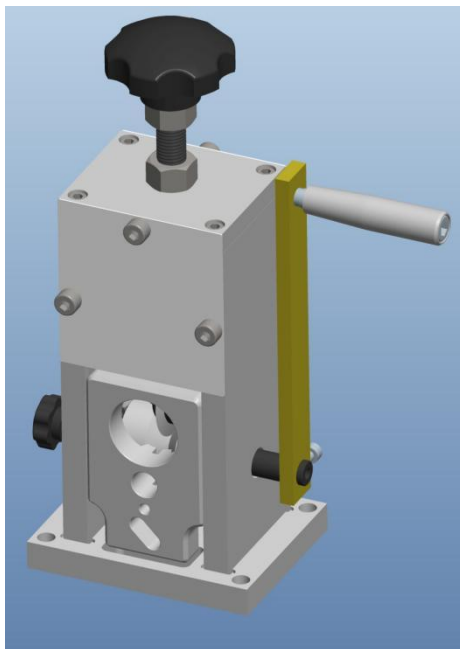
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MODÈLE : SD-002



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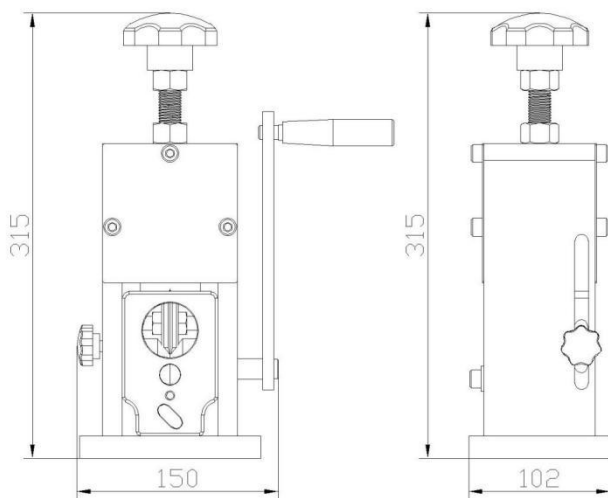
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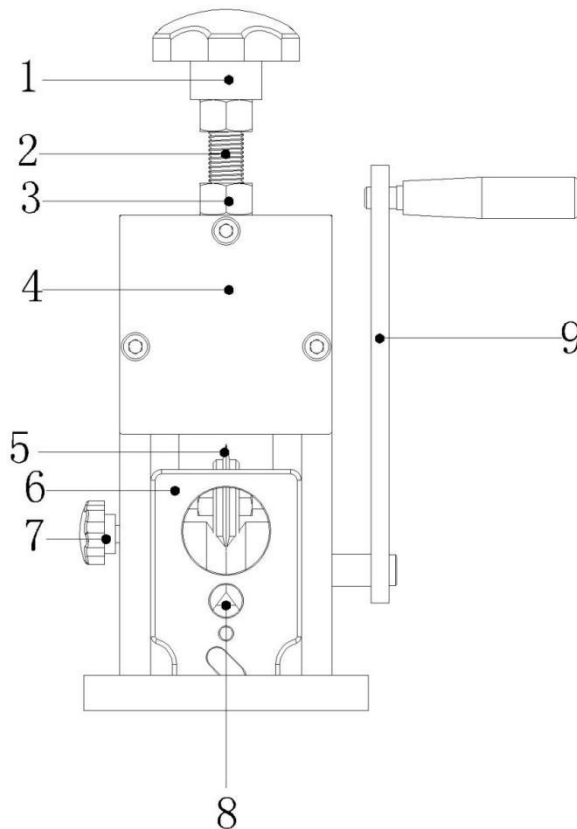
Technical Parameter

Modèle	Dimension (L x l x H mm)	Poids (kg)	Gamme de décapage (mm)
SD-002	150×102×315	3,7 kg	Φ1,5~Φ38

Remarque : cette machine n'est pas applicable aux câbles en caoutchouc de silicone ou aux câbles blindés .

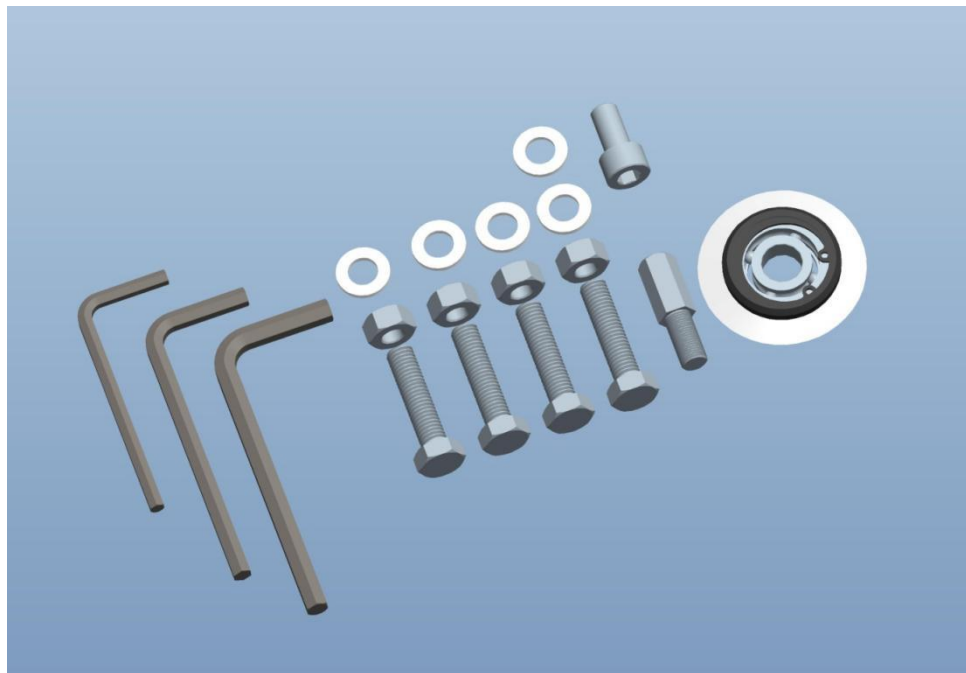


Parts List



- 1 : écrou en plastique M16 pour régler la lame de haut en bas
- 2 : Tige filetée M16 pour régler la lame vers le haut et vers le bas
- 3 : Écrou pour tige filetée
- 4 : Panneau
- 5 : Lame
- 6 : Panneau entrant
- 7 : Vis pour serrer le panneau entrant
- 8 : Trou d'alimentation
- 9 : Poignée

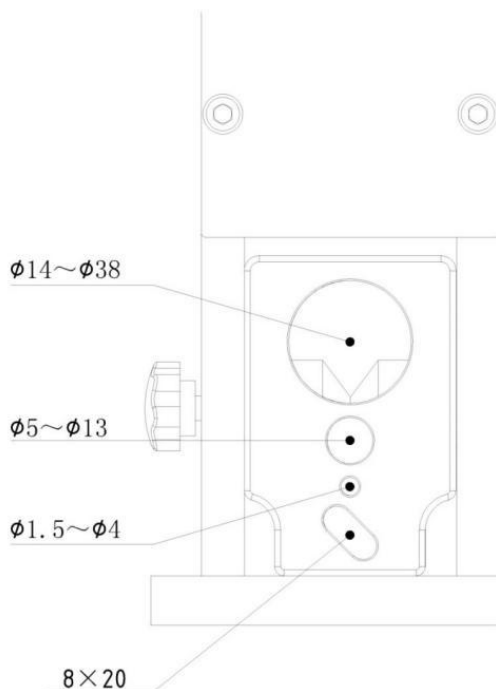
Accessoires



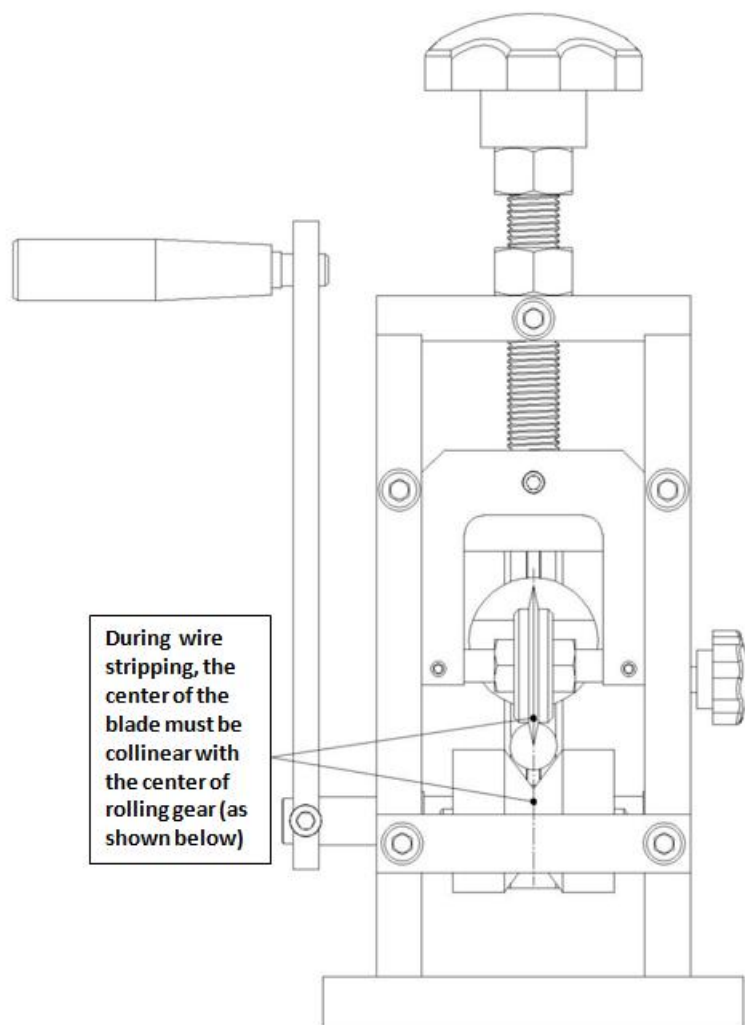
Détails:

- 10. Une clé Allen 4#
- 11. Une clé Allen de 5 #
- 12. Une clé Allen de 6 #
- 13. Cinq joints D8
- 14. Quatre écrous à vis M8
- 15. Quatre vis M8*35
- 16. Une vis à six pans creux M8*16
- 17. Une vis 10# pour connecter la perceuse électrique
- 18. Une lame

1. Sélectionnez le trou d'alimentation approprié en fonction du diamètre du fil (comme indiqué ci-dessous).

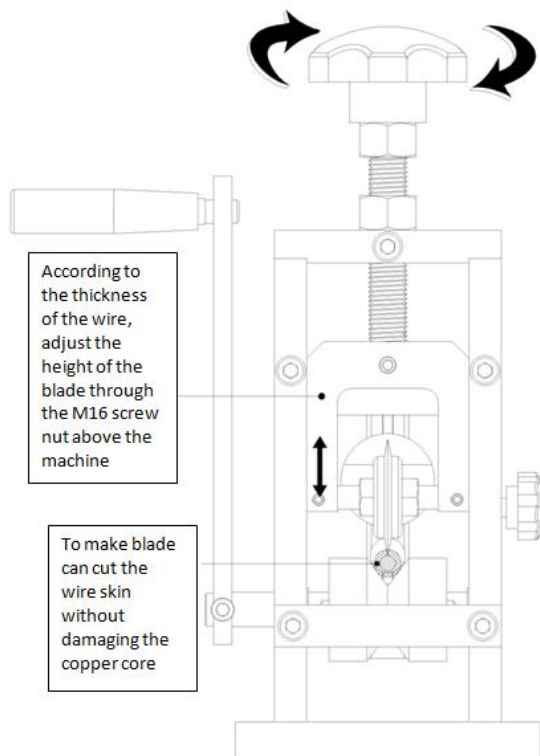


2. Lors du dénudage du fil, le centre de la lame doit être colinéaire avec le centre de l'engrenage roulant (comme indiqué ci-dessous).



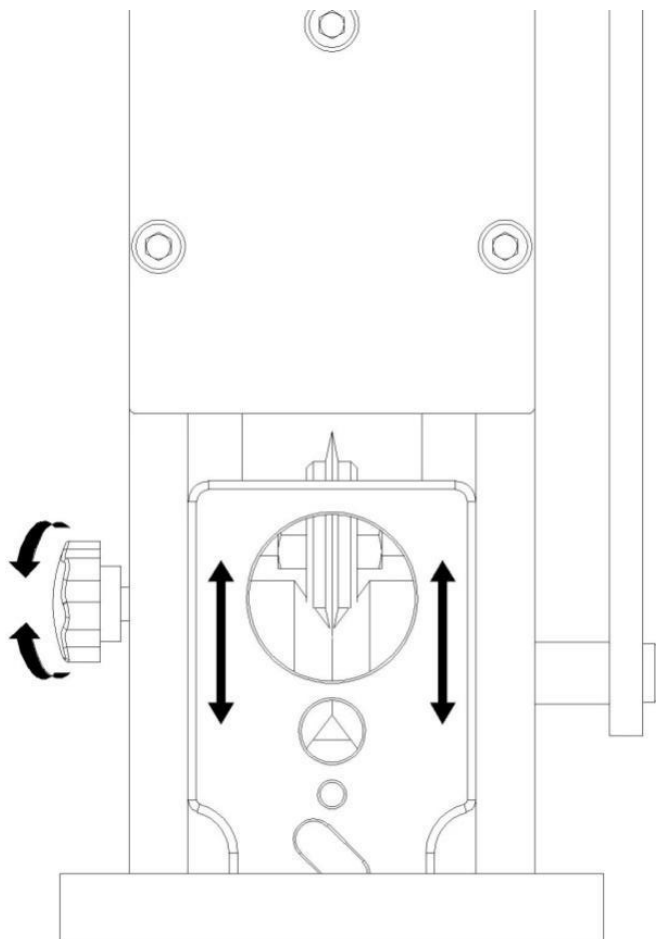
3. En fonction de l'épaisseur du fil, ajustez la hauteur de la lame à l'aide de l'écrou à vis M1 6 au-dessus de la machine afin que la lame puisse couper

la peau du fil sans endommager le noyau en cuivre (comme indiqué sur la figure suivante) .



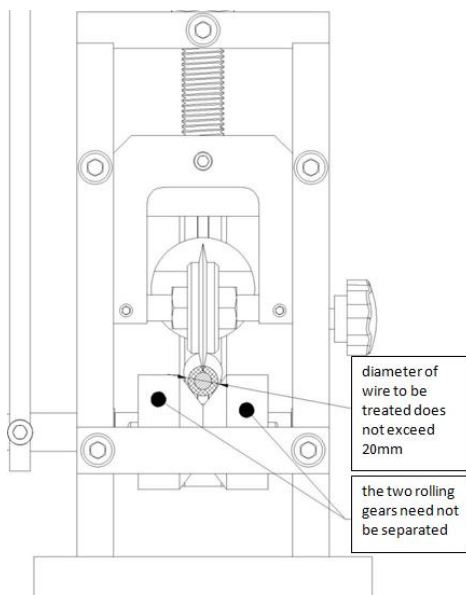
4. Lors du dénudage, ajustez la hauteur de la plaque d'alimentation en fonction de l'épaisseur et de la dureté du fil (généralement, le panneau

d'alimentation doit être réglé plus haut pour les fils épais et durs et plus bas pour les fils mous et fins). De cette façon, le fil n'est pas facile à excentrer lors du dénudage .

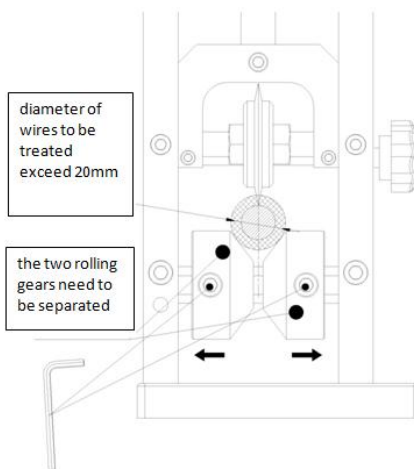


5. Lorsque le diamètre du fil à traiter ne dépasse pas 20 mm , les deux

engrenages roulants n'ont pas besoin d'être séparés



6. Lorsque le diamètre du fil à traiter dépasse 20 mm, les deux engrenages roulants doivent être séparés en desserrant les deux vis des engrenages.



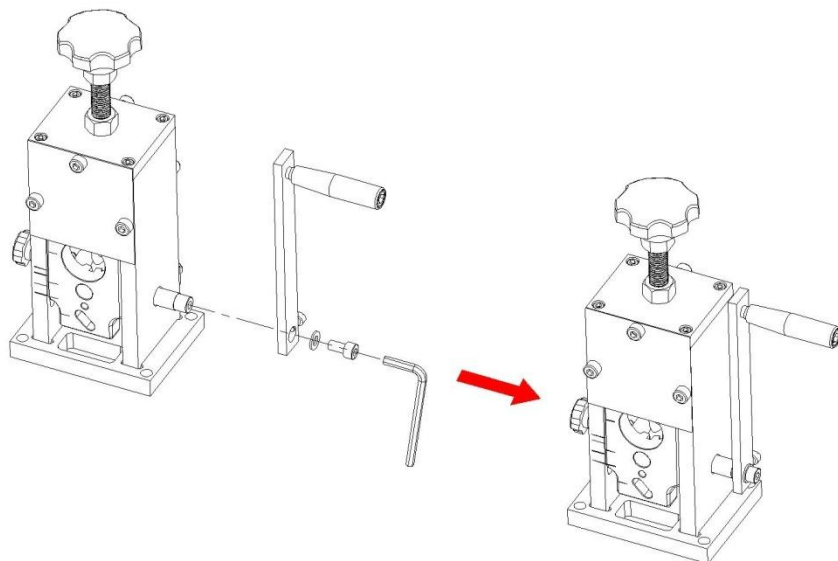
7. Si la machine ne parvient pas à dénuder le fil, il peut y avoir plusieurs raisons :

①. Le diamètre du fil dénudé est trop petit (le diamètre du fil à traiter, y

compris la peau extérieure, ne doit pas être inférieur à 1,5 mm) .

②. Le centre de la lame n'est pas sur la même ligne que le centre du mécanisme de roulement.

③. La lame n'est pas tranchante .



8. Lorsque la machine est utilisée à la main, installez la poignée (comme indiqué sur la figure ci-dessus)

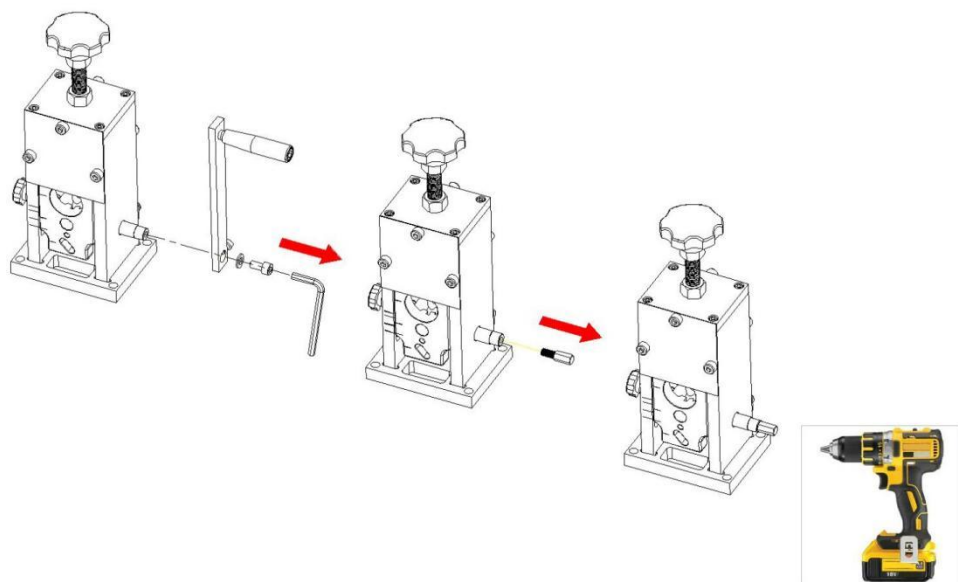


Schéma de retrait de la poignée et d'installation de la vis de la perceuse électrique

9. Lorsque la machine est entraînée par une perceuse électrique, retirez d'abord la poignée, puis installez la vis de connexion de la perceuse (il n'est pas nécessaire d'ajouter un joint) et utilisez la perceuse électrique en dernier.

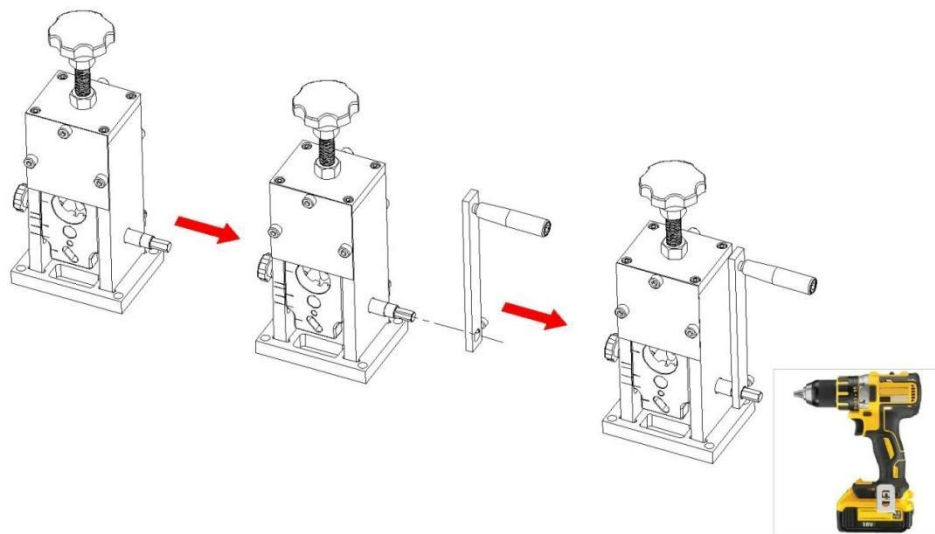
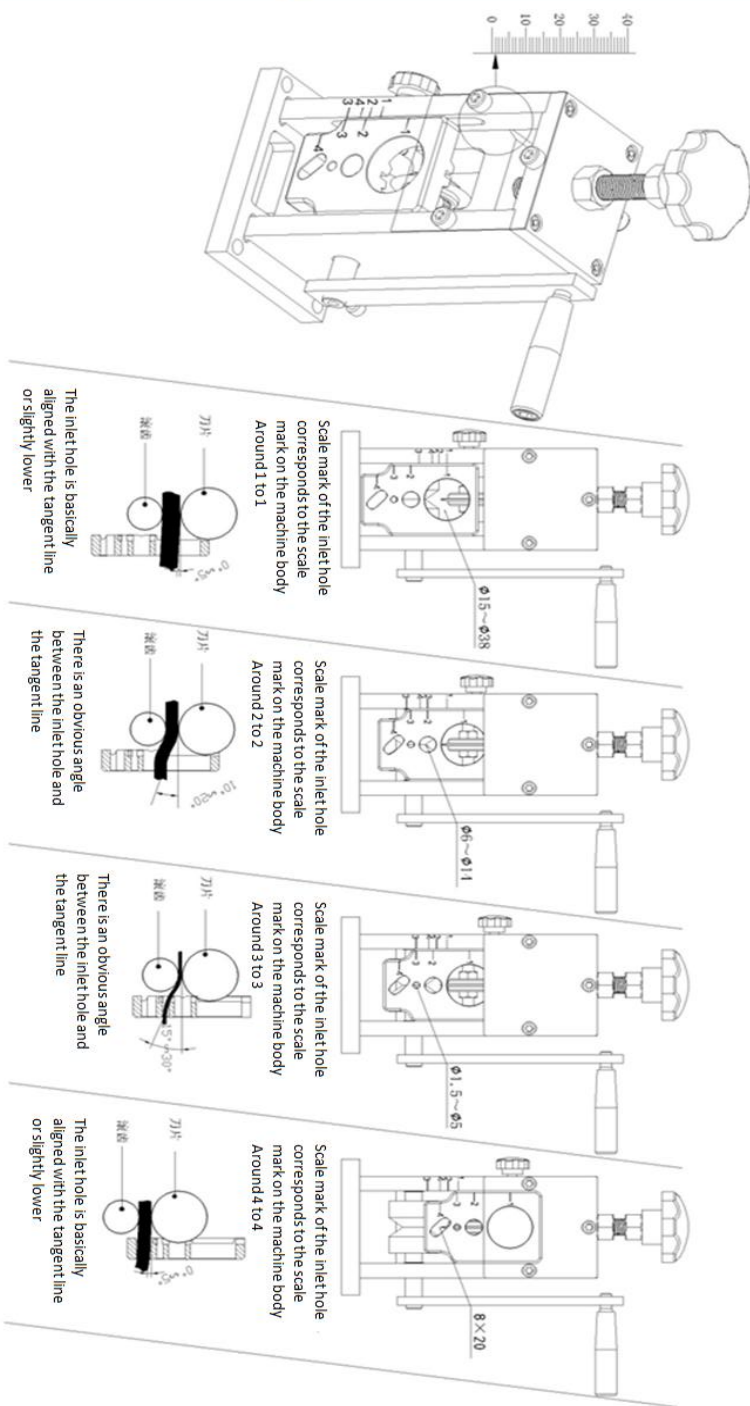


Schéma de retrait des vis de la perceuse électrique

10. Tout d'abord , assemblez la poignée, puis tenez la poignée d'une main et utilisez la perceuse électrique avec l'autre main pour tourner la perceuse dans le sens inverse des aiguilles d'une montre pour retirer la vis .

REMARQUE : Ne mettez jamais vos mains dans l'appareil lorsque celui-ci est en marche (vous devez arrêter l'appareil avant de le vérifier, de le dépanner ou de le dépanner). Pour éviter de vous couper la main, ne touchez pas directement la lame avec votre main .



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ABISOLIERMASCHINE BEDIENUNGSANLEITUNG

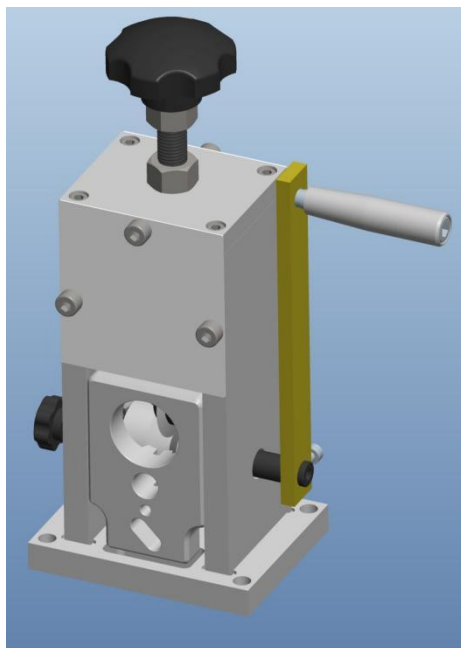
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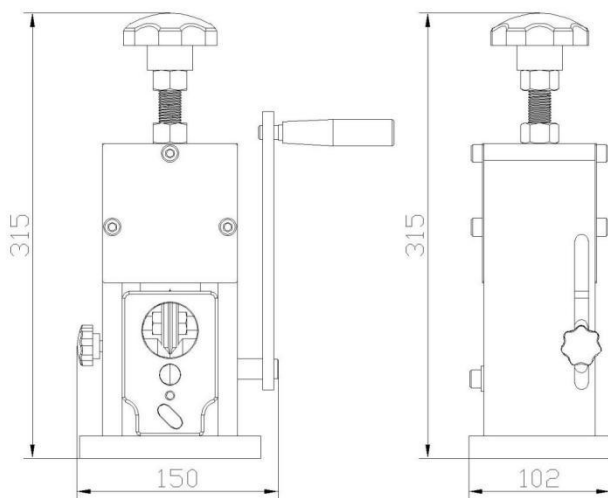
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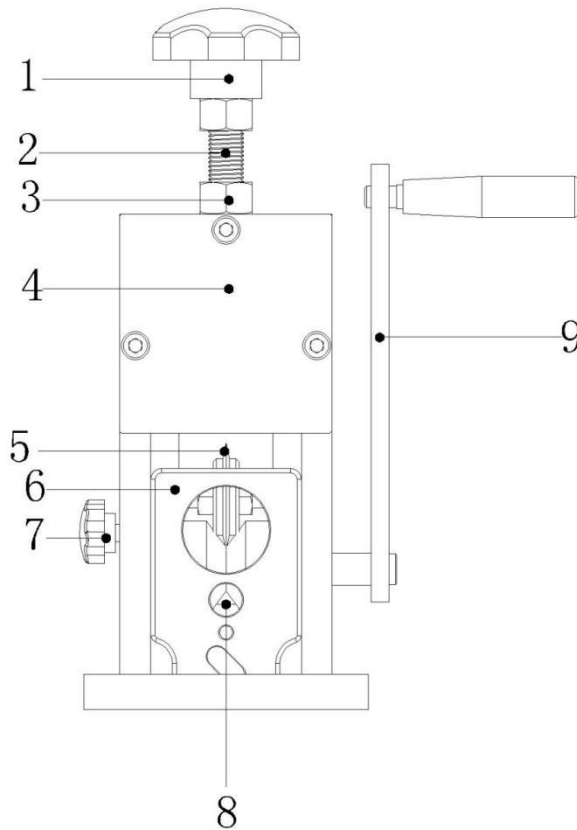
Technical Parameter

Modell	Dimension (L*B*H mm)	Gewicht (kg)	Abisolierbereich (mm)
SD-002	150×102×315	3,7 kg	Φ1,5~Φ38

Hinweis: Diese Maschine ist nicht für Kabel aus Silikonkautschuk oder gepanzerte Kabel geeignet .



Parts List



1: M16 Kunststoffmutter zum Regulieren der Klinge nach oben und unten

2: M16-Gewindestange zum Regulieren der Klinge nach oben und unten

3: Mutter für Gewindestange

4: Leiste

5: Klinge

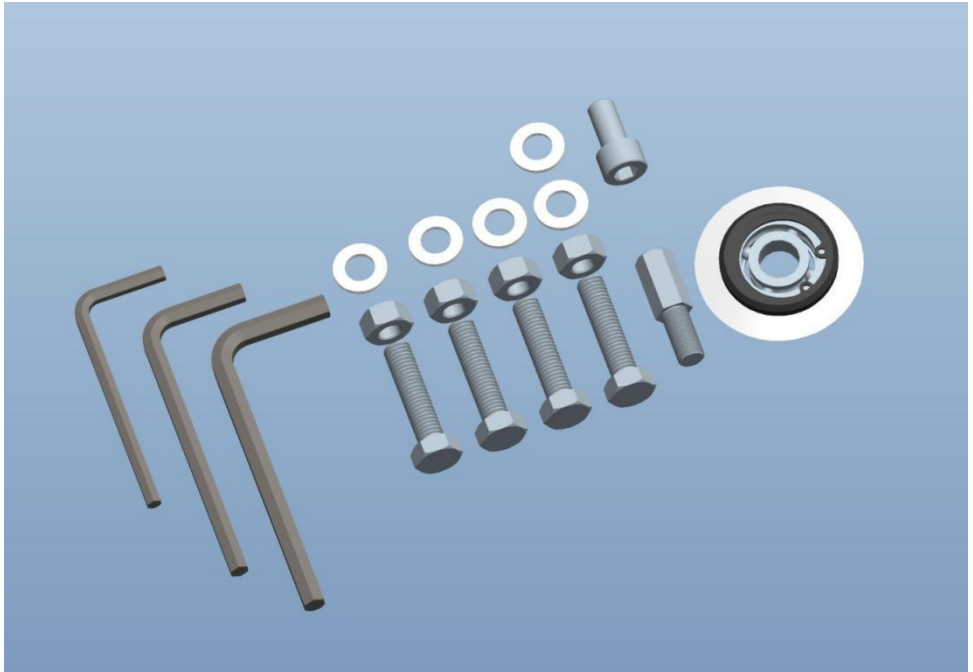
6: Eingehendes Panel

7: Schraube zum Festziehen des eingehenden Panels

8: Fütterungsloch

9:Griff

Zubehör

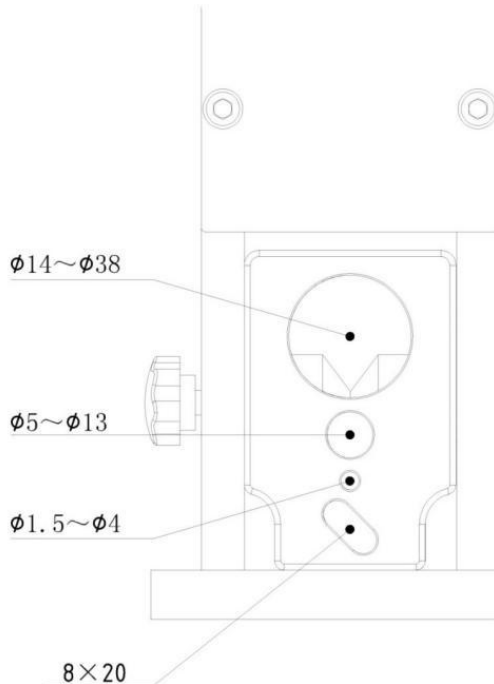


Einzelheiten:

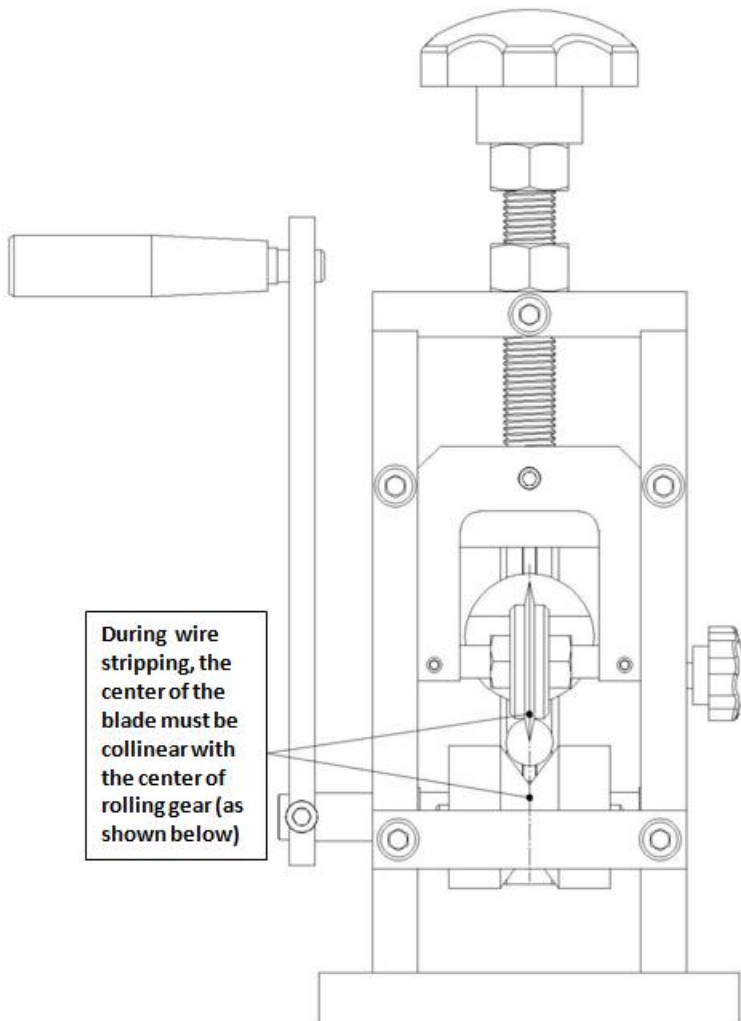
- 19. Ein 4#-Inbusschlüssel
- 20. Ein 5# Inbusschlüssel
- 21. Ein 6# Inbusschlüssel
- 22. Fünf D8-Dichtungen
- 23. Vier M8 Schraubenmuttern
- 24. Vier M8*35 Schrauben
- 25. Eine M8*16 Innensechskantschraube
- 26. Eine 10#-Schraube zum Anschluss der Bohrmaschine
- 27. Eine Klinge

Operation Instruction

1. Wählen Sie je nach Drahtdurchmesser das entsprechende Zuführungsloch (siehe unten).

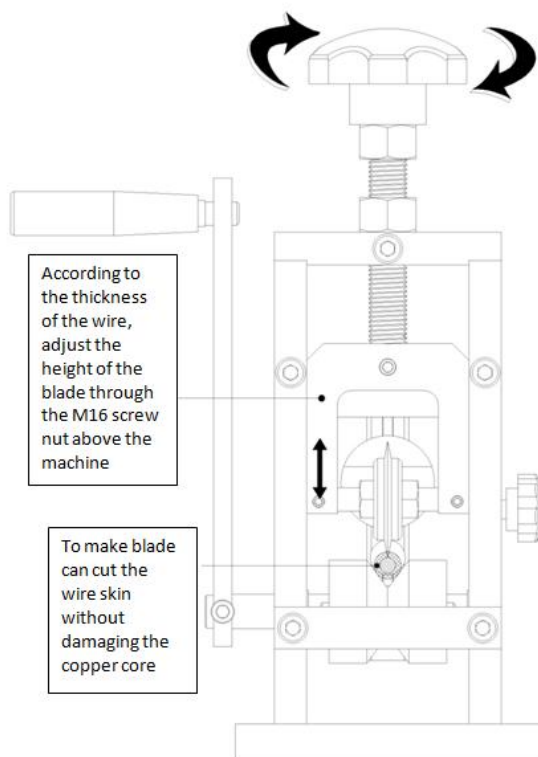


2. Beim Abisolieren der Drähte muss die Mitte der Klinge auf einer Linie mit der Mitte des Rollzahnrad liegen (siehe Abbildung unten).



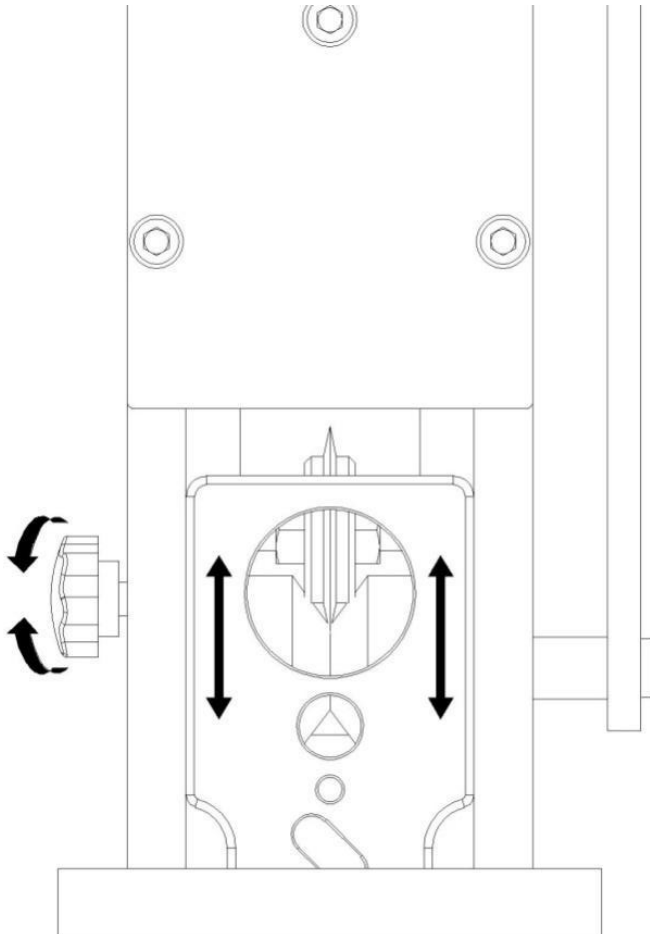
3. Passen Sie die Höhe der Klinge entsprechend der Drahtdicke mit der M16- Schraubenmutter über der Maschine an , sodass die Klinge die

Drahthaut schneiden kann, ohne den Kupferkern zu beschädigen (siehe folgende Abbildung) .



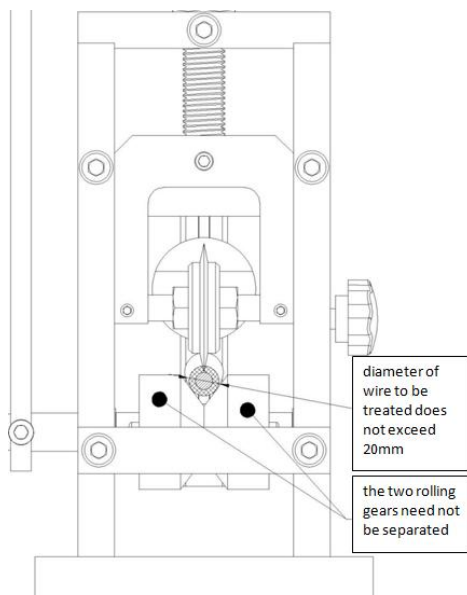
4. Passen Sie beim Abisolieren die Höhe der Zuführplatte entsprechend der Dicke und Härte des Drahtes an (im Allgemeinen sollte die Zuführplatte

für dicke und harte Drähte höher und für weiche und dünne Drähte niedriger eingestellt werden). Auf diese Weise kann es beim Abisolieren nicht so leicht zu einer Exzentrizität des Drahtes kommen .

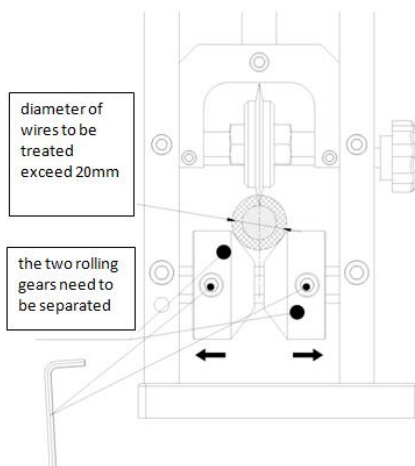


5. Wenn der Durchmesser des zu behandelnden Drahtes 20 mm nicht

überschreitet , die beiden Wälzlager müssen nicht getrennt werden

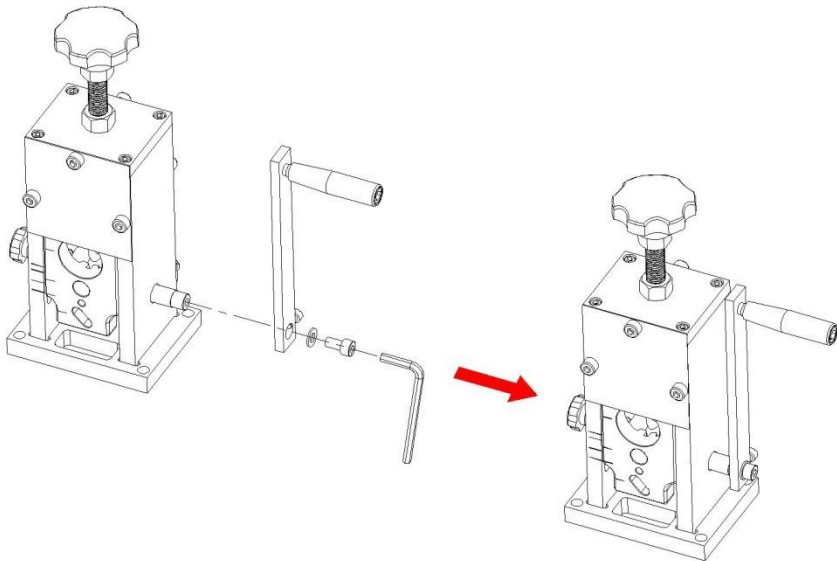


6. Wenn der zu behandelnde Drahtdurchmesser 20 mm überschreitet, müssen die beiden Rollzahnräder durch Lösen der beiden Schrauben in den Zahnrädern getrennt werden.



7. Wenn die Maschine den Draht nicht abisolieren kann, kann dies mehrere Gründe haben:

- ①. Der Durchmesser des abisolierten Drahtes ist zu klein (der Durchmesser des zu behandelnden Drahtes, einschließlich der Außenhaut, darf nicht weniger als 1,5 mm betragen) .
- ②. Die Mitte der Klinge liegt nicht auf derselben Linie wie die Mitte des Rollrads.
- ③. Die Klinge ist nicht scharf .



8. Wenn die Maschine von Hand bedient wird, installieren Sie den Griff (wie in der obigen Abbildung gezeigt).

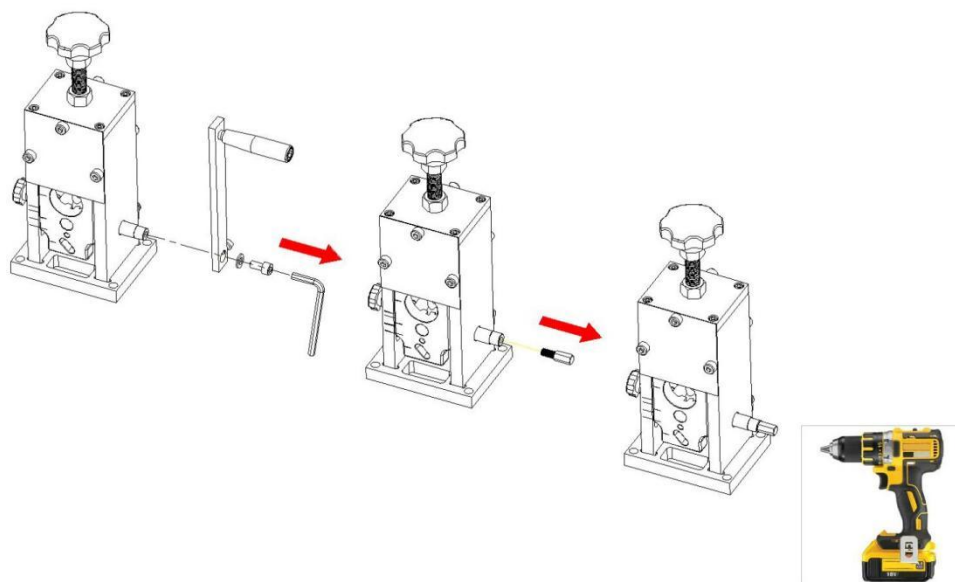


Diagramm zum Entfernen des Griffs und Installieren der elektrischen Bohrschraube

9. Wenn die Maschine von einer elektrischen Bohrmaschine angetrieben wird, entfernen Sie zuerst den Griff, installieren Sie dann die Verbindungsschraube für die Bohrmaschine (es muss keine Dichtung hinzugefügt werden) und verwenden Sie die elektrische Bohrmaschine zuletzt.

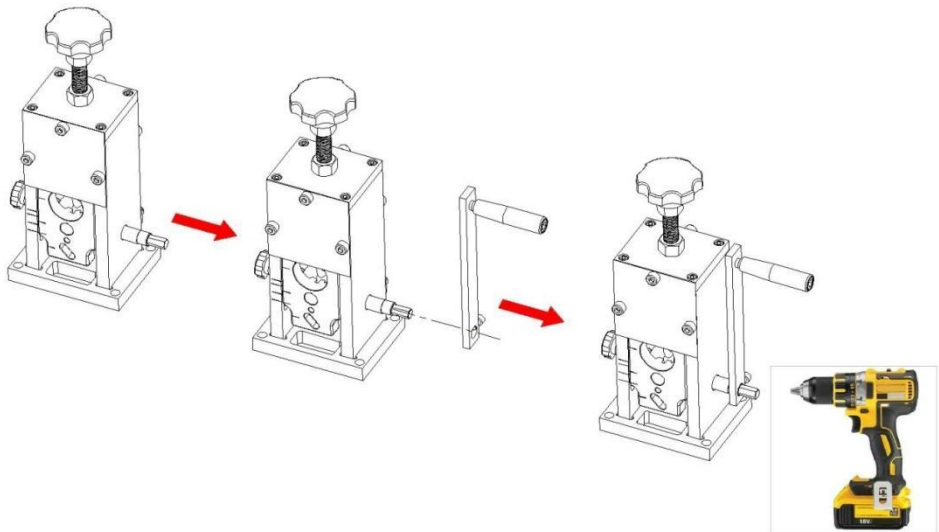
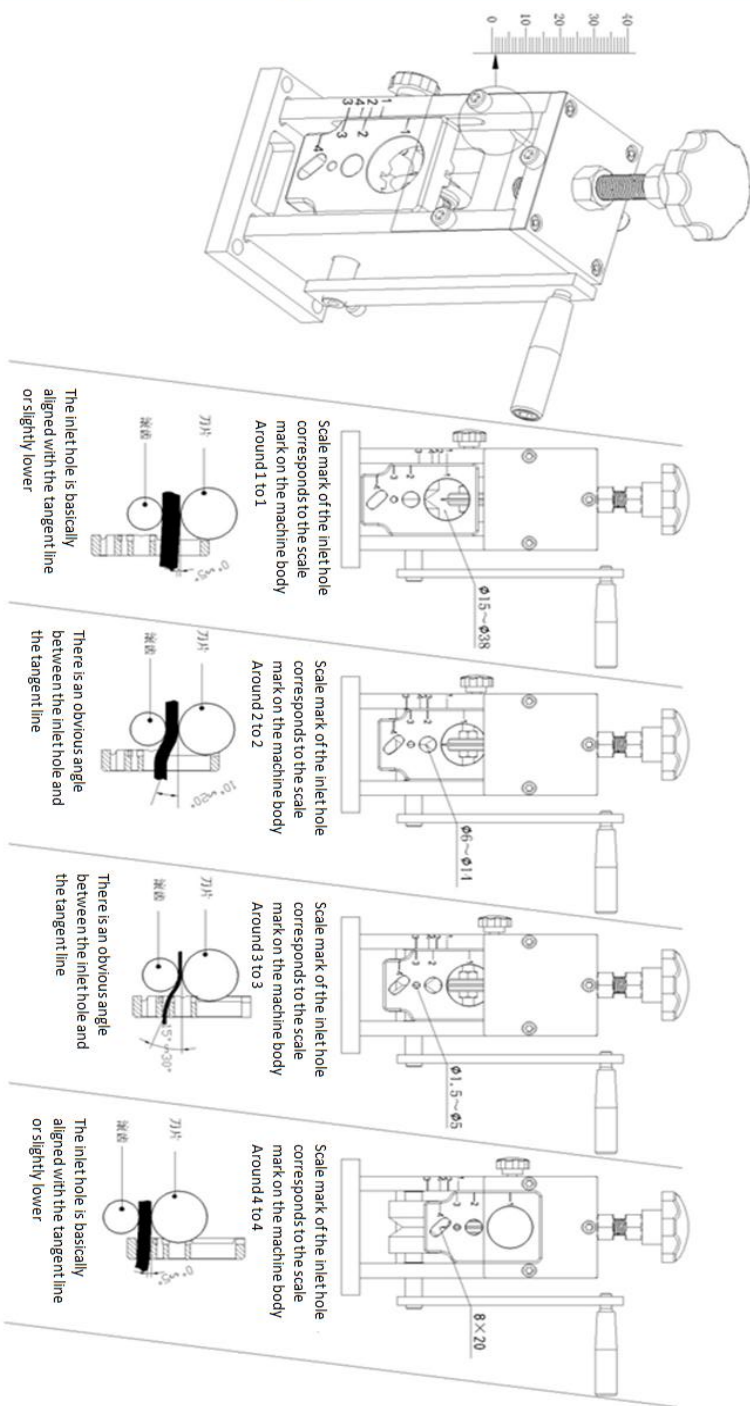


Diagramm zum Entfernen der elektrischen Bohrschrauben

10. Montieren Sie zuerst den Griff , halten Sie dann den Griff mit einer Hand fest und drehen Sie mit der anderen Hand die elektrische Bohrmaschine gegen den Uhrzeigersinn, um die Schraube zu entfernen .

HINWEIS: Stecken Sie Ihre Hand niemals in die laufende Maschine (Sie müssen die Maschine anhalten, bevor Sie sie prüfen, debuggen und Fehler beheben). Um Schnittverletzungen zu vermeiden, berühren Sie die Klinge nicht direkt mit der Hand .



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MANUALE DI ISTRUZIONI

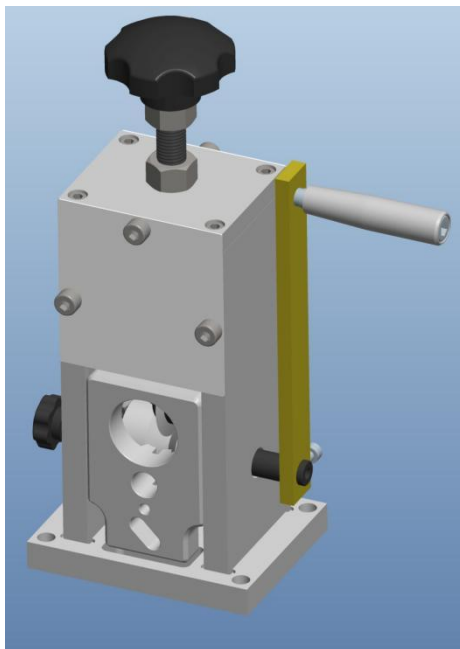
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MODELLO:SD-002



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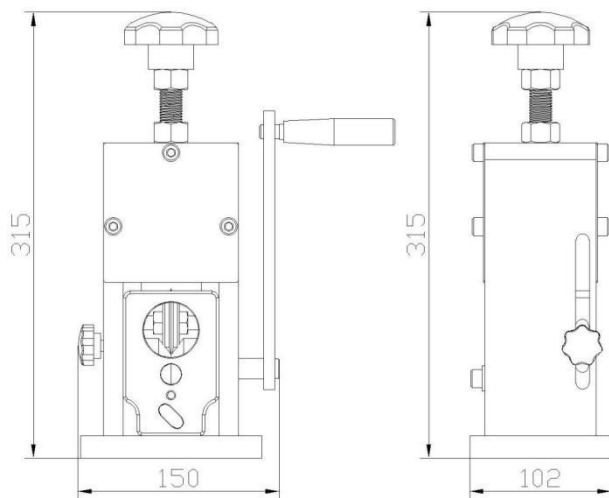
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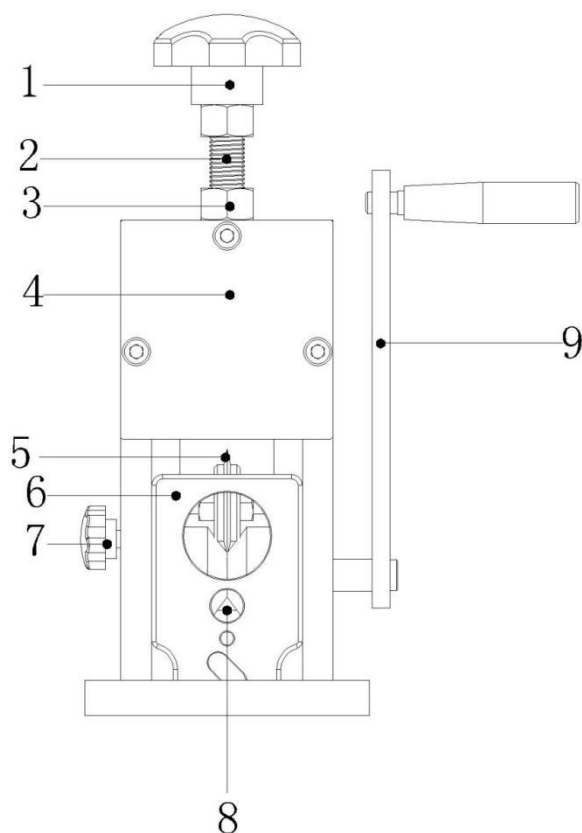
Technical Parameter

Modello	Dimensione (Lunghezza*Larghezza*Altezza mm)	Peso (kg)	Intervallo di spogliatura (mm)
Codice SD-002	Dimensioni: 150 × 102 × 315	3,7 kg	Φ1.5~Φ38

Nota: questa macchina non è adatta ai cavi in gomma siliconica o ai cavi armati .



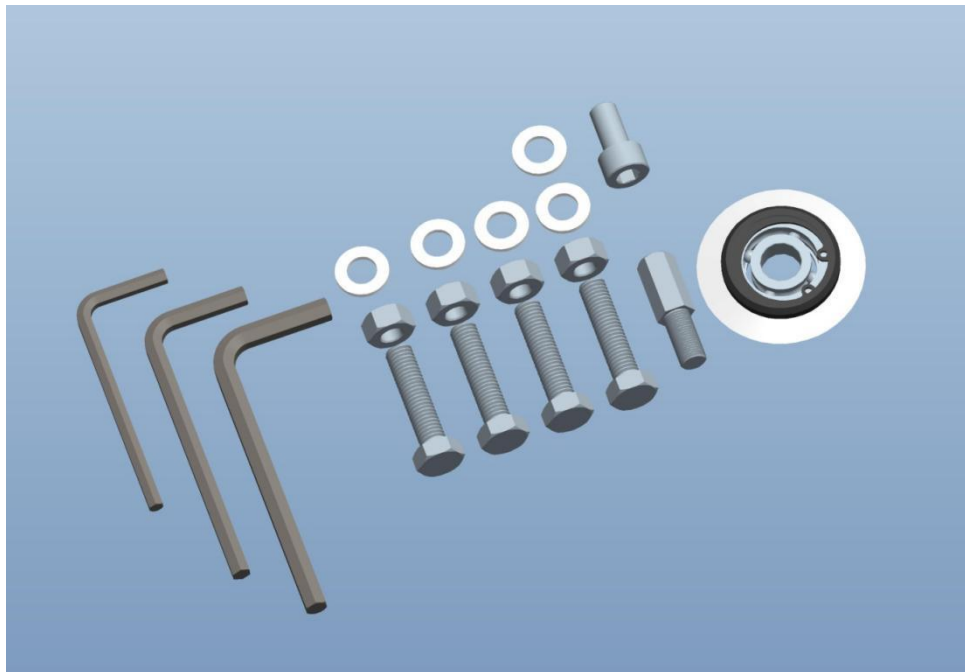
Parts List



- 1: Dado in plastica M16 per regolare la lama su e giù
- 2: Barra filettata M16 per la regolazione della lama su e giù
- 3: Dado per asta filettata
- 4: Pannello
- 5: Lama
- 6: Pannello in arrivo
- 7: Vite per serraggio pannello in entrata
- 8: Foro di alimentazione

9:Maniglia

Accessori

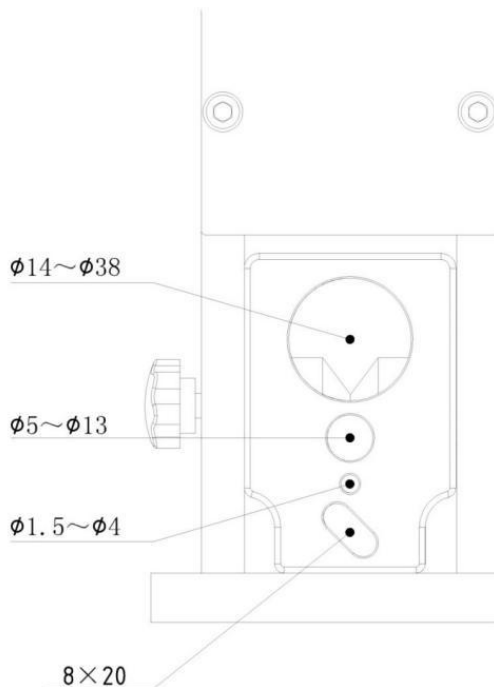


Dettagli:

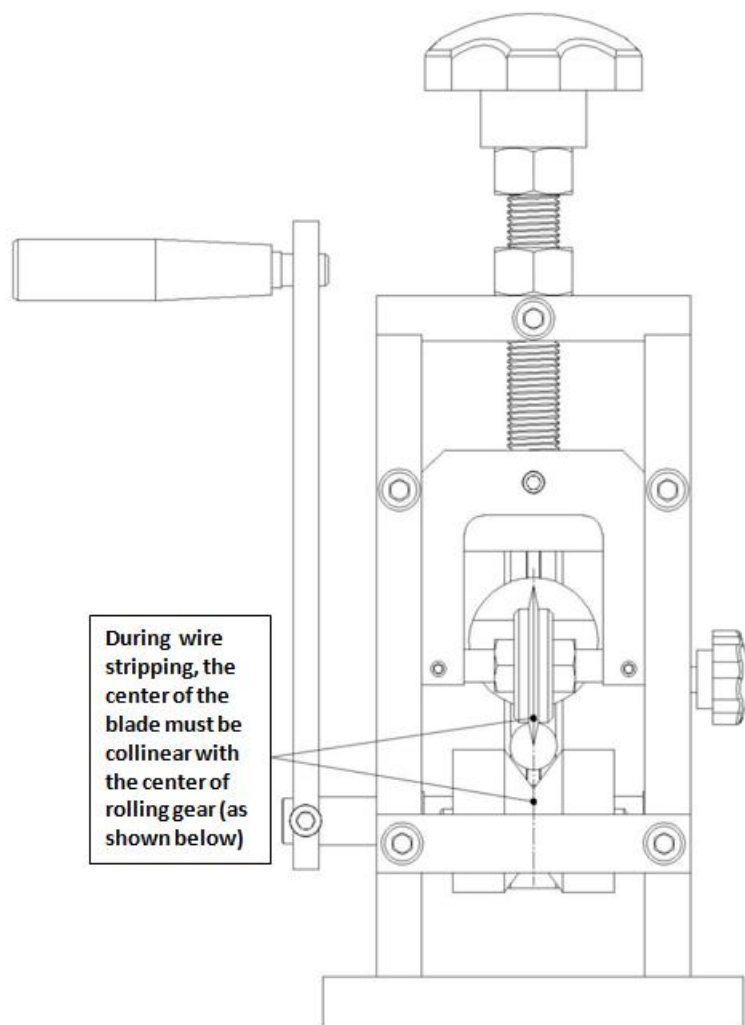
- 28. Una chiave a brugola da 4#
- 29. Una chiave a brugola da 5#
- 30. Una chiave a brugola da 6#
- 31. Cinque guarnizioni D8
- 32. Quattro dadi a vite M8
- 33. Quattro viti M8*35
- 34. Una vite esagonale interna M8*16
- 35. Una vite da 10# per collegare il trapano elettrico
- 36. Una lama

Operation Instruction

1. Selezionare il foro di alimentazione appropriato in base al diametro del filo (come mostrato di seguito).

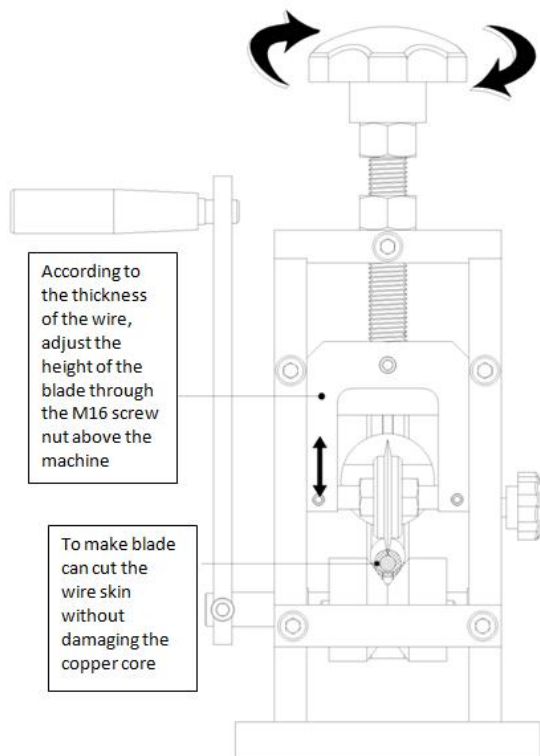


2. Durante la spelatura dei fili, il centro della lama deve essere allineato con il centro dell'ingranaggio di rotolamento (come mostrato di seguito).



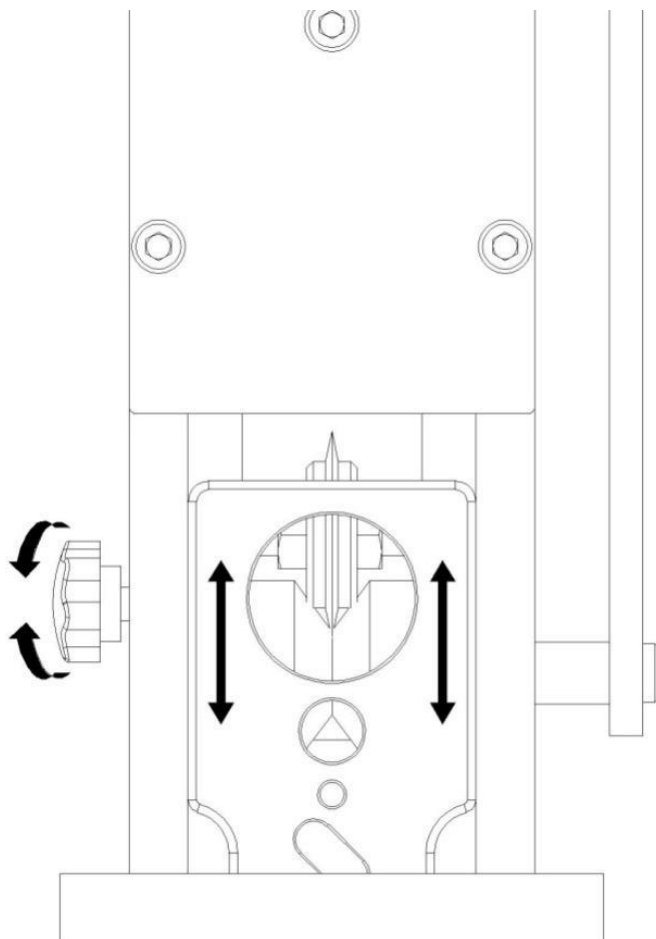
3. In base allo spessore del filo, regolare l'altezza della lama tramite il dado M1 6 sopra la macchina in modo che la lama possa tagliare la pellicola del

filo senza danneggiare il nucleo di rame (come mostrato nella figura seguente) .



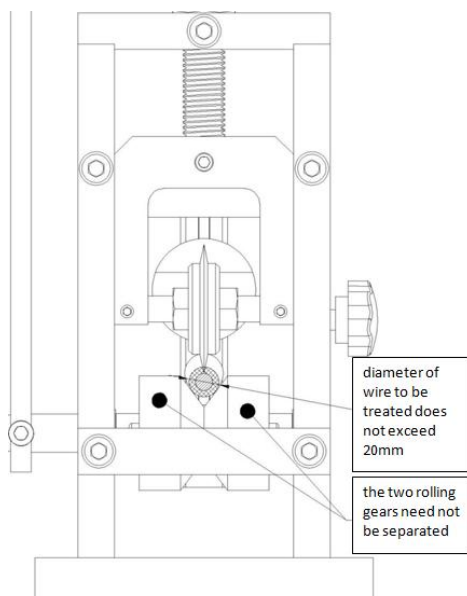
4. Durante la spellatura, regolare l'altezza della piastra di alimentazione in base allo spessore e alla durezza del filo (in genere, il pannello di

alimentazione deve essere regolato più in alto per fili spessi e duri e più in basso per fili morbidi e sottili). In questo modo, il filo non diventa facilmente eccentrico durante la spellatura .

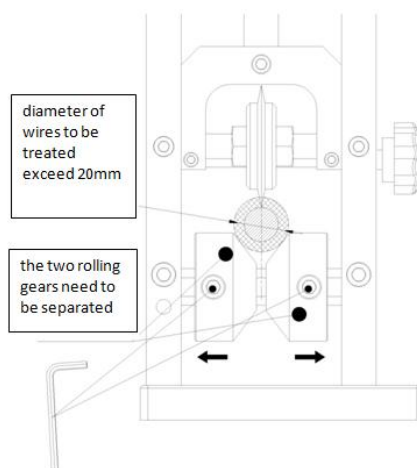


5. Quando il diametro del filo da trattare non supera i 20 mm , i due

ingranaggi rotanti non devono essere separati

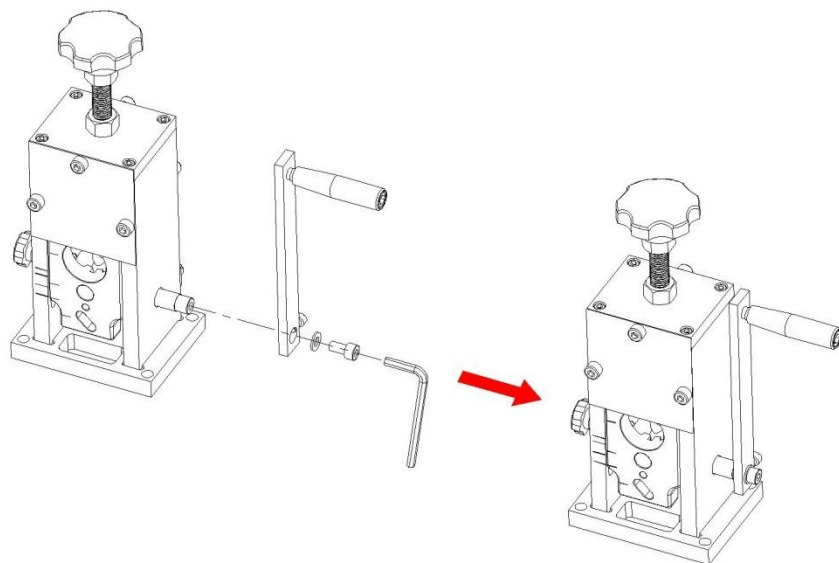


6. Quando il diametro del filo da trattare supera i 20 mm, è necessario separare i due ingranaggi di rotolamento allentando le due viti negli ingranaggi.

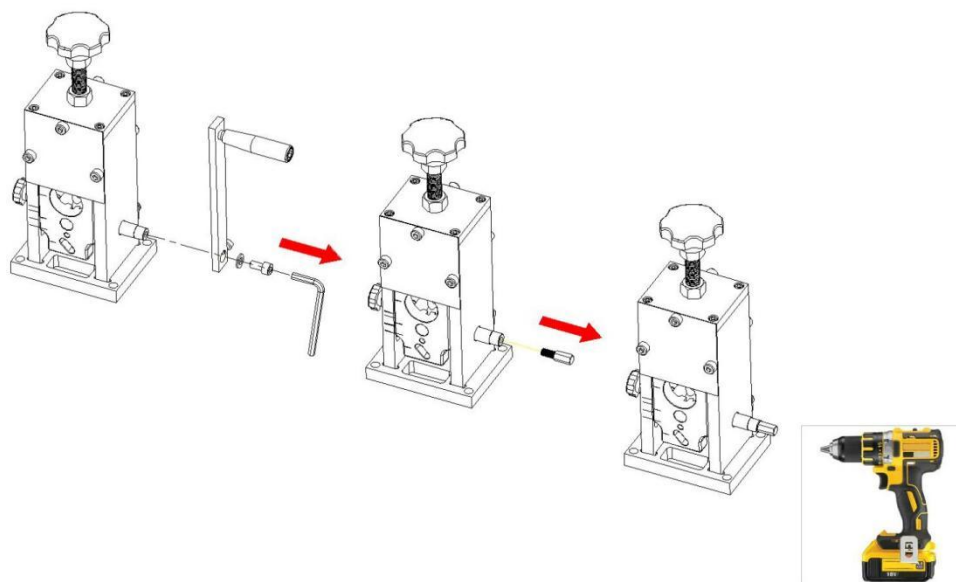


7. Se la macchina non riesce a spellare il filo, le cause potrebbero essere diverse:

- ①. Il diametro del filo spelato è troppo piccolo (il diametro del filo da trattare, compresa la guaina esterna, non deve essere inferiore a 1,5 mm) .
- ②. Il centro della lama non è sulla stessa linea del centro dell'ingranaggio di rotolamento.
- ③. La lama non è affilata .

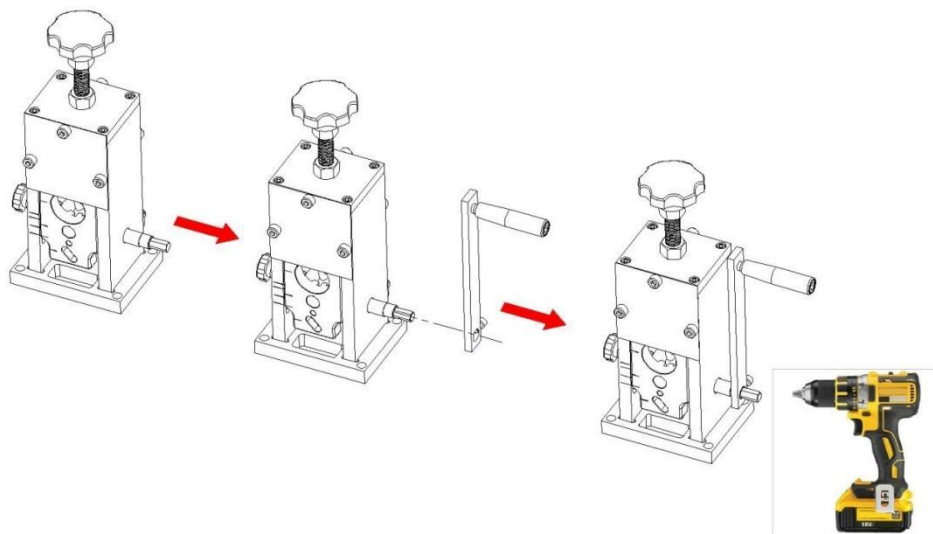


8. Quando la macchina viene azionata manualmente, installare la maniglia (come mostrato nella figura sopra)



Schema di rimozione della maniglia e installazione della vite del trapano elettrico

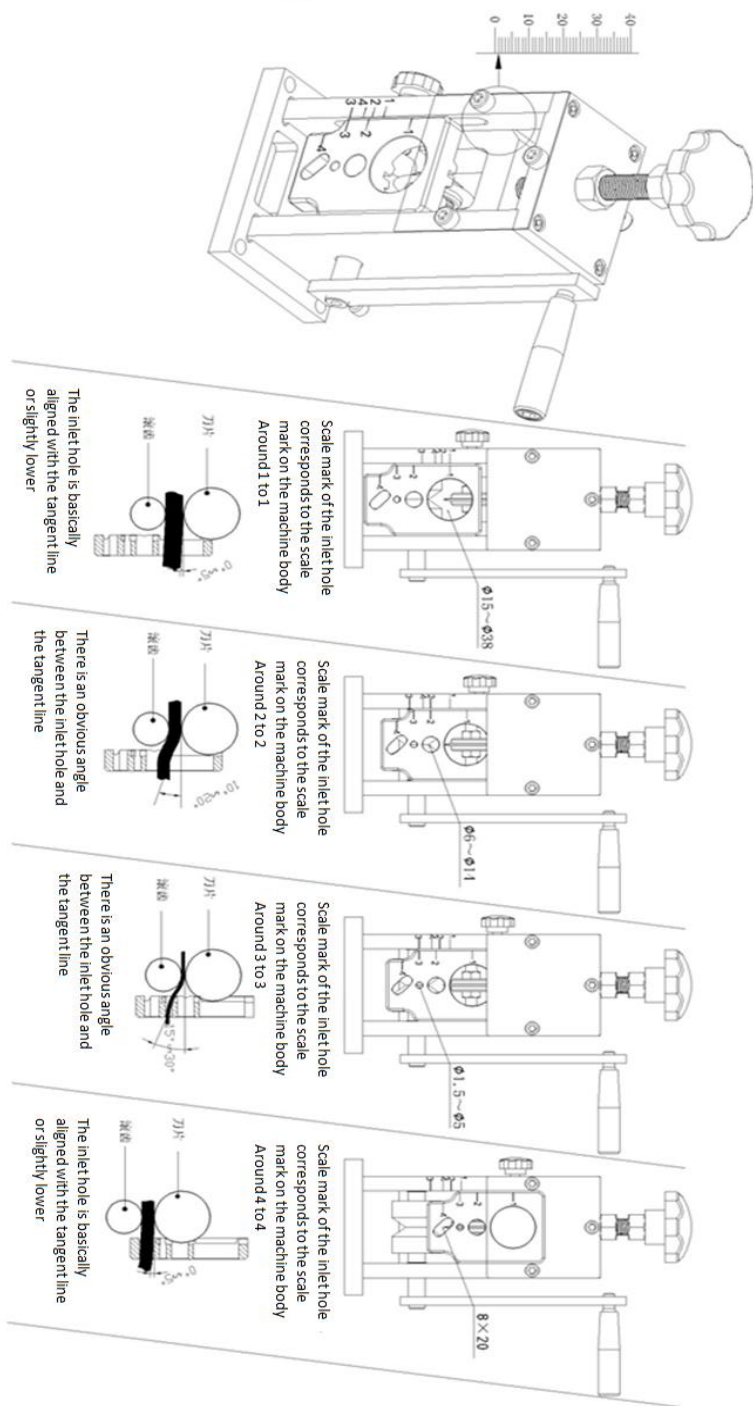
9. Quando la macchina è azionata da un trapano elettrico, rimuovere prima la maniglia, quindi installare la vite di collegamento per il trapano (non è necessario aggiungere una guarnizione) e utilizzare il trapano elettrico per ultimo.



Schema di rimozione delle viti del trapano elettrico

10. Per prima cosa , assemblare la maniglia, quindi tenere la maniglia con una mano e utilizzare il trapano elettrico con l'altra mano per girare il trapano in senso antiorario e rimuovere la vite .

NOTA: non mettere mai le mani quando la macchina è in funzione (è necessario fermare la macchina prima di controllare, eseguire il debug e risolvere i problemi della macchina). Per evitare di tagliarti la mano, non toccare la lama direttamente con la mano .



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MÁQUINA PELACABLE

MANUAL DE INSTRUCCIONES

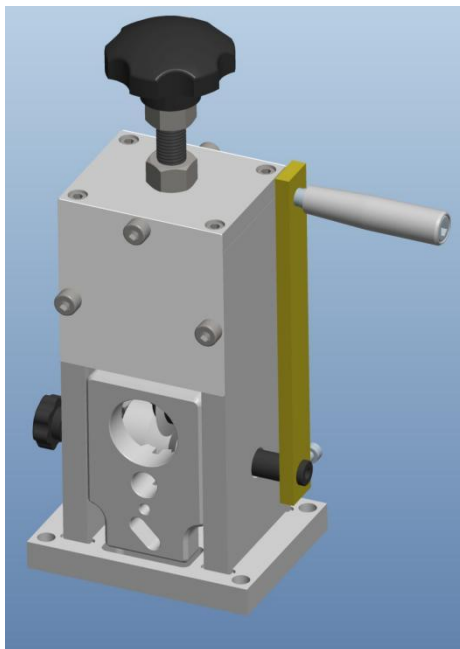
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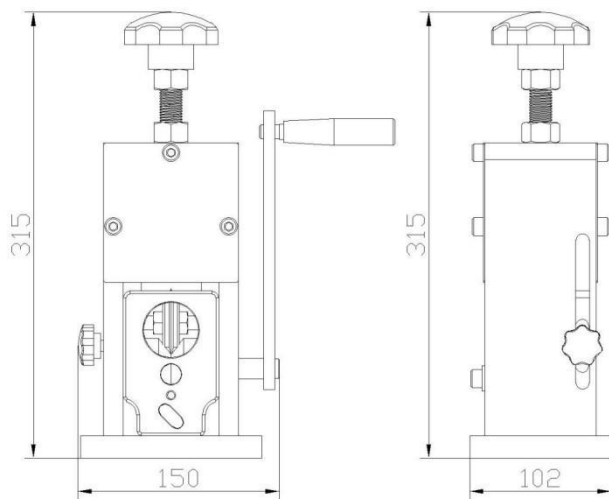
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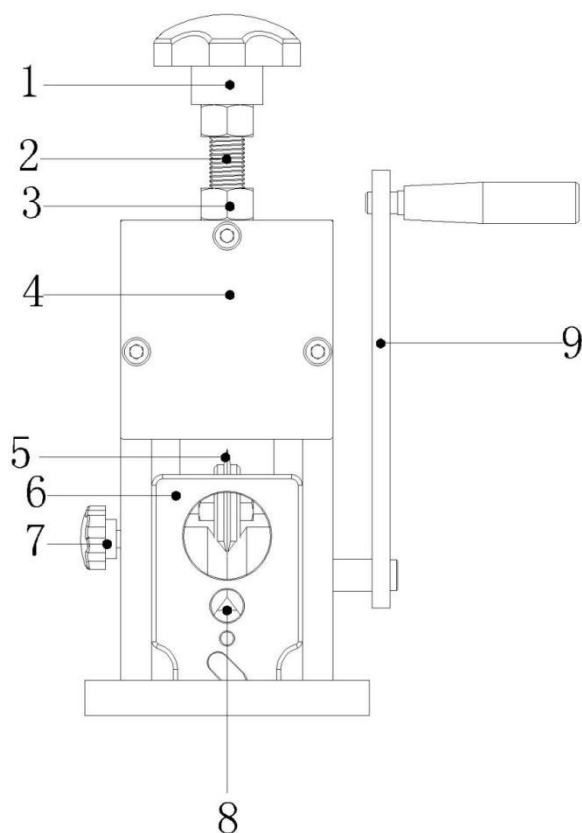
Technical Parameter

Modelo	Dimensión (Largo x Ancho x Alto mm)	Peso (kg)	Gama de desmontaje (mm)
SD-002	150×102×315	3,7 kilos	Φ1,5 ~ Φ38

Nota: esta máquina no es aplicable a cables de caucho de silicona ni a cables blindados .



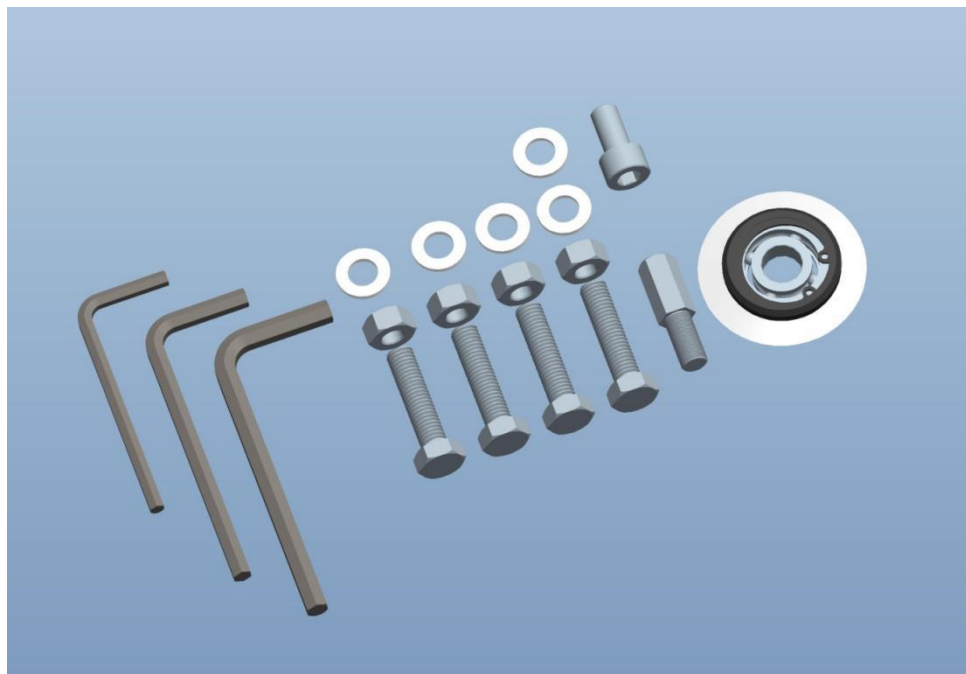
Parts List



- 1: Tuerca de plástico M16 para regular la cuchilla hacia arriba y hacia abajo
- 2: Varilla roscada M16 para regular la cuchilla hacia arriba y hacia abajo
- 3: Tuerca para varilla roscada
- 4: Panel
- 5: Hoja
- 6: Panel de entrada
- 7: Tornillo para apretar el panel de entrada
- 8: Orificio de alimentación

9:Manejar

Accesorios

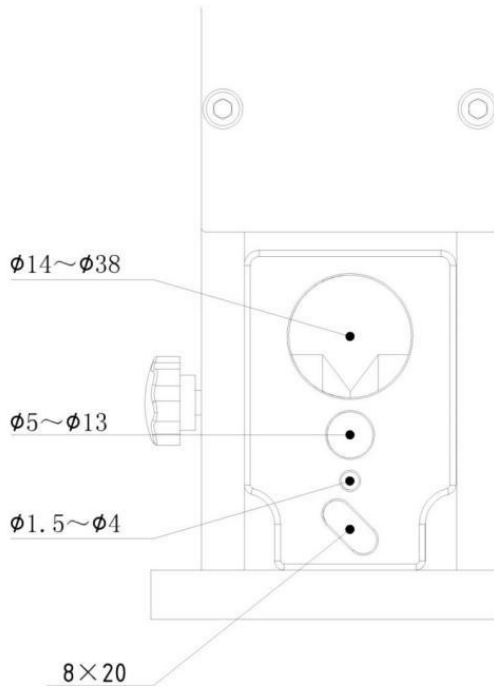


Detalles:

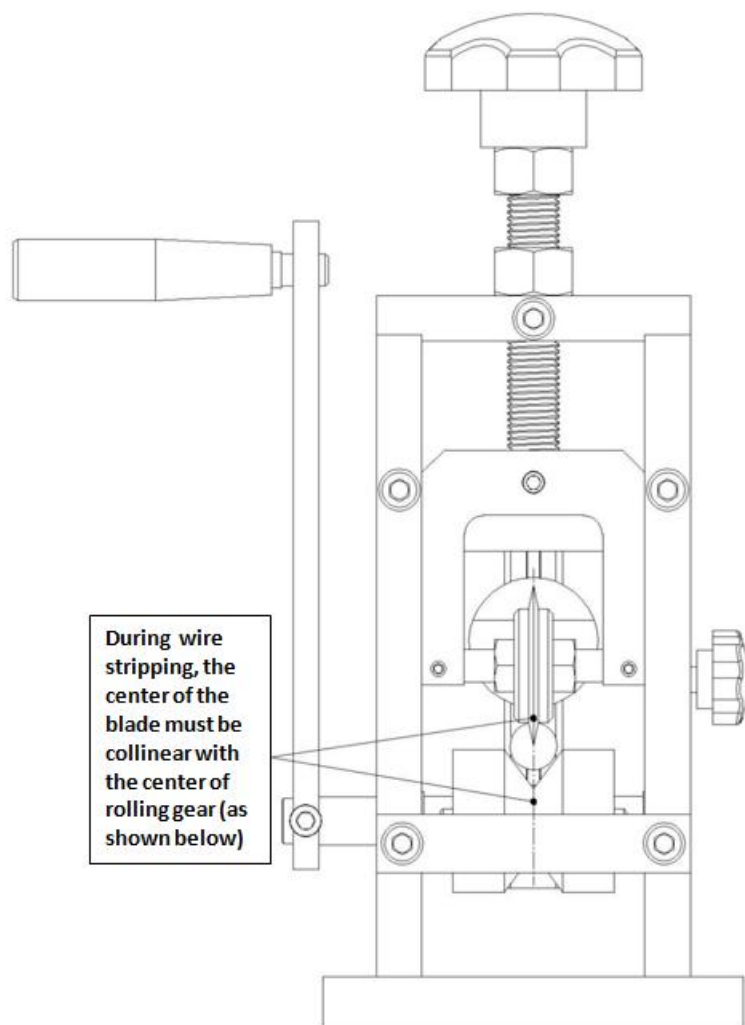
- 37. Una llave Allen de 4#
- 38. Una llave Allen de 5#
- 39. Una llave Allen de 6#
- 40. Cinco juntas D8
- 41. Cuatro tuercas de tornillo M8
- 42. Cuatro tornillos M8*35
- 43. Un tornillo hexagonal interior M8*16
- 44. Un tornillo de 10# para conectar el taladro eléctrico.
- 45. Una cuchilla

Operation Instruction

1. Seleccione el orificio de alimentación apropiado según el diámetro del alambre (como se muestra a continuación).

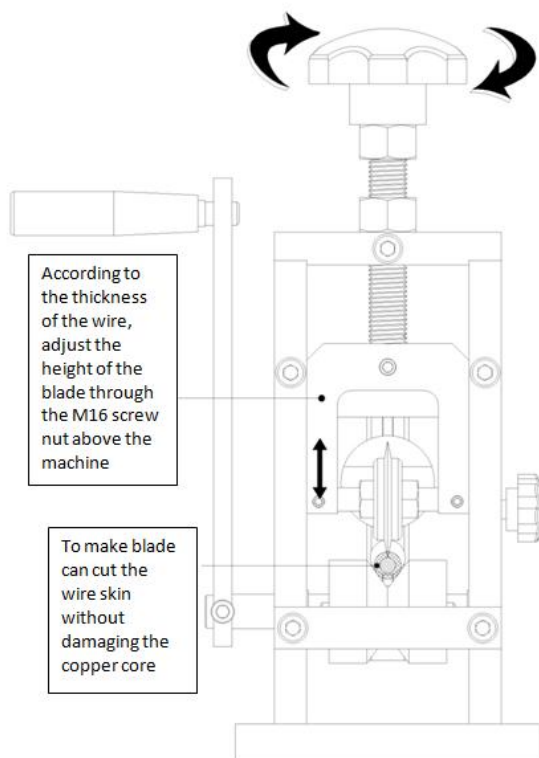


2. Durante el pelado de cables, el centro de la cuchilla debe estar colineal con el centro del engranaje rodante (como se muestra a continuación).



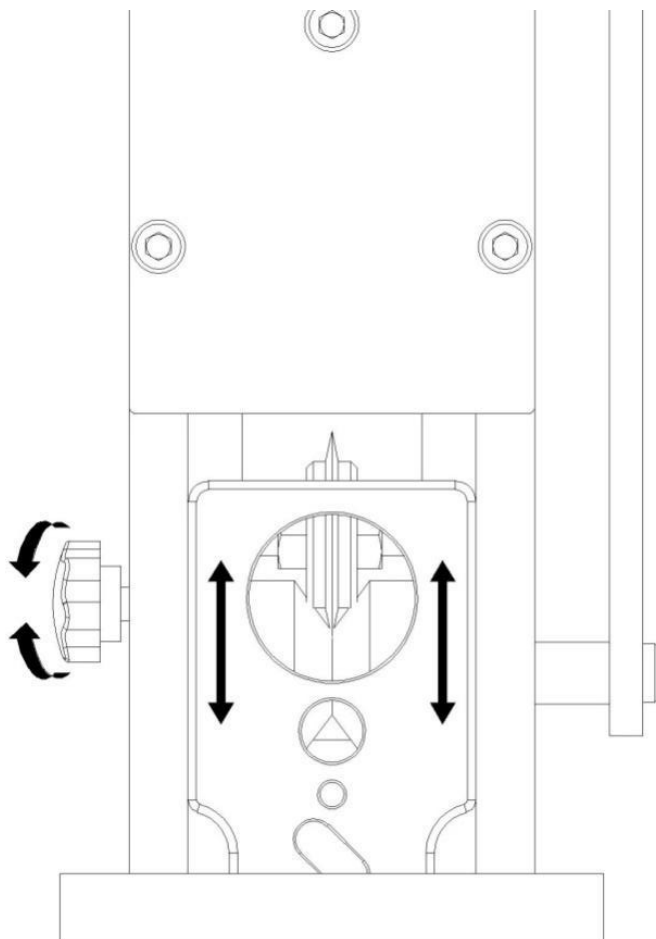
3. De acuerdo con el grosor del alambre, ajuste la altura de la cuchilla a través de la tuerca de tornillo M1 6 sobre la máquina para que la cuchilla

pueda cortar la piel del alambre sin dañar el núcleo de cobre (como se muestra en la siguiente figura) .



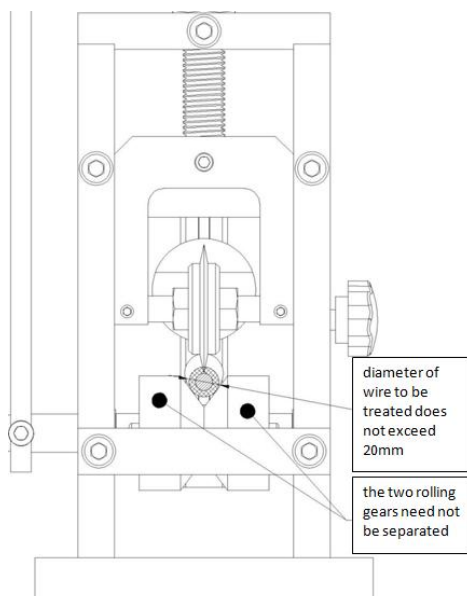
4. Al pelar, ajuste la altura de la placa de alimentación de acuerdo con el grosor y la dureza del alambre (generalmente, el panel de alimentación

debe ajustarse más alto para alambres gruesos y duros y más bajo para alambres blandos y delgados). De esta manera, no es fácil que el cable quede excéntrico al pelarlo .

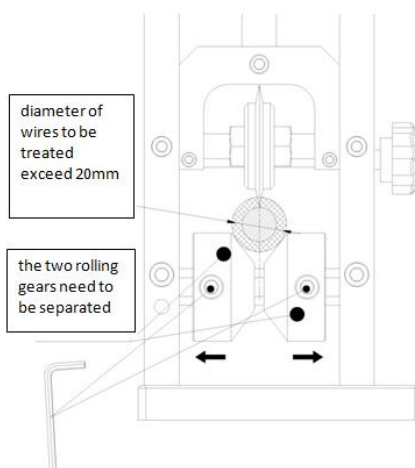


5. Cuando el diámetro del alambre a tratar no exceda los 20 mm , No es

necesario separar los dos engranajes rodantes



6. Cuando el diámetro del alambre a tratar supere los 20 mm, es necesario separar los dos engranajes rodantes aflojando los dos tornillos de los engranajes.



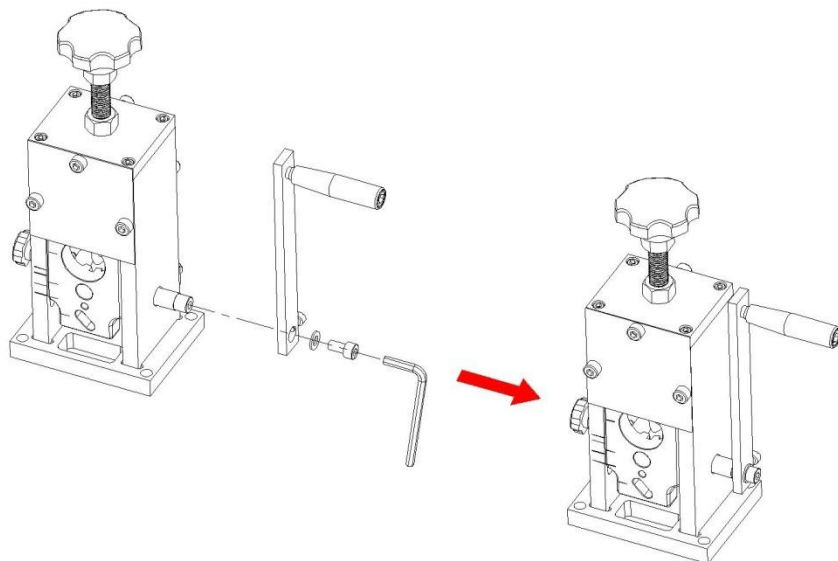
7. Si la máquina no puede pelar el cable, puede haber varias razones:

①. El diámetro del cable pelado es demasiado pequeño (el diámetro del

cable a tratar, incluida la capa exterior, no debe ser inferior a 1,5 mm) .

②. El centro de la cuchilla no está en la misma línea que el centro del engranaje rodante.

③. La cuchilla no está afilada .



8. Cuando la máquina se opera con la mano, instale el mango (como se muestra en la figura anterior).

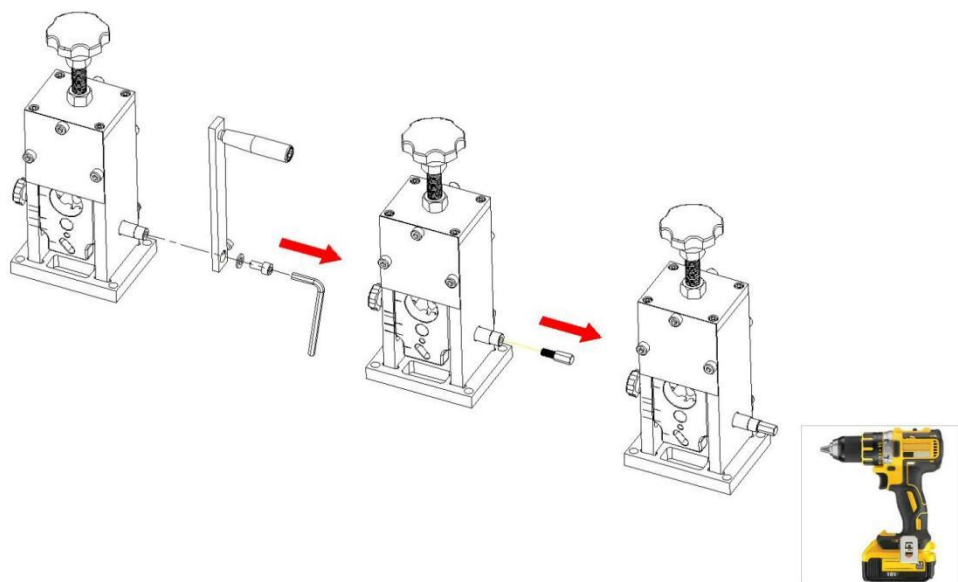


Diagrama de cómo quitar el mango e instalar el tornillo del taladro eléctrico

9. Cuando la máquina funciona con un taladro eléctrico, primero retire el mango, luego instale el tornillo de conexión para el taladro (no es necesario agregar una junta) y use el taladro eléctrico por último.

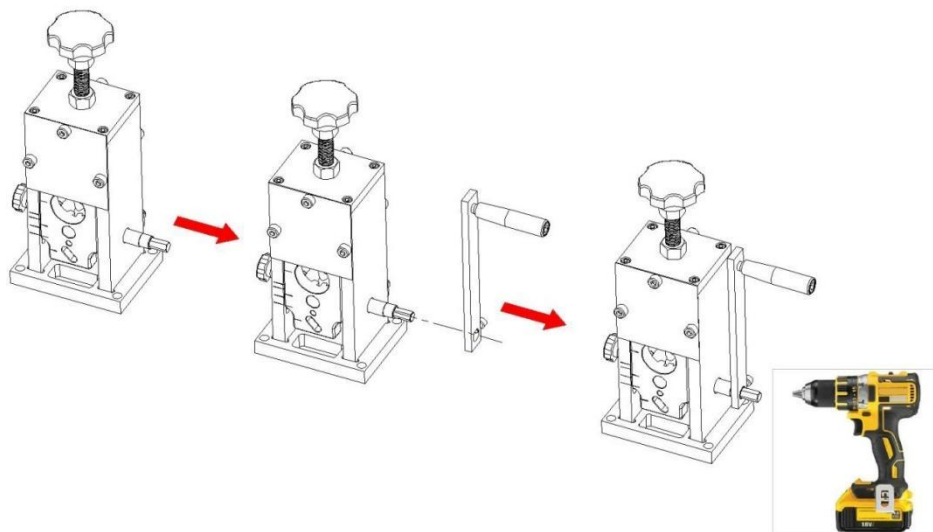
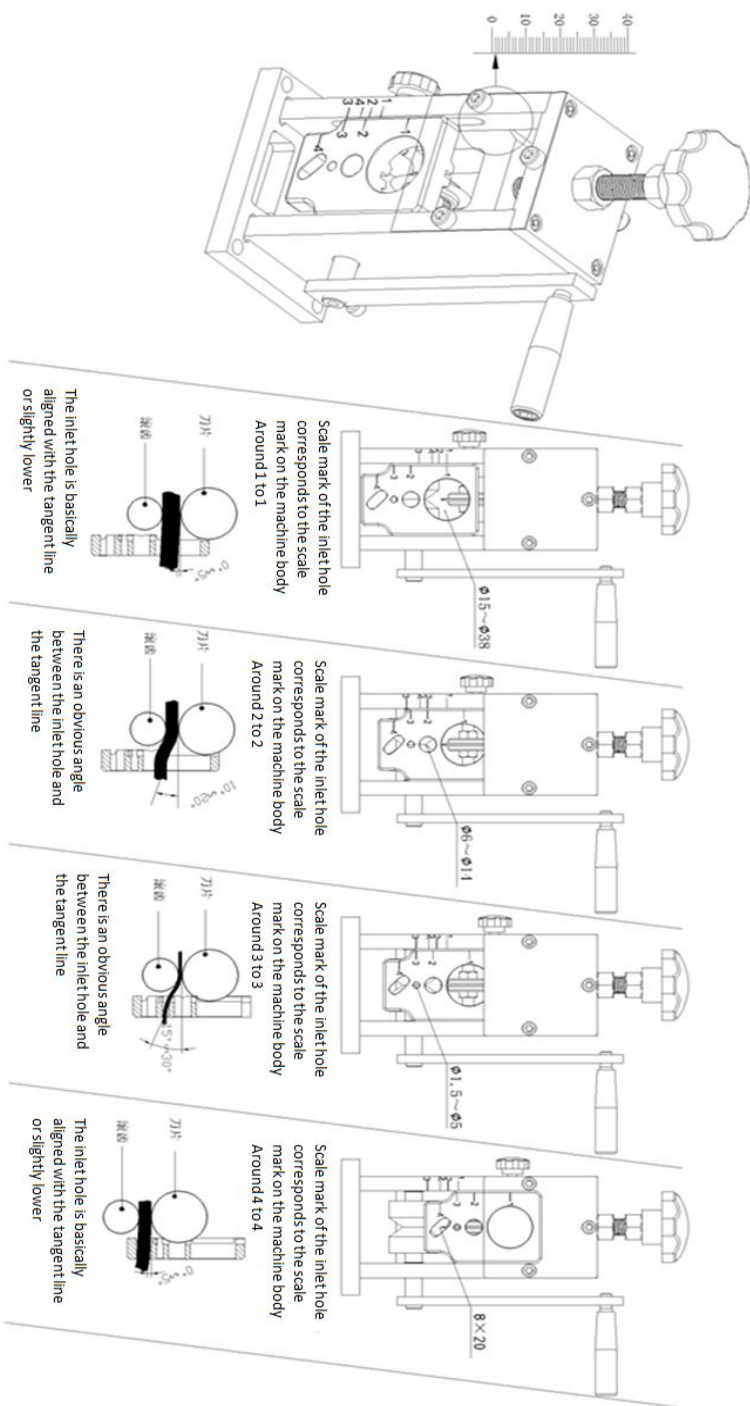


Diagrama de extracción de los tornillos del taladro eléctrico

10. Primero , ensamble el mango, luego sostenga el mango con una mano y use el taladro eléctrico con la otra mano para girar el taladro en sentido antihorario para quitar el tornillo .

NOTA: Nunca introduzca la mano cuando la máquina esté en funcionamiento (debe detener la máquina antes de revisarla, depurarla o solucionar problemas). Para evitar cortarse la mano, no toque la cuchilla directamente con la mano .



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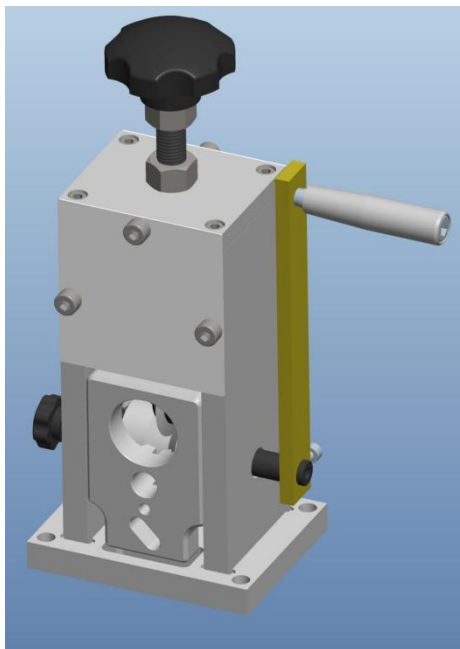
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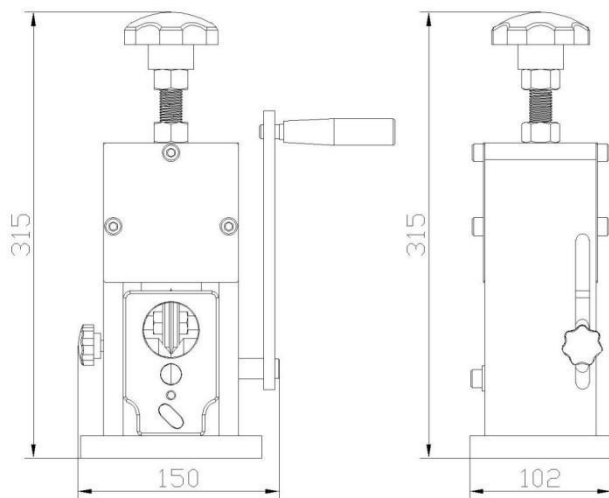
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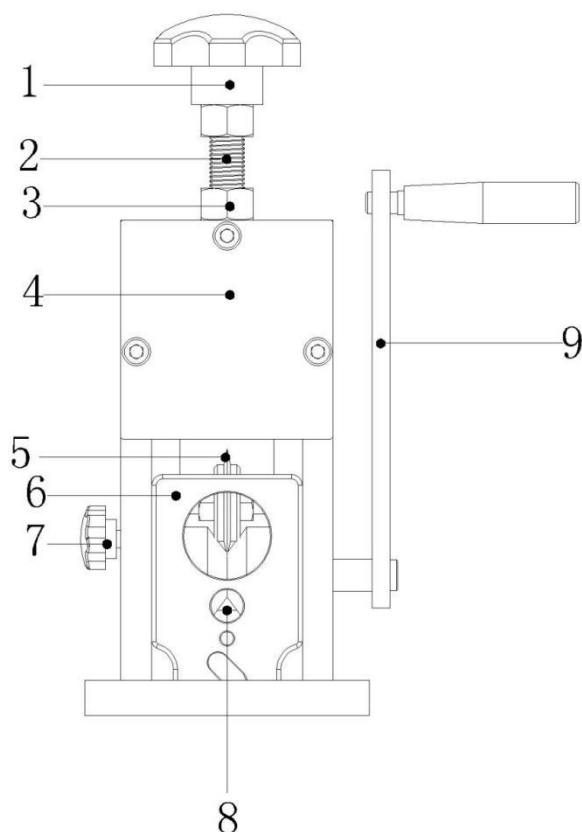
Technical Parameter

Model	Wymiar (Dł.*Szer.*Wys. mm)	Waga (kg)	Zakres rozbierania (mm)
SD-002	150×102×315	3,7 kg	Φ1,5~Φ38

Uwaga: urządzenie to nie jest przeznaczone do kabli z gumy silikonowej i kabli pancernych .



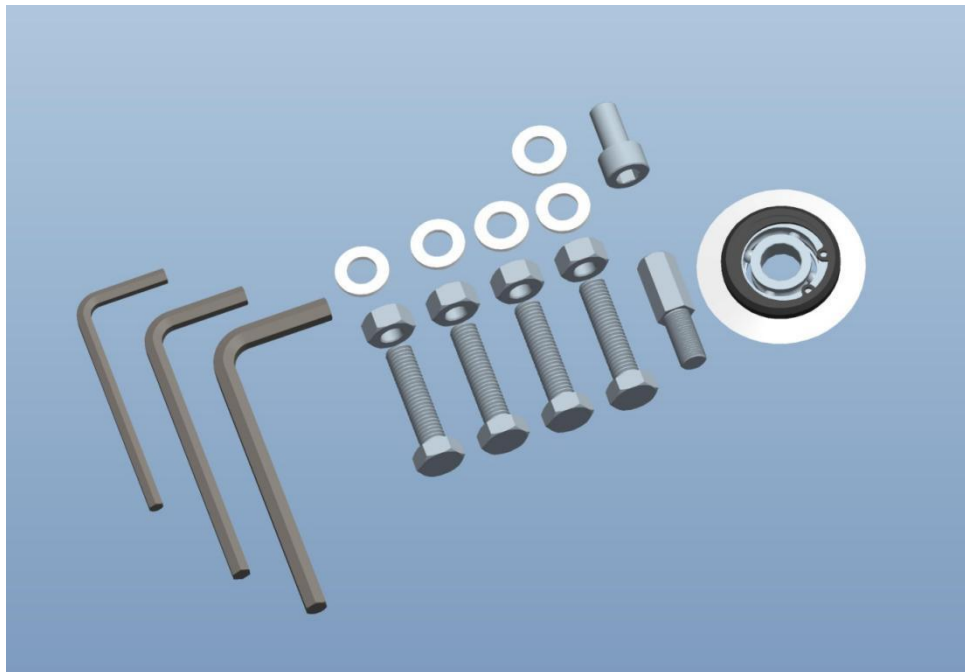
Parts List



- 1: M16 plastic nut for adjusting the blade up and down
- 2: M16 threaded rod for adjusting the blade position up and down
- 3: Nut for the threaded rod
- 4: Panel
- 5: Blade
- 6: Side panel
- 7: Screw for tightening the side panel
- 8: Opening for material to be cut
- 9: Handle

9: Uchwyt

Akcesoria

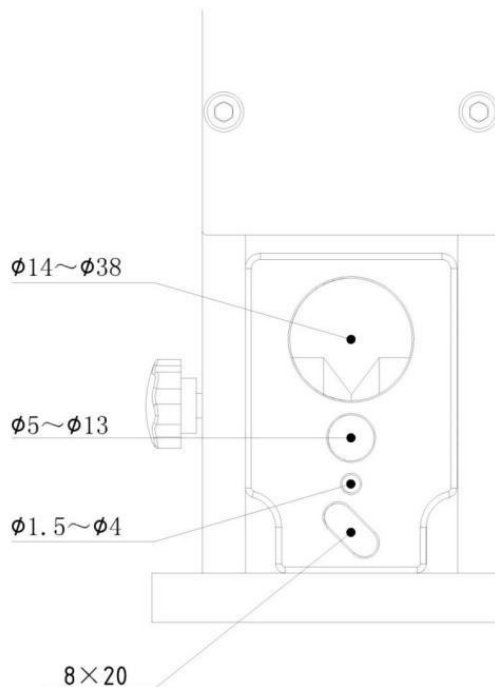


Bliższe dane:

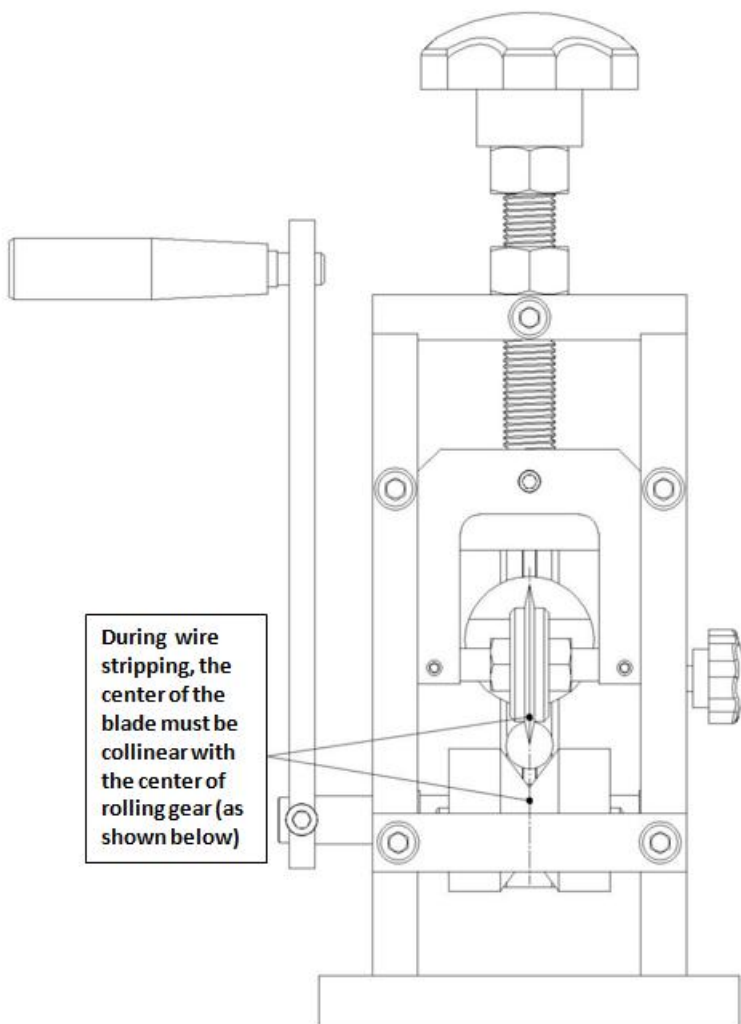
- 46. Jeden klucz imbusowy 4#
- 47. Jeden klucz imbusowy 5#
- 48. Jeden klucz imbusowy 6#
- 49. Pięć uszczerek D8
- 50. Cztery nakrętki śrubowe M8
- 51. Cztery śruby M8*35
- 52. Jedna śruba z łbem sześciokątnym wewnętrznym M8*16
- 53. Jedna śruba 10# do podłączenia wiertarki elektrycznej
- 54. Jedno ostrze

Operation Instruction

1. Wybierz odpowiedni otwór podający w zależności od średnicy drutu (jak pokazano poniżej).

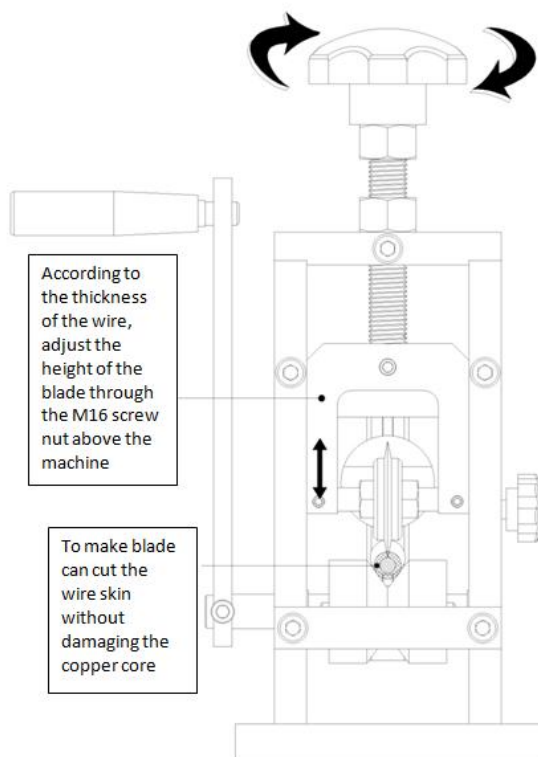


2. Podczas zdejmowania izolacji środek ostrza musi być współliniowy ze środkiem mechanizmu tocznego (jak pokazano poniżej).



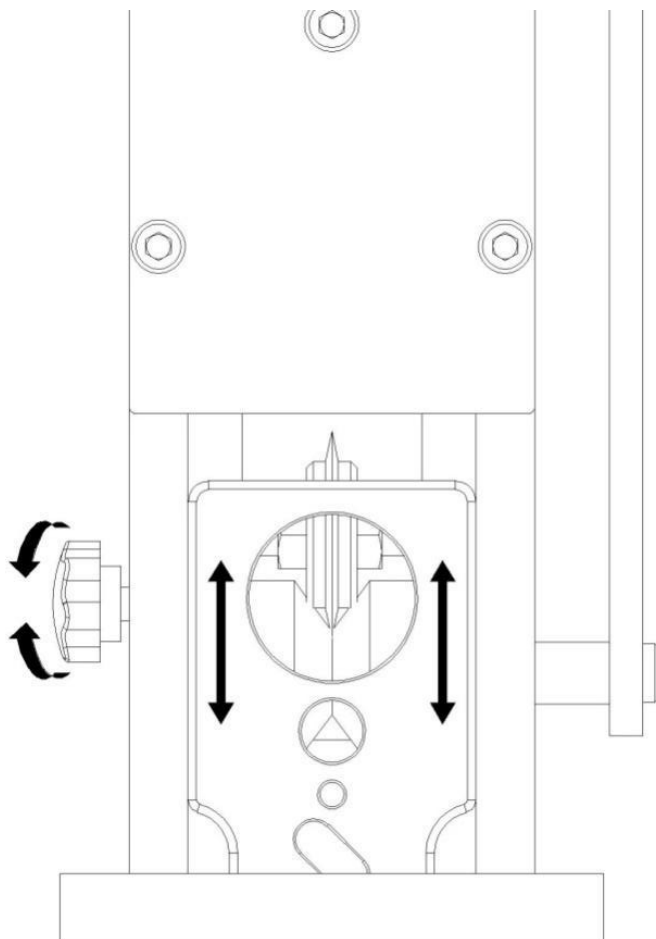
3. W zależności od grubości drutu wyreguluj wysokość ostrza za pomocą nakrętki śrubowej M1 6 znajdującej się nad urządzeniem , tak aby ostrze

mogło przeciąć powłokę drutu, nie uszkadzając rdzenia miedzianego (jak pokazano na poniższym rysunku) .



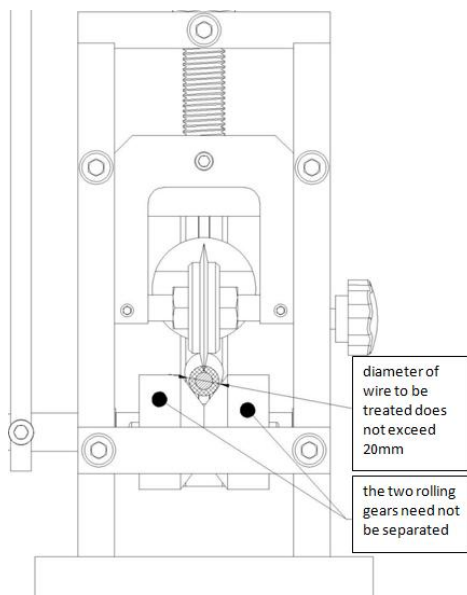
4. Podczas zdejmowania izolacji należy dostosować wysokość płyty podającej do grubości i twardości drutu (zwykle płytę podającą należy

ustawić wyżej w przypadku grubych i twardych drutów, a niżej w przypadku miękkich i cienkich drutów). W ten sposób przewód nie będzie tak łatwo odkształcony podczas zdejmowania izolacji .

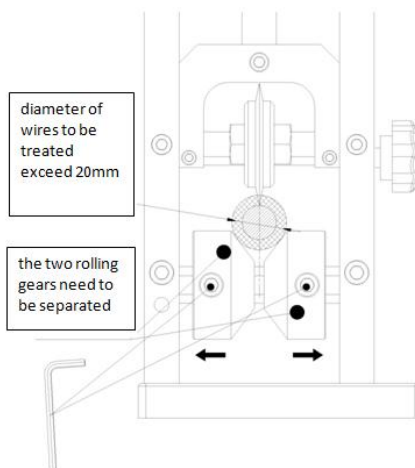


5. Jeżeli średnica drutu poddawanego obróbce nie przekracza 20 mm , nie

ma konieczności rozdzielania dwóch kół zębatach

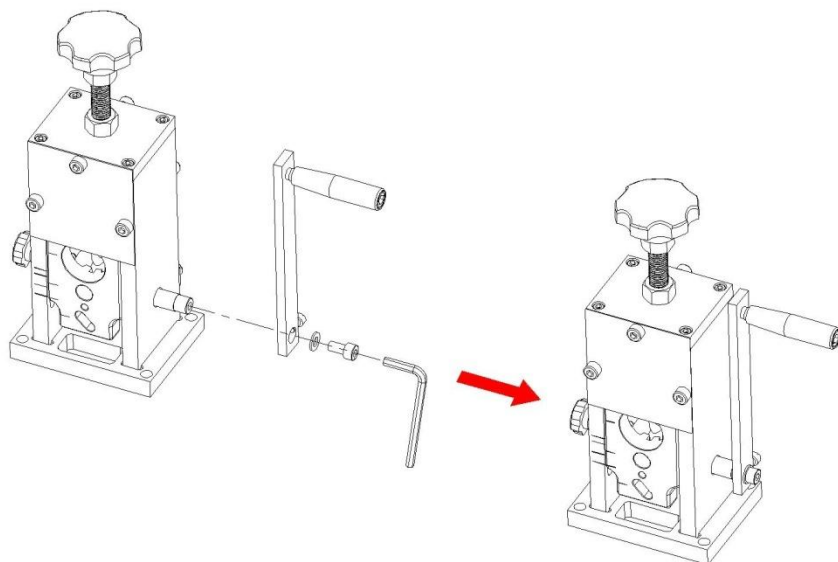


6. Jeżeli średnica drutu poddawanego obróbce przekracza 20 mm, należy rozdzielić dwa koła zębate poprzez poluzowanie dwóch śrub w kołach zębatach.

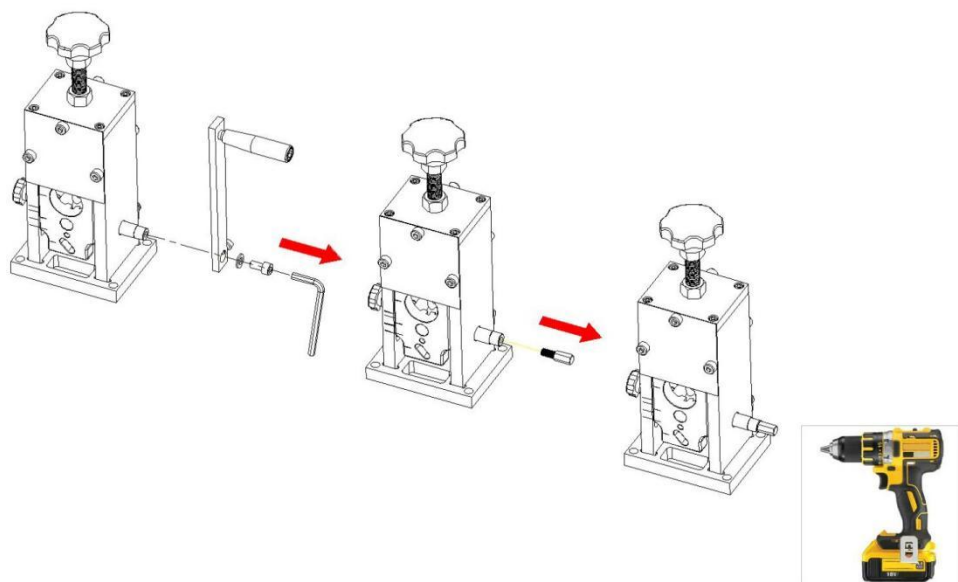


7. Jeżeli maszyna nie może zdjąć izolacji z przewodu, przyczyn może być kilka:

- ①. Średnica odizolowanego przewodu jest zbyt mała (średnica przewodu przeznaczonego do obróbki, wliczając zewnętrzną powłokę, nie może być mniejsza niż 1,5 mm) .
- ②. Środek łopatki nie znajduje się na tej samej linii co środek koła tocznego.
- ③. Ostrze nie jest ostre .

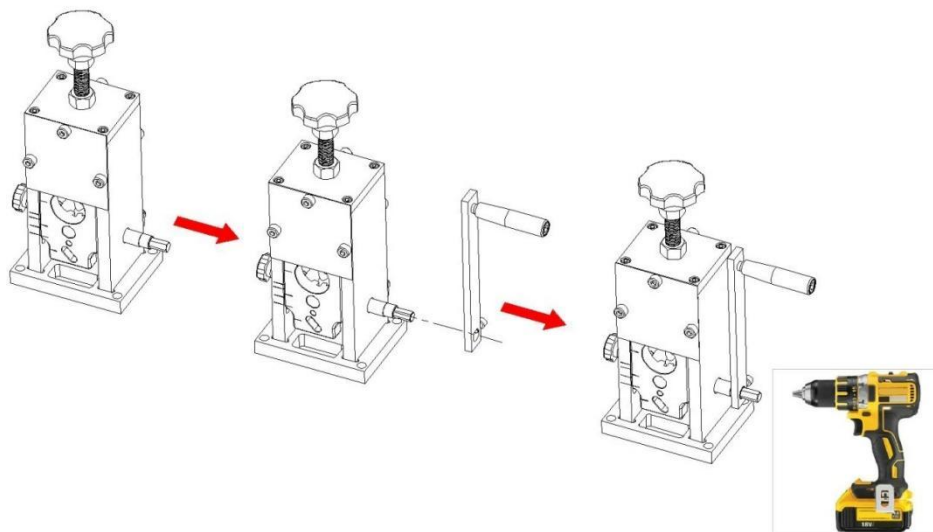


8. W przypadku obsługi maszyny ręcznie zamontuj uchwyt (jak pokazano na powyższym rysunku)



Schemat demontażu uchwyty i montażu wkrętkarki elektrycznej

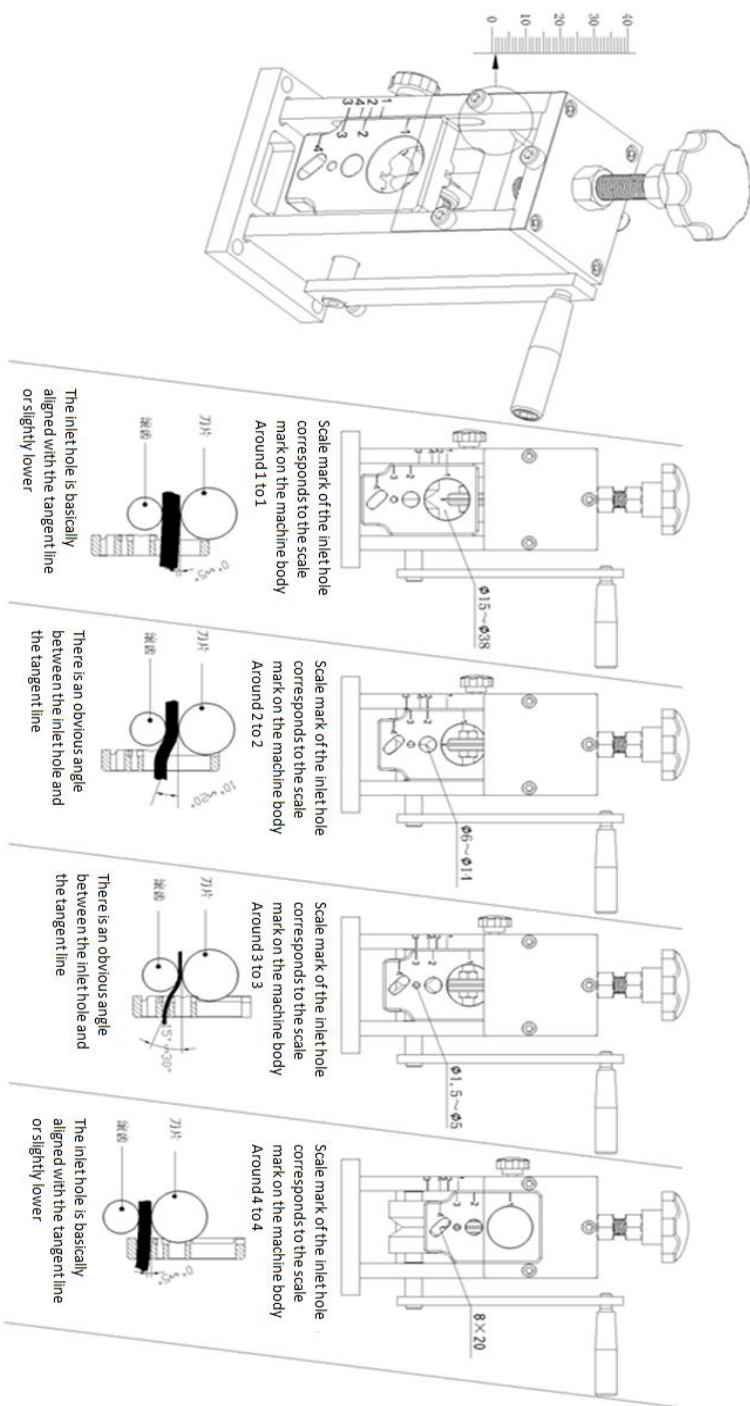
9. Jeśli maszyna jest napędzana wiertarką elektryczną, najpierw zdejmij uchwyt, następnie zamontuj śrubę łączącą wiertarkę (nie ma potrzeby dodawania uszczelki) i na końcu użyj wiertarki elektrycznej.



Schemat usuwania śrub wiertarki elektrycznej

10. Najpierw zmontuj uchwyt, następnie przytrzymaj go jedną ręką i drugą ręką przekręć wiertarkę w kierunku przeciwnym do ruchu wskazówek zegara, aby wykręcić śrubę .

UWAGA: Nigdy nie wkładaj ręki do maszyny, gdy jest włączona (musisz zatrzymać maszynę przed sprawdzeniem, debugowaniem i rozwiązywaniem problemów). Aby uniknąć skaleczenia ręki, nie dotykaj ostrza bezpośrednio ręką .



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DRAADSTRIPMACHINE GEBRUIKSAANWIJZING

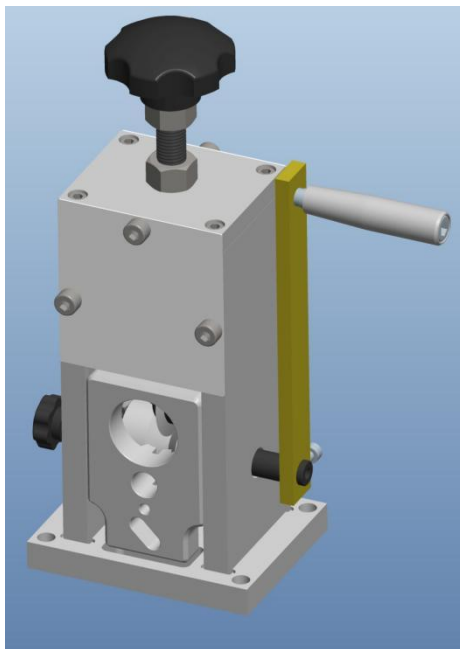
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WIRE STRIPPING MACHINE

MODEL:SD-002



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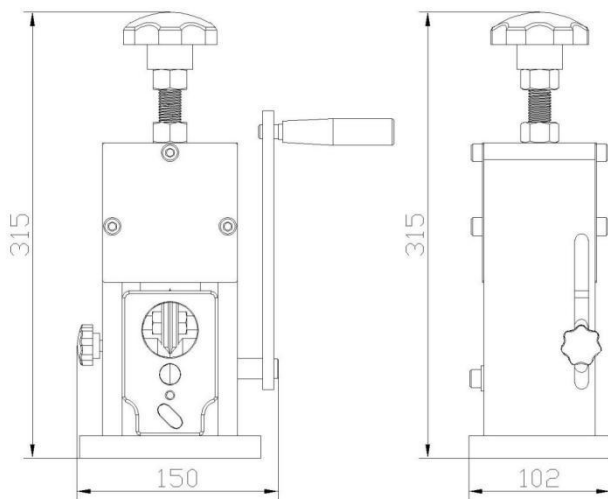
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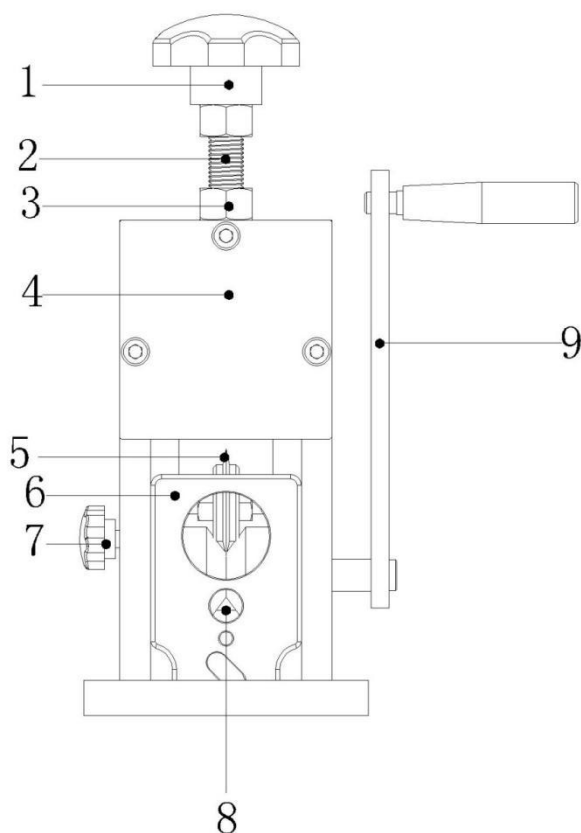
Technical Parameter

Model	Dimensie (L*B*H mm)	Gewicht (kg)	Strippen van het assortiment (mm)
SD-002	150×102×315	3,7 kg	Φ1.5~Φ38

Let op: deze machine is niet geschikt voor siliconenrubberkabels of gepantserde kabels .



Parts List



1: M16 kunststof moer voor het regelen van de bladbeweging omhoog en omlaag

2: M16 schroefstang voor het regelen van het blad omhoog en omlaag

3: Moer voor schroefstang

4: Paneel

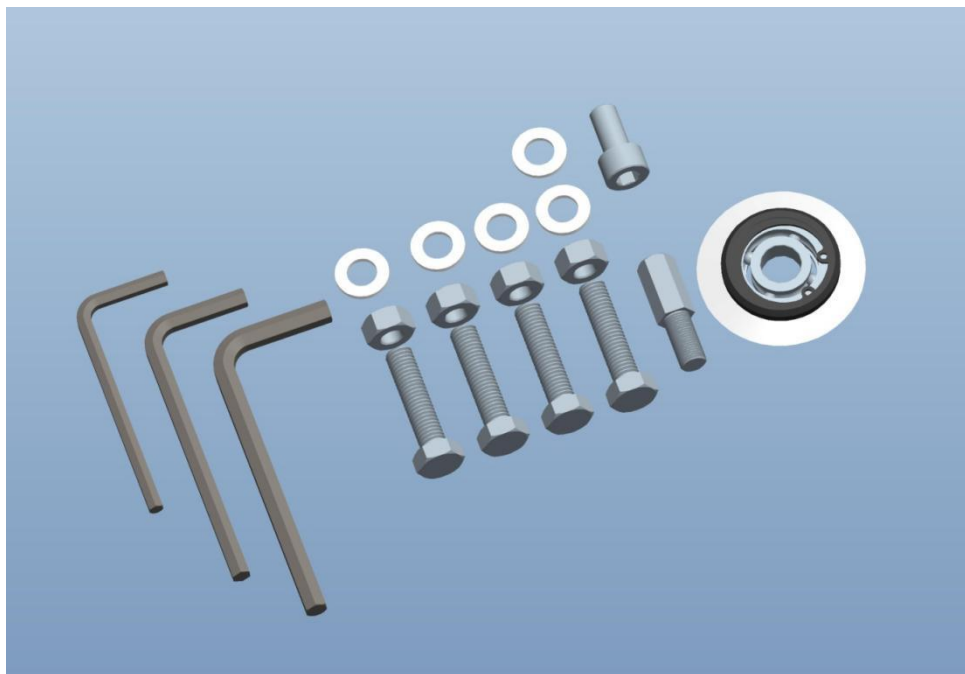
5: Blad

6: Inkomend paneel

7: Schroef voor het vastdraaien van het binnenkomende paneel

8: Voedergat

Accessoires

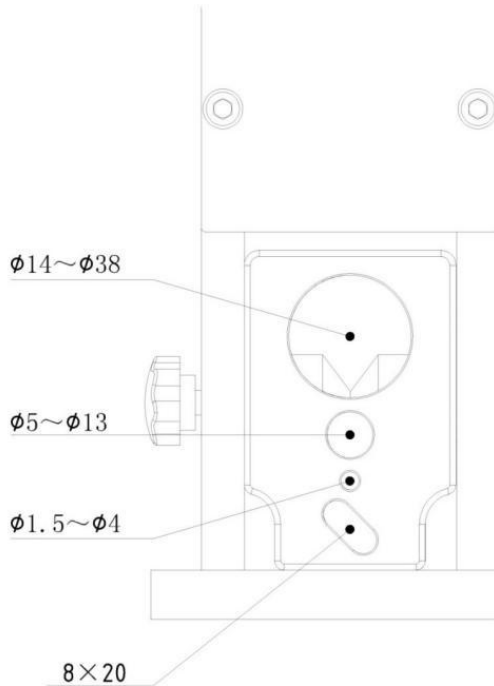


Details:

- 55. Eén 4# inbussleutel
- 56. Eén 5# inbussleutel
- 57. Eén 6# inbussleutel
- 58. Vijf D8-pakkingen
- 59. Vier M8-schroefmoeren
- 60. Vier M8*35 schroeven
- 61. Eén M8*16 binnenzeskantschroef
- 62. Eén 10# schroef voor het aansluiten van de elektrische boor
- 63. Eén mes

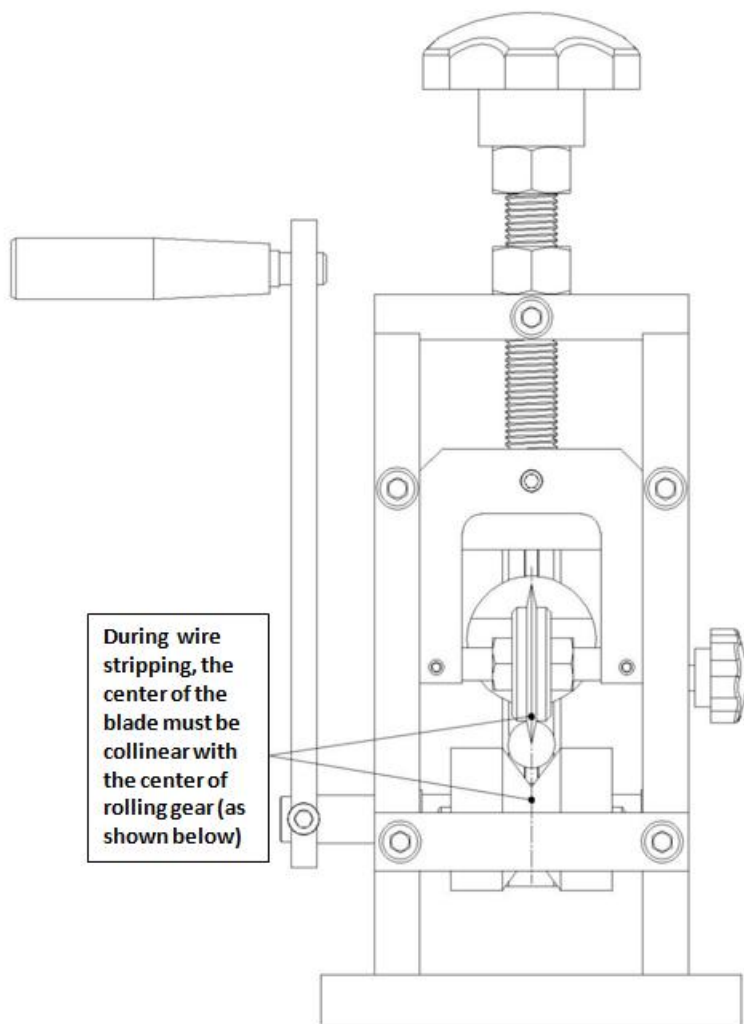
Operation Instruction

1. Selecteer het juiste invoergat op basis van de draaddiameter (zoals hieronder weergegeven).



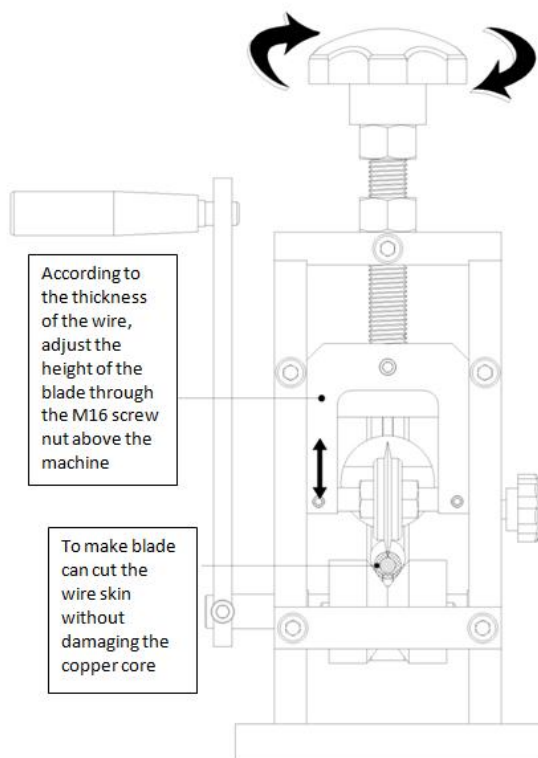
2. Tijdens het strippen van de draad moet het midden van het blad in één lijn liggen met het midden van het rollende tandwiel (zoals hieronder

weergegeven).



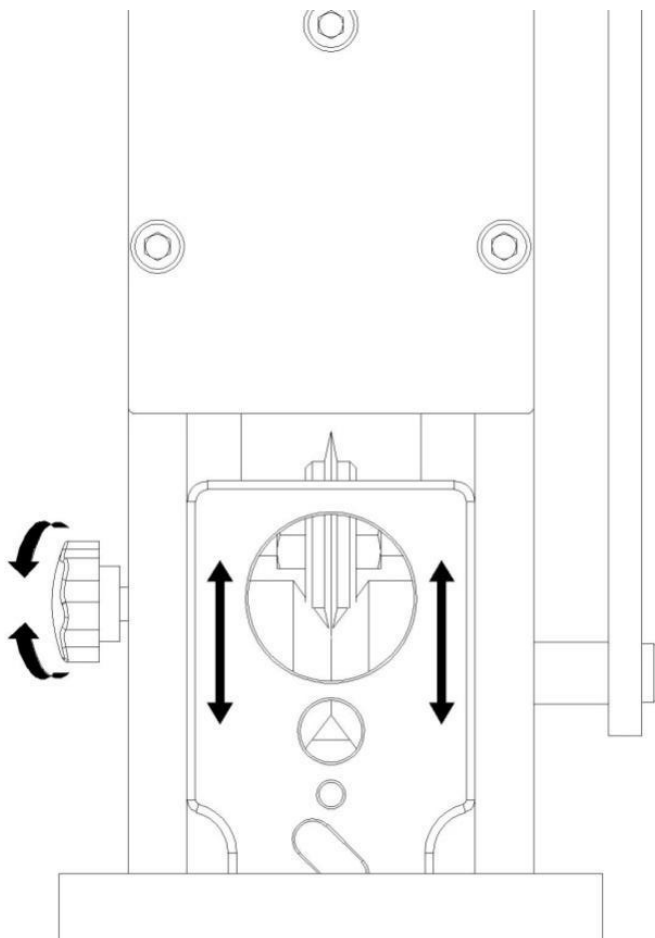
3. Pas de hoogte van het mes aan de dikte van de draad aan via de M1 6-

schroefmoer boven de machine , zodat het mes de draadhuide kan snijden zonder de koperen kern te beschadigen (zoals weergegeven in de volgende afbeelding) .

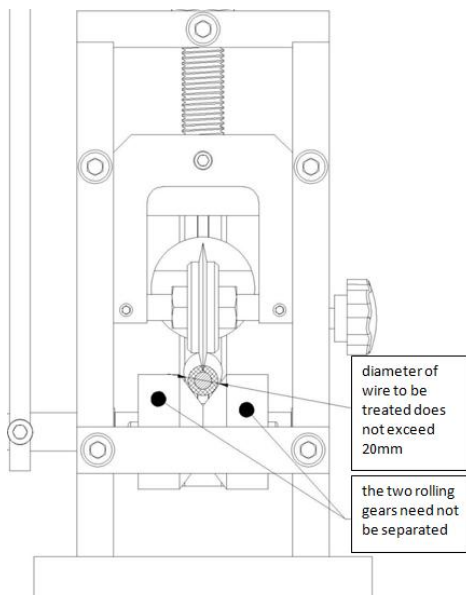


4. Pas bij het strippen de hoogte van de toevoerplaat aan op basis van de

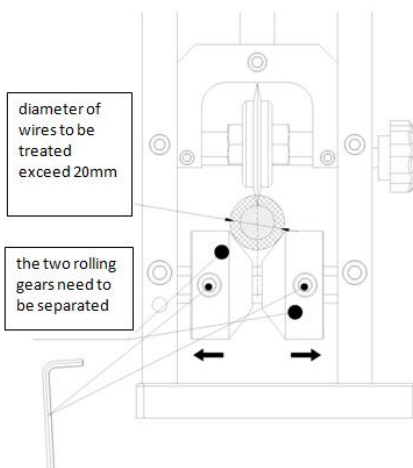
dikte en hardheid van de draad (over het algemeen moet het toevoerpaneel hoger worden afgesteld voor dikke en harde draden en lager voor zachte en dunne draden). Op deze manier is het niet zo dat de draad excentrisch wordt bij het strippen .



5. Wanneer de diameter van de te behandelen draad niet groter is dan 20 mm , de twee rollende tandwielen hoeven niet gescheiden te worden



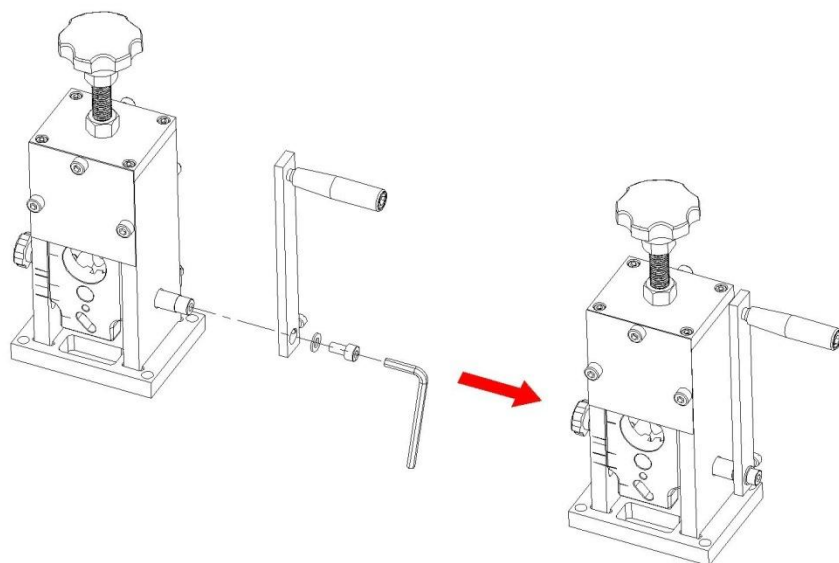
6. Wanneer de te behandelen draaddiameter groter is dan 20 mm, moeten de twee rollende tandwielen van elkaar worden gescheiden door de twee schroeven in de tandwielen los te draaien.



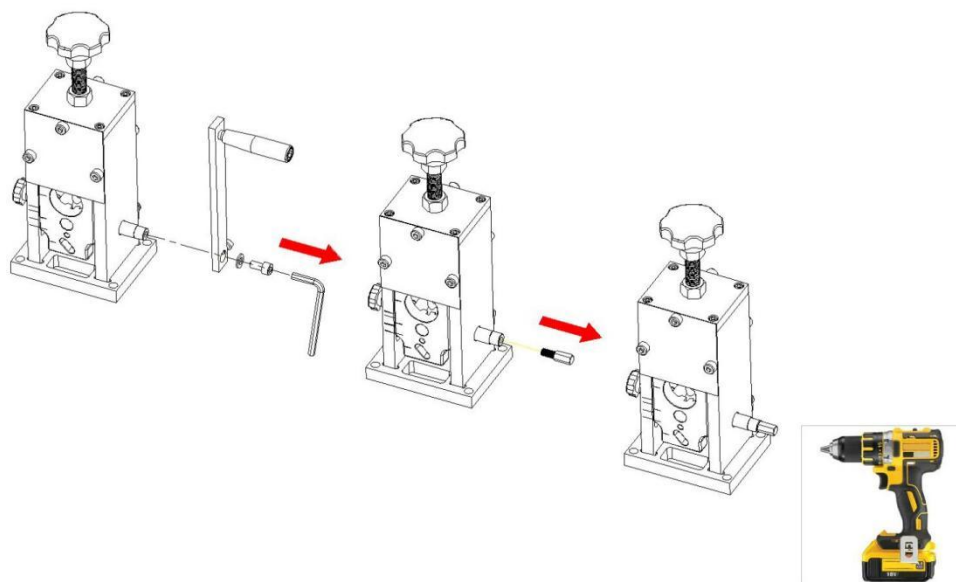
7. Als de machine de draad niet kan strippen, kunnen er verschillende

redenen zijn:

- ①. De diameter van de gestripte draad is te klein (de diameter van de te behandelen draad, inclusief de buitenhuid, mag niet kleiner zijn dan 1,5 mm) .
- ②. Het midden van het blad ligt niet op dezelfde lijn als het midden van het rollende tandwiel.
- ③. Het mes is niet scherp .

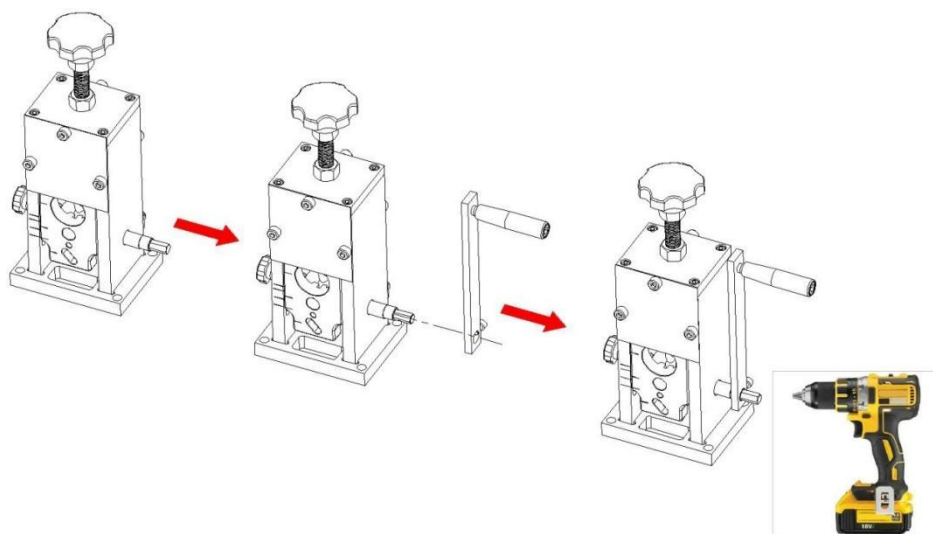


8. Wanneer de machine met de hand wordt bediend, installeert u de hendel (zoals weergegeven in de bovenstaande afbeelding)



Schema van het verwijderen van de handgreep en het installeren van de elektrische boorschroef

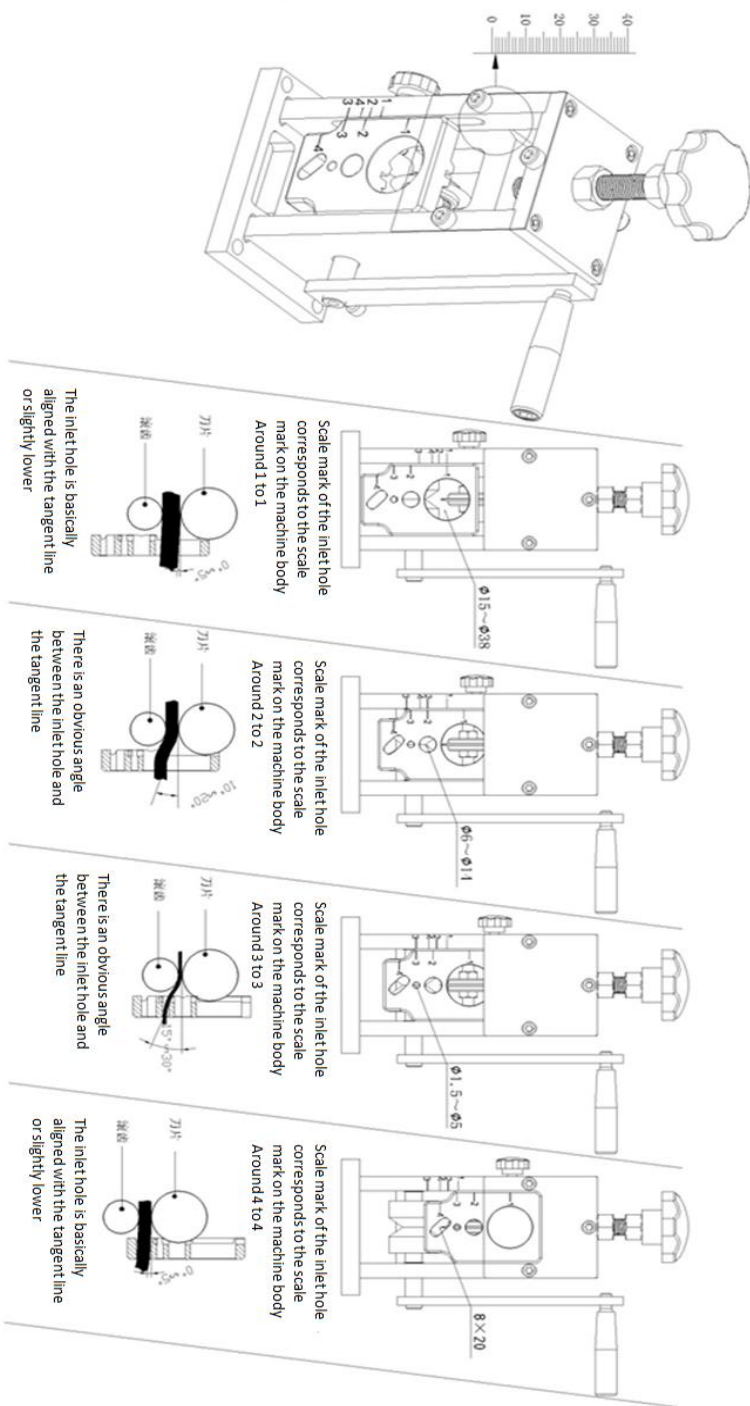
9. Wanneer de machine wordt aangedreven door een elektrische boormachine, verwijdert u eerst de handgreep, installeert u vervolgens de verbindingsschroef voor de boormachine (u hoeft geen pakking toe te voegen) en gebruikt u als laatste de elektrische boormachine.



Schema van het verwijderen van de schroeven van de elektrische boor

10. Monteer eerst de handgreep , houd de handgreep met één hand vast en gebruik de elektrische boormachine met de andere hand om de boor tegen de klok in te draaien en de schroef te verwijderen .

OPMERKING: Steek uw hand nooit in de machine terwijl deze draait (u moet de machine stoppen voordat u de machine controleert, debugt en problemen oplost). Raak het mes niet rechtstreeks met uw hand aan om te voorkomen dat u uw hand snijdt .



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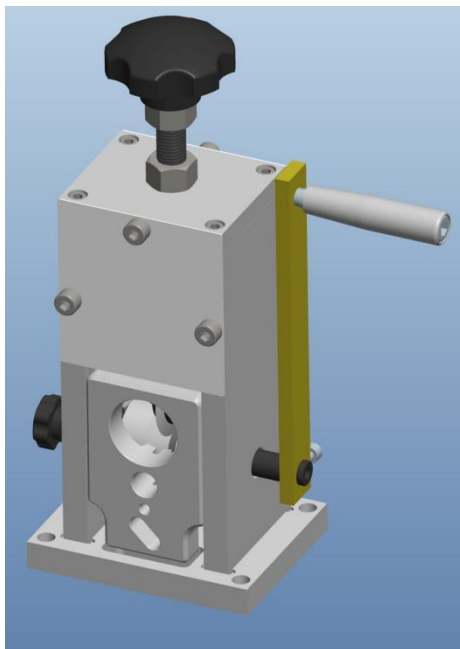
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MODELL:SD-002



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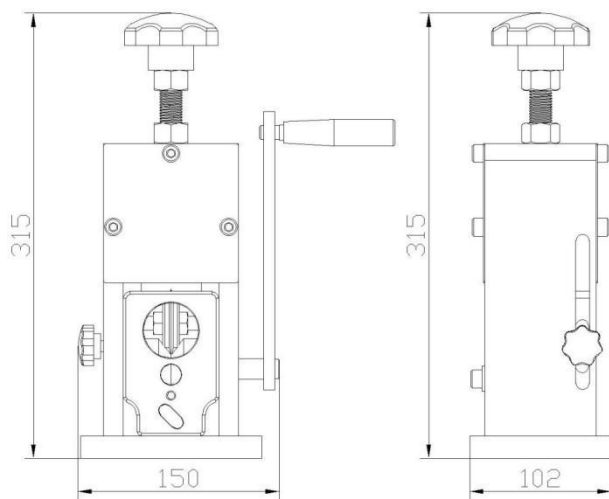
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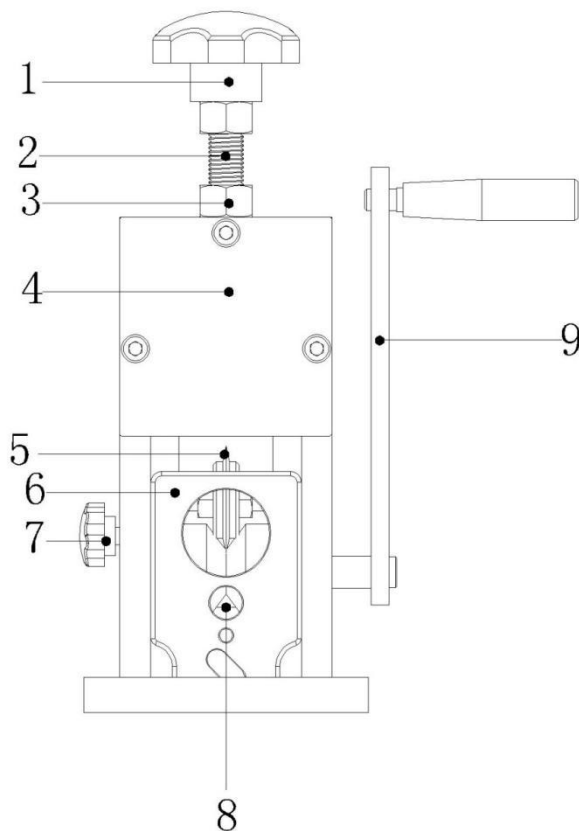
Technical Parameter

Modell	Dimensionera (L*B*H mm)	Vikt (kg)	Avisolering R ange (mm)
SD-002	150×102×315	3,7 kg	Φ1,5~Φ38

Obs: denna maskin är inte tillämplig på silikongummikablar eller armerade kablar .

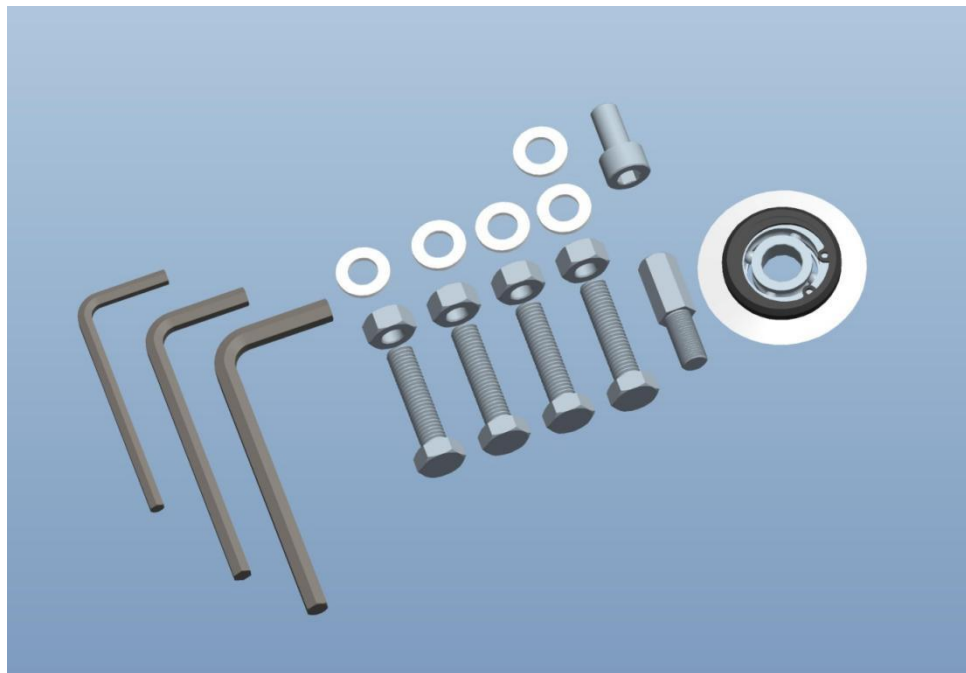


Parts List



- 1:M16 plastmutter för att reglera blad upp och ner
- 2: M16 skruvstång för reglering av blad upp och ner
- 3: Mutter för skruvstång
- 4: Panel
- 5: Blad
- 6: Inkommande panel
- 7:Skruva för åtdragning av inkommande panel
- 8: Matningshåll
- 9: Handtag

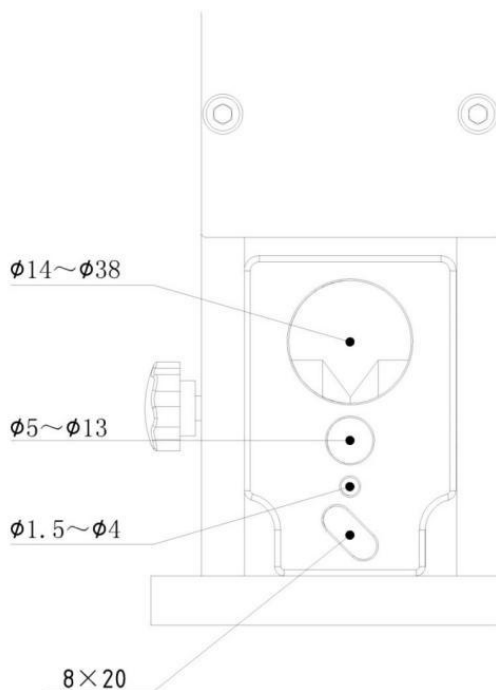
Ett tillbehör



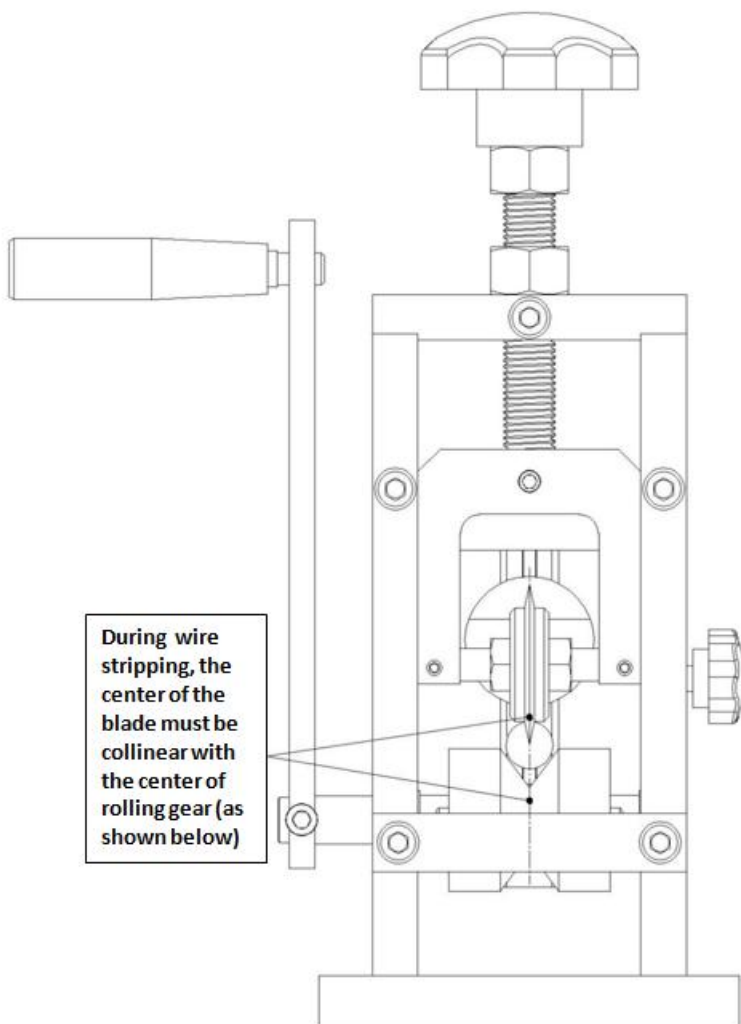
Detaljer:

- 64. En 4# insexnyckel
- 65. En 5# insexnyckel
- 66. En 6# insexnyckel
- 67. Fem D8-packningar
- 68. Fyra M8 skruvmutter
- 69. Fyra M8*35 skruvar
- 70. En M8*16 inre sexkantskruv
- 71. En 10# skruv för anslutning av den elektriska borsten
- 72. Ett blad

1. Välj lämpligt matningshål enligt tråddiametern (som visas nedan).

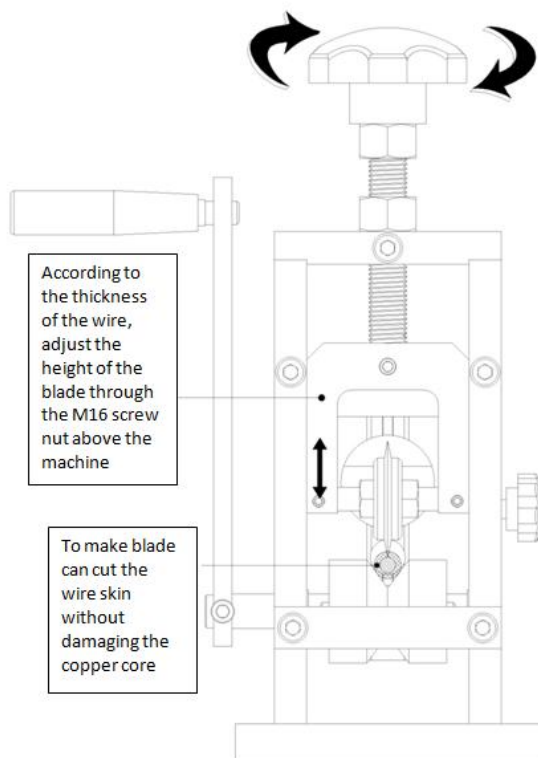


2. Under avisolering av tråd måste bladets mitt vara i linje med mitten av det rullande kugghjulet (som visas nedan).



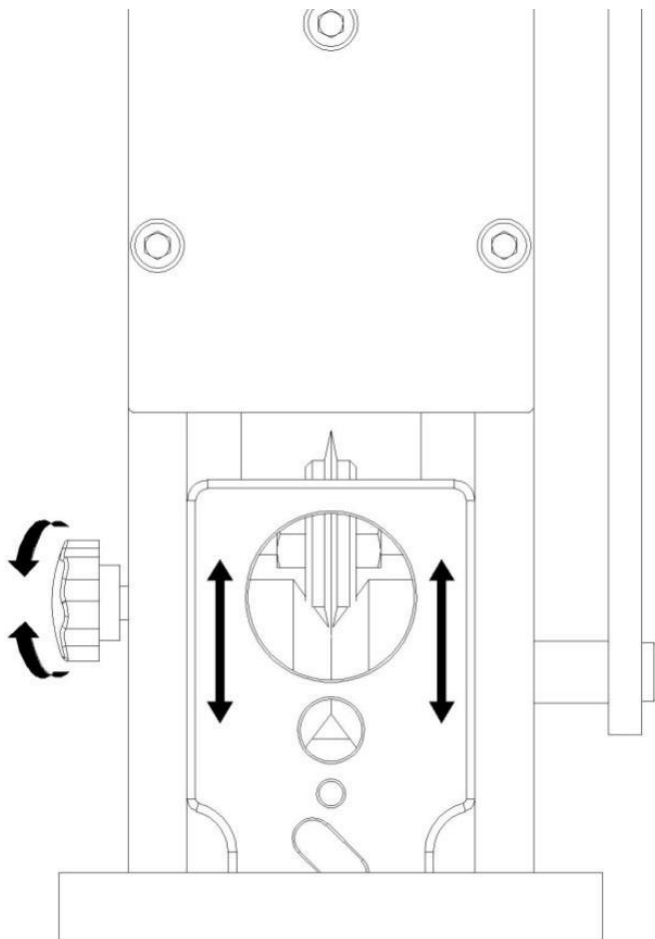
3. Beroende på tjockleken på tråden, justera höjden på bladet genom M16- skruvmuttern ovanför maskinen så att bladet kan skära av tråd huden

utan att skada kopparkärnan (som visas i följande figur) .

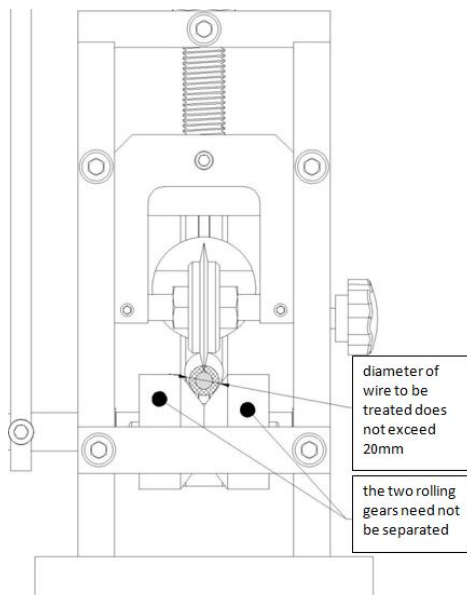


4. Vid strippning, justera höjden på matningsplattan efter trådens tjocklek och hårdhet (vanligtvis bör matningspanelen justeras högre för tjocka och hårda trådar och lägre för mjuka och tunna trådar). På så sätt är tråden inte

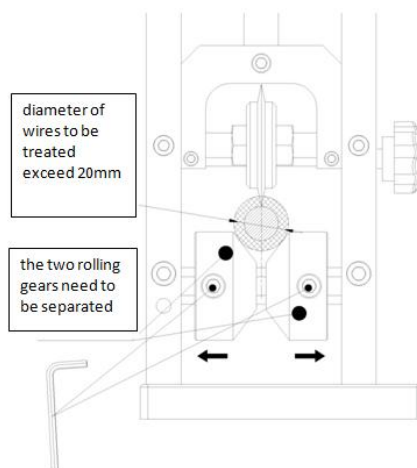
lätt att vara excentrisk vid stripping .



5. När diametern på tråden som ska behandlas inte överstiger 20 mm , de två rullande kugghjulen behöver inte separeras



6. När tråddiametern som ska behandlas överstiger 20 mm måste de två rullande kugghjulen separeras genom att lossa de två skruvarna i kugghjulen.

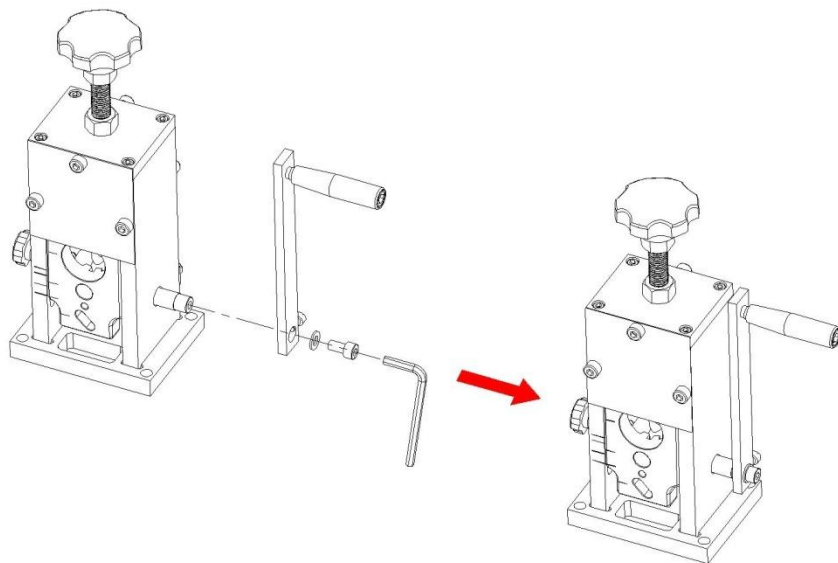


7. Om maskinen inte kan skala tråden kan det finnas flera anledningar:

①. Diametern på den avskalade tråden är för liten (diametern på tråden som ska behandlas, inklusive den yttre huden, ska inte vara mindre än 1,5

mm) .

- ②. Bladets centrum är inte på samma linje som rullväxelns centrum.
- ③. Bladet är inte vasst .



8. När maskinen manövreras för hand, installera handtaget (enligt bilden ovan)

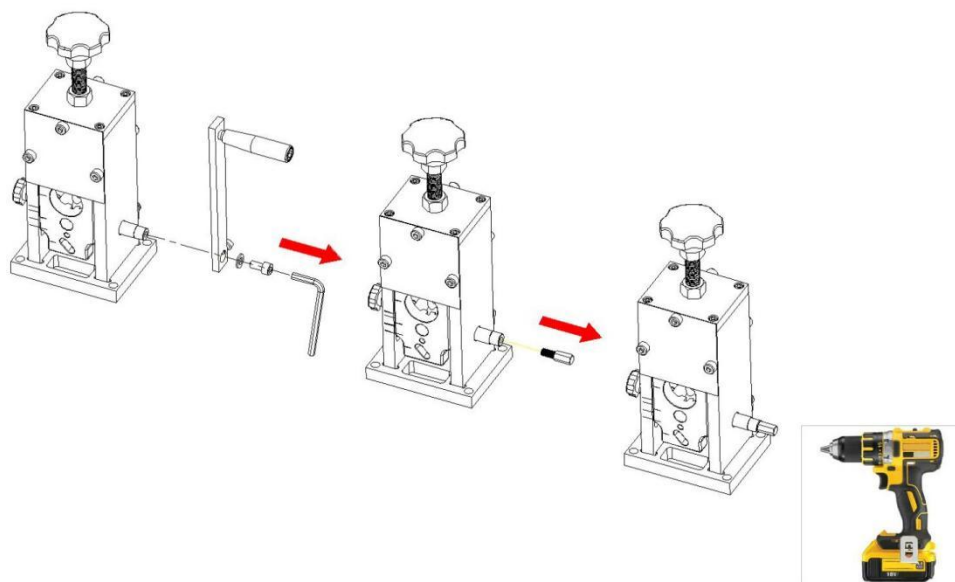


Diagram över att ta bort handtaget och installera elektrisk borrar

9. När maskinen drivs av en elektrisk borrar, ta först bort handtaget, montera sedan anslutningsskruven för borrar (behöver inte lägga till någon packning), och använd den elektriska borrar sist.

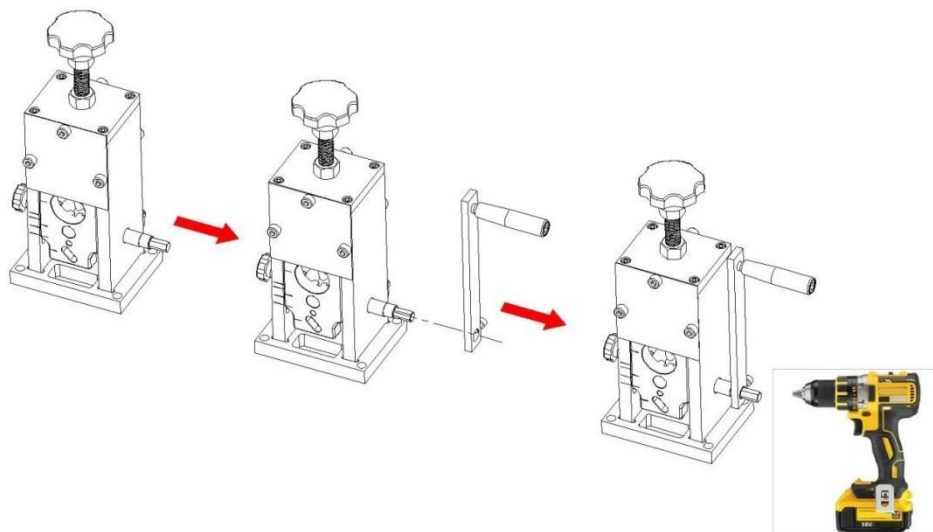
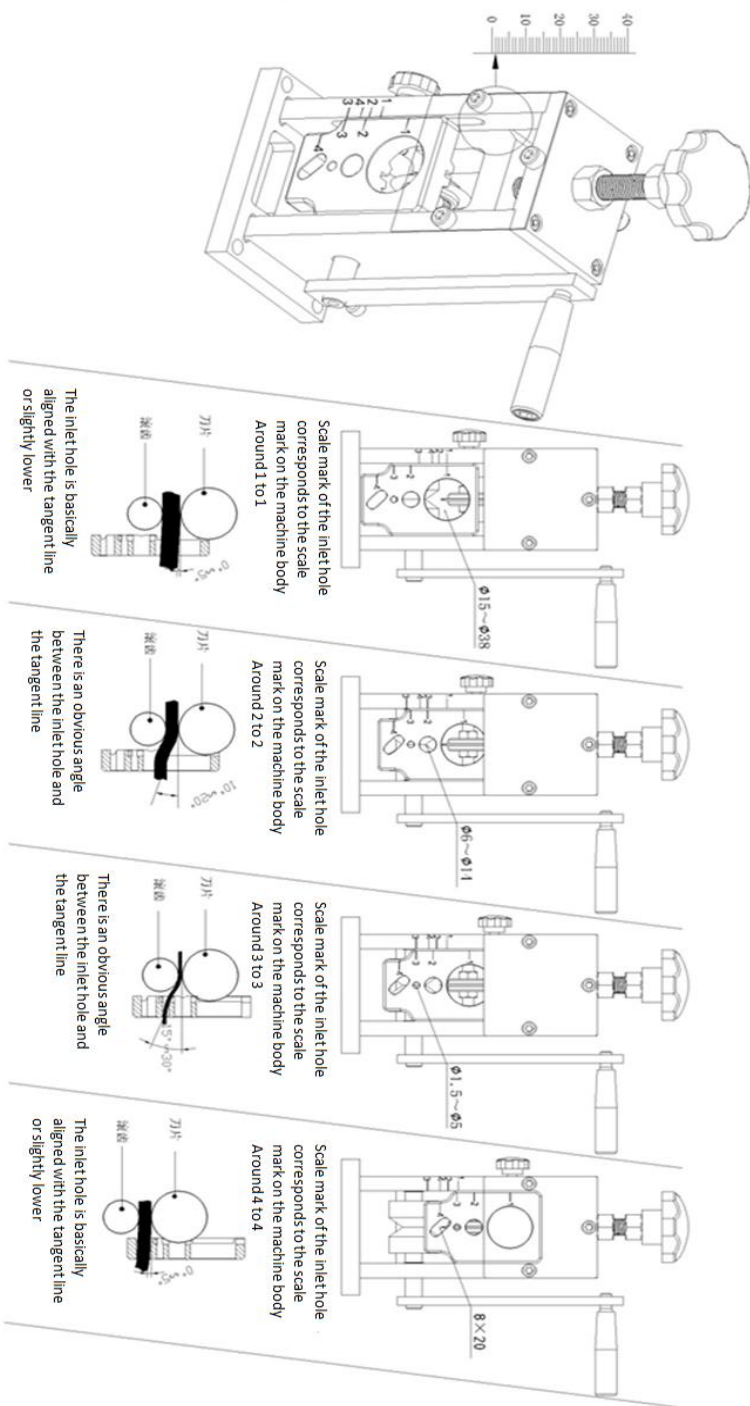


Diagram för borttagning av de elektriska borrarskruvarna

10. Montera först handtaget, håll sedan handtaget med ena handen och använd den elektriska borrar med den andra handen för att vrida borrar moturs för att ta bort skruven .

OBS: Stick aldrig in handen när maskinen är igång (du måste stoppa maskinen innan du kontrollerar, felsöker och felsöker maskinen). För att undvika att du skär dig i handen, rör inte vid bladet direkt med handen .



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